A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	2016年1月27日	C
D	上午 10 時 02 分恢復聆訊	D
E	出席人士: 石永泰資深大律師、許偉強大律師及鄭欣琪大律師,為外聘 律師,代表食水含鉛超標調查委員會	E
F	周慧珠大律師,由銘德律師事務所延聘,代表建造業議會	F
G	聶心平大律師,由高露雲律師行延聘,代表職業訓練局	G
Н	王鳴峰資深大律師、陳樂信大律師及羅頌明大律師,由律政 司延聘,代表水務署署長	н
I	Mr. Ian Pennicott 資深大律師及林定韻大律師,由孖士 打律師行延聘,代表中國建築工程(香港)有限公司	I
J	殷志明大律師,由羅夏信律師事務所延聘,代表香港房屋委	J
K	員會	K
L	李頌然大律師,由顧增海律師行延聘,代表有利建築有限公司、明合有限公司及伍克明	L
M	許佐賓大律師,由的近律師行延聘,代表保華建築營造有限 公司	M
N		N
O		o
P	主席:繼續。	P
Q	石先生:係。	Q
R		R
S	建造業議會第二證人:李祥安(建造業議會測試監督)宣誓繼續作供 石先生繼續盤問	S
T	問:早晨,李先生,我就有幾個問題係想同你跟進。尋日我哋問你問題嘅	Т
U	時候,你咪問過你,你記唔記得就係視乎嗰個師傅或者工人嘅手勢, 有時嗰啲焊料喺燒嘅時候,係會即係有過量或者有好多嘅焊料係就會	U
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Transcript by DTI Corporation Asia, Limited

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A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C	問:唔使考試嘅?		C
D	答:我哋嗰個年代係未有嗰個唔係,點講呢?我喺入咗 有,即係我講我學師個年代就冇。	做師傅嗰陣時就	D
E	問:係。咁但係而家,即係		E
F	答: 係, 而家嗰啲師傅		F
G	問:你教到 2011 年,		G
Н	答:係,有錯。		Н
I	問:你就再兩年前喥,係咪呀?就再加入番,就係分?	做負責考核嗰部	I
J	答:有錯,啱。		J
K	問:你教就教到 2012 年,即係我唔係講你學師嗰陣時喎教,教到 2012 年嘅時候,同埋你而家最新你係負責	* * * * * * * * * * * * * * * * * * * *	K
L	同我哋講到,就話考核有噪嘛,有考試噪嘛,而家? 答:考試有嘅,嗄。		L
M	問:考試嘅時候,會唔會考埋譬如話有實習試?我唔係講	能文 777 0 章	M
N	答:係,即係而家	系十吋···	N
0	問:上緊掌嗰陣時嗰啲即係一路觀察嗰啲喎,我係講		0
P	答:我明,你講緊係考緊中工牌,或者大工牌個試?	9X 1X J 1124 14/1	P
Q	問:係,有錯,有錯。		Q
R	答:有嘅,師傅係會不斷係行嗰個工場,去留意嗰啲考生 驟有有做錯。咁個流程係有分嘅,嗰個就有分,就會 數嘅會,		R
S	問:唔。即係		S
T	答:同埋有我哋而家現場水喉嗰個測試場亦都有	& 影 機 添 卿 , 奘	Т
U	生,成個流程係可以 睇晒。 吃,成個流程係可以 睇晒。	ቀጥ ላን / //X / / / ነ ⁻ ፒላ	U
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答: 咁喺我哋建造業議會,我聲明咗先,就係建造業議會喺測試部分,我 哋供應都係畀一啲無鉛錫線畀考生用嘅。

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問:係,我明。

U

答:佢絕對唔會有機會用得到佢帶嚟嘅錫焊料,我哋係唔批准嘅。

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師傅教銅喉嗰個呢,其他師傅其實都有可能性經過個工場,或者聽到 佢講,咁都會有可能性。我就喺上水,我都聽到有同事咁做,即係同 我哋個講法一樣。

問:係,但係呢--得,我明,但係呢個純粹即係機緣巧合咁啱係聽到,但

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A	食水含鉛超標調查委員會 202	A
В		В
C	多之後,就分發晒每一個組嘅師傅。其實每一組師傅用來都係會用係同一隻材料,	^{条焊接方面,} c
D	問:我明,佢用嗰	D
E	答:唔會話呢個師傅同第二個師傅唔同囉。	E
F G	問:我明,佢接嗰隻料一定係無鉛嘅。但係我嘅意思係有有一保,就係話唔好視乎某個師傅佢本身有冇心,或者佢點, 傅都確保佢可以教嘅時候強調要用無鉛呢一點,有冇呢核	總之個個師
	答:冇。	
Н	問:冇?	Н
I	答:當年係有嘅。	I
J	問:當年有嘅,好。我想問一問,就係我哋而家一路講緊,就	J 尤係做銅管咁
K	用錫料,我哋而家知道就係話原來錫料、錫焊裏面都有分 所以就而家好多時候,就尤其是事情發生之後,咁啲指引	K
L	就話錫焊一定要指明係無鉛嘅。	L
M	答:係。	M
N	問:你亦都講,就其實之前都有講,「錫料一定要有兩種,不 水就用無鉛喇。」我哋唔好忽略就係其實焊料都有銀焊嗎 枝,你哋教都有教用銀焊枝?	
0	答:有。	0
P	問:有。咁可能係即係視乎老闆要用邊樣,因為好多時候就,	即係技術上
Q	曾	Q
R	答:你講喺	R
S	問: 唔係,技術上你會教埋佢點樣做喇?	S
T	答:會。 11. 14. 15. 45. 45. 45. 45. 45. 45. 45. 45. 45. 4	4. 静悠 粗 亚 T
U	問:係。好多時候,實際上,邊一啲管用銀焊枝,尋日都講過 嗰個 contractor 可能佢係咪想落重本,佢咪全部都用	
C		U

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Transcript by DTI Corporation Asia, Limited

A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	答:有錯。	C
D	問:但係銀焊枝嘅化學成分,其實都潛在地有個風險都會有鉛架,你知唔 知?	D
E	答:唔清楚呢樣嘢。	E
F	問:唔清楚嘅?	F
G	答:我唔了解嘅,係。	G
Н	問:即係所以其實你哋教嘅時候,叫啲學生用焊料要用不含鉛,你係教佢 哋用錫焊嘅時候先強調呢點嘅啫,係咪呀?	Н
I	答:係。	I
J	問:Okay。	J
K	答:因為錫焊裏面有兩種即係錫嘅料走出嚟,因為喺我哋中心見到就係有兩種,一種就係我哋講嘅錫條,即係 40/60 個比例嗰隻;一隻就係	K
L	卷裝嘅一個無鉛錫線。所以我哋刻意會見到呢兩隻物料,我哋會帶出 去畀個學生認知。	L
M	問:係,okay。	M
N	答:但係去到銀焊枝嘅教學嗰面,就有第二隻銀焊枝嘅,得一隻。	N
0	問:Okay。但係因為我哋嘅認知,就係認為銀焊枝好多時候,裏面都會有一啲嘅品種係含鉛,但係你哋教嘅時候,就唔會特別向學生強調「嗱,	o
P	用銀焊都係呀,你哋小心唔好買咗啲含鉛架。」有有講過? 答:我哋有講。	P
Q	問:方。另外就係銀焊枝亦都有一啲品種裏面係含有一種嘅金屬叫	Q
R	cadmium,我唔知中文叫咩嘢,鎘。Cadmium 中文係查緊。你哋 教銀焊枝,總之有冇叫啲同學要即係確保用一種係冇某幾種重金屬嘅	R
S	即係銀焊枝?	S
T	答:有架,因為如果教銀焊,我哋	T
U	問:即係因為學你話齋,銀焊枝得一種,你	U
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答:例如我哋有一個叫做中工技術提升課程,咁佢個報讀嘅資格,就係話當你考完中工,你肥咗佬,唔合格,你先至有嗰個資格去報讀嗰個課程。咁佢分三個單元,呢個三個單元就就着嗰個考生佢邊一方面一即係你考完之後,我哋有個 report 畀嗰個考生,即係話畀你聽,你邊一個弱項到時扣分扣得好多咁樣,考生會因應佢自己嘅技術不足嘅地方去報讀嗰三個單元其中一個、兩個,或者更甚三個讀晒都得。咁佢個資格就係一定要考咗中工肥咗佬先,然後讀得呢個課程之後,讀完,師傅會講解畀佢聽嗰個技術個掌握度喺邊度,同埋個技巧、個步驟係點樣先為之正確,然後最後屘會畀學員去練習。練習完咗嗰個課程之後,我哋係唔會直接畀中工牌佢,我哋只會畀一張證書,話畀佢聽「你完成咗呢個課程」。好嘞,考生如果認為有信心,讀完個課程,佢會再去報名考嗰個技能測試,中工。考個過程係有特別掛鉤或者優惠嘅,直到佢真係考到能夠 60 分合格,我哋先至會發出個中工牌,大工如是一樣,係。

問:即係其實課程提供同埋考核,可以籠統地講都係 CIC 嘅範圍嚟嘅?

答:係。

問:好。我哋嘅理解就係 licensed plumber 持牌水喉匠課程嘅提供或者考核就唔係 CIC?

M 答: 唔係, 係...

問:VTC?

答:...VTC 嗰面嘅。

問:係嘞。

答:因為首先,licensed plumber 我自己本身都係。

問:係,係。

答: 佢首先就係要滿足到就係話你一定要攞到張 VTC 讀嗰個叫做水喉技工課程,嗰三年嘅技工課程,要攞到合格晒,攞到 cert,然後就先至可以報水務署嗰個另外一個課程,都成幾十個鐘嘅,我詳情唔記得咗,好似四十九嘅。如果有記錯,四十九個鐘個課程。咁個課程裏面有一啲講師會教佢成個流程,就係申請水錶個流程,入啲咩嘢 form,邊個人要簽名,同埋啲法例上嘅嘢、繪圖上嘅嘢,全部教晒之後,就會喺課程完咗之後,就進行一個 licensed plumber 嘅考試。咁演

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A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C	答:其實我哋亦都有都成接近二十個持牌水務匠喺我哋都應該可以嘅,但係就至於喺請唔請到幫辦過嚟協助		C
D	問: 嗰個你覺得係比較主要嗰個障礙,係咪呀?		D
E	答:係嘞。		E
F	問:好,唔該。		F
G			G
Н	黎先生:我可唔可以問一問,就係做大工、中工唯一途徑 CIC嘅試?	,差唔多就係考	Н
I	答:係。		I
J	黎先生:一定要考 CIC 嘅試,就有其他途徑?		J
K	答:係,有。		K
L	黎先生:Okay,唔該。		L
M			M
N	石先生: 唔該晒,我有其他問題。 本席: 嗎		N
0	主席:唔該。		0
	5N 从 4. · 子庄		
P	殷先生:主席。		P
Q	主席:問喇。		Q
R	殷先生:我有啲問題係想同證人跟進下,業界係關於對唔 認知,佢嘅性能嘅認知同埋潛在嘅風險,我打算就會 份文獻嘅。我今早亦都畀咗一份委員會嘅律師,但係	同大家一齊睇一	R
S	律師,其中一份畀水務局同埋委員會,咁我而家派。		S
T	呢一份呢,或者我簡介呢份係咩嘢嚟嘅。呢份係 兩方, 個 建 类 幣 超 魚 嘅 立 供 嚟 ,		T
U	面有一個建造業嘅協會嘅文件嚟,佢哋有啲 conferences,就有啲papers present 畀業界。身	•	U
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Transcript by DTI Corporation Asia, Limited

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A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C	就係 2007 年嘅一個 conference 嗰陣時嘅 paper 其實佢嘅角度就係講嗰啲做屋頂嘅做法,但係就好沒		C
D	個方面嘅用法。		D
E			E
F	<u>殷先生盤問</u>		F
_	問:容(譯音)生,係咪呀?		•
G	答:小姓李。		G
Н	問:李生,sorry,李生,我見到你嘅我係代表房委會		Н
I	答:係。		I
J	問:你都聽到我頭先講,我係想同你探討下業界對焊料會 自己嘅履歷,就你 81 年就做咗一個 Basic Cra		J
K	Plumbing。到 89 年嘅時候,你自己亦都做埋呢 licensed plumber。		K
L	答:係。		L
M	問:我可唔可以咁講,你喺本地嘅水喉行業入面都可以稱 資深嘅行內人,我咁講?	6 得上係一位較為	M
N	答:你可以咁樣稱嘅,係。		N
0	問:我想你睇睇呢個 x3,琴日石大狀都同你睇過,x3 入面	嘅 2021 到 2022	0
P	頁嗰陣時,係有啲關於你哋方面嘅教材。		P
Q	答:係 2023 定二零		Q
	問:21222021 同埋 2022。		¥
R	答:2021,係。		R
S	問:你見到上面有講唔同類別嘅水管嘅接駁方式。		S
T	答:係。		T
${f U}$	問:似乎入面講焊條接駁嗰度係冇分開講話有鉛、無鉛噸	既類別嘅焊料,你	U
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A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C	同唔同意我咁講?		C
D	答:文字上有好清晰寫明,係。		D
E	問:而我哋見到你其實入面有講好多唔同嘅接駁方式,譬? 樣。	如呢個抹錫瓜咁	E
F	答:係。		F
G	問:我嘅理解,抹錫瓜其實係一個幾古老嘅做法,就係熔 後撻上去嗰個駁口嗰度搵嘢去捽嘅,英文叫"white 呀?		G
Н	答:哦,英文程英文我唔清楚係咪咁樣叫,嗄。		H
I	問:係用		I
J	答:我哋行業上叫「抹錫瓜」。		J
K	問:但係佢係撻啲焊料上去,然之後搵布去捽佢,		K
L	答:係。		L
M	問: 摔實佢嘅?		M
N	答: 唔係捽實嘅,其實係當燒嗰時間,石壺因為個松香膏,表面,抹嗰個動作只係話因為如果你太多焊料喺度,	你會入唔到個配	N
0	件,我哋要抹咗佢,等佢唔好大多拱埋一嚿,你就入 個動作係抹,唔係壓落去嘅,係抹走多餘嘅錫。	唔到落個配件,	0
P	問:明白。我理解嘅抹錫瓜嗰個動作,如果係用嗰個方式 個焊料個喎,啱唔啱?	,一定係用有鉛	P
Q	答:唔啱。		Q
R	問:唔啱,okay。但係你睇睇,你有講銅管、鋼管,跟住有	鉛管嘅接駁嘅,	R
S	你睇落去。		S
T			T
U	主席:有講		U
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A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C		C
D	答:鉛管我哋未接觸過嘅。	D
E	問:但係個教材度有提個喎,「鋅鐵管(薄金屬)」對上嗰度,「鋁管」 同埋「鋅鐵管」之間。	E
F	答:我知道。咁呀你	F
G	問:即係你係咪話畀我聽,你本人根本有接觸過鉛管?	G
Н	答:有接觸過。	Н
I	問:教材就有寫?	ī
	答:教材有寫。	1
J	問:或者我問一問,你唔知就唔緊要嘅。你知唔知道其實如果鉛管嘅接駁 用焊料,用錫料,佢抹錫又好,抑或走錫好,都係用有鉛嘅焊料嘅,	J
K	一定?	K
L	答:我唔知,我有接觸過鉛管。	L
M	問:好,okay。或者我想你睇睇,今日我就啱啱拎咗一個文件出嚟,你都 聽到我講呢個,其實就係唔係本地嘅,可能大家都有接觸過,就係美	M
N	國方面有一個建造業嘅協會喺 2007 年嘅時間開過一啲 conference 嘅時候嘅一個 paper 嚟嘅。唔好意思,我問一問想問一問你,李	N
O	生,你識唔識英文?	o
P	答:我識,但係唔係好流暢,少少喇。	P
Q	問:唔緊要,或者我用我個方式去轉譯,用中文譯下呢份文件。呢份文件 其實就係主要係講鋪屋頂嘅時候,點樣去接駁、焊接嗰啲金屬嘅片。	Q
R	琴日你都有講過話,你都知道譬如响外國,譬如英國,傳統上水喉匠 係做埋嗰啲金屬嘅焊接喫嘛,你確認?	R
	答:係,薄片囉,嗄,你講係,啱。	
S		S
T	問:但係佢入面呢度就我理解啱唔啱呢,首先我問,其實接駁水喉同焊接嘅方式,其實同焊接嗰啲金屬片嗰個技術同理論上係一樣,啱唔	T
U	· · · · · · · · · · · · · · · · · · ·	U
v	- 20 -	v

A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	答:唔同啤。	C
D		D
E	主席:唔明,我唔明。	E
F	答:唔同喫。	F
G	問:即係大家都係用焊料嘅,啱唔啱?	G
Н	答:用焊料,係。	Н
I	問:我想睇睇,就佢其實呢度好幫助到我哋,就係有個解釋,佢就話 "Definition"第一頁,佢第一行嗰第一佢三戙嘅,嗰個頁	I
J	數,嗰個文件入面,佢係每一頁都有三行咁樣。第一行中間嗰度,佢 講呢個焊料嘅解釋,咩嘢叫做用焊接個方式。佢話基本上,佢話焊料	J
K	個方式就係用一個燒熱一個要焊接嘅金屬去到低於嗰個要被接駁 嘅金屬嘅熔點之下嘅溫度,但係就高過啲焊料嘅熔點,而利用嗰啲焊	K
L	料去接駁嗰個需要接駁嘅金屬嘅,呢個就所謂接駁嘅形式,你同意 吖?	L
M	答:溫度嗰方面,我哋就方去專登刻意去度嘅,但係我哋其實議會我哋	M
N	先前都有講,我哋係有呢個工具,同埋有教學員係點樣去接駁呢個白 鐵嘅鋅鐵皮,	N
0	問:但係你嘅理	o
P	答:但係就同我哋焊接水喉嗰啲工具係唔同嘅。	P
Q	問:係。	Q
R	答:嗄。	R
S	問:但係你嘅理解係咪話即係個基本嘅道理就係話要嗰個溫度係去到熔到 要被焊接嗰個物件	S
T	答:物料。	T
U	問:物料。但係就高過嗰啲焊料嘅熔點?	U
v	- 21 -	V

A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C	答:一定要高過熔到嗰啲焊料,但係就唔可能高溫度熔解埋	嗰件鋅鐵皮嘅。	C
D	問:咁就為之焊接?		D
E	答:係。		E
F	問: 佢就話畀我哋聽,其實有所謂"soft soldering" 通常講嘅焊接嘅方式,就基本上係用焊料係喺低過攝品 之下去做呢個焊接個方式嘅。		F
G H	答:我重申講,我哋唔會去睇佢嗰個溫度,亦都唔會睇個沒 我哋去做嘢,因為我哋教學員嗰時唔會有溫度錶去閱 貴姓呀,你係?		G H
I	問:我姓殷嘅。		I
J	答:殷生,你好。就主要頭先你講嗰個鋅鐵皮嘅接駁,同意系統嗰個接駁,無論係用個材料、工具、個接駁方式都		J
K L	問:好。但係我想同你講講話焊接嗰個技術,因為有講就該過有"sliver brazing",你明我講乜,銀焊?	舌所謂我哋聽	K L
M	答:銀焊,係。		M
N	問:其實銀焊基本上同呢個錫焊,嗰個道理係有分別嘅, 嘅啫,你同唔同意?	不過係溫度高啲	N
O	答: 唔同意,個做法應該完全唔同嘅,銀焊唔需要抹個 任何動作,有嘅,唔使嘅。	事前喺條喉度做	o
P	問:但係基本上都係靠過用一啲熔燒到個溫度係熔咗啲	焊料,但係就唔	P
Q	係高到熔咗嗰啲要被		Q
R	主度・我相関 <u>、関佐・佐</u> 間帰城間関修心相 ユュュュュ () []	翠爪田绀炬呢.	R
S	主席:我想問一問你,你問呢啲問題係咪想 justify 房實際呢?	有哈用球杆贴一	S
T	殷先生:唔係,主席。		Т
U	主席:如果唔係嘅話,唔需要問。		U
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Transcript by DTI Corporation Asia, Limited

A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C	殷先生:我係想即係睇下業界對嗰啲焊料嘅認知嘅啫。		C
D			D
E	問:或者我再問一問,我 move on。你如果揭去另外一頁 講呢個無鉛焊接嘅歷史,佢就講話歷史上其實最普遍 錫嘅合金嚟嘅,呢樣嘢你有冇認知嘅呢,你同唔同意	嘅焊料係鉛同埋	E
F	答:你講喺供水系統上面?		F
G	問: 唔係淨係單喺供水系統, 首先我問係焊料焊接呢個技 史上面用個焊料係錫同埋鉛嘅合金, 呢樣嘢你知唔知		G
Н			Н
I	主席:你講佢問得啱嘅,焊接,焊接乜嘢?		Ι
J	殷先生:跟住我係都會講水喉。		J
K	主席:唔係呀。		K
L	殷先生:我首先問係焊接個技術;第二,我		L
M	主席:焊接嘅技術睇下你焊乜乜嘢囉,你焊坦克車梗係唔 咪?	會用呢啲喇,係	M
N			N
О	問:咁我問佢一路講落去,佢就話起碼喺美國 1986 年		o
P	即係錫 50 個 per cent,鉛 50 個 per cent 個焊 喉最普遍嘅用料,呢樣你	料係変啄接駁水	P
Q	答:我唔清楚呢樣嘢。		Q
R			R
S	周小姐:對唔住,就係我想喺呢個階段 interpose。呢何 件喺第一頁已經講到,係有關講番"roofing,w	aterproofing	S
T	and exterior wall systems"。李生剛才 係水喉,或者其他嗰啲係完全唔同,所以其實呢	個文件裏面所提	T
U	及嗰啲嘢係 in the context of roofing, w and exterior wall 嘅。	aterproofing	U
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A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	主席:又唔係完全唔啱嘅,因為佢有講 safe drinking water 嘅,其實,啱唔啱?	C
D	周小姐:係。但係佢係 in 嗰個 context。	D
E	主席:唔係我知,我而家都唔係好知道,其實 Mr Yin,你想 achieve	E
F	啲乜嘢嘢呢?你想問呢位李先生,想佢你想話畀我聽不如咁講,你想話畀我哋委員會聽因為你 ultimately 都係想我哋知道咋嘛,你想我哋知道咩嘢?	F
G H	股先生:係,主席,明白。似乎就業界方面,就算係喺嗰個教育嗰啲工人 嘅過程中,就講就有講過話應該用不含鉛個焊料嚟接駁水喉,講 就係講咁多。	G H
I	主席:係,係。	I
J	殷先生:但係其實係有人點解即係有鉛個焊料同無鉛個焊料用起嚟有咩 嘢分別?有冇誘因,點解會有誘因令到工人會去用啲有鉛個焊	J
K	料?	K
L	主席:咪頭先石大狀咪已經 explore 過呢一方面嘅嘢囉。	L
M	殷先生:如果委員會覺得係即係如果係睇文獻,唔需要同證人講嘅,咁我 唔問嘞。	M
N	主席: 唔係呀, 你所以我咪問你囉, 你想我知道咩嘢呢?	N
0	殷先生:因為似乎就如果我哋睇個文件就有講,就話含鉛嘅焊料有一個好 特別嘅樣嘢,佢就係 reduce 個 surface tension,即係佢幫	0
P	助去減低一個張力,令到嗰啲焊料係容易啲接駁。而一般嘅工人 喺好多情況下都覺得係使用不含鉛嘅、無鉛嘅焊料係技術上係難 啲嘅。即係如果佢哋喺訓練	P
Q	主席:咁你不如直接問佢喇,	Q
R	工师·哈内尔知直按问记例 / • • •	R
S	問:呢樣嘢你知	S
T		T
U	主席:你問咁耐你都未問到。	U
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A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C			c
	李生,你知唔知道呢有鉛嘅焊料係可以減低呢個]焊	
D			D
E	殷先生:張力,表面張力。		E
F			F
G	主席:表面張力喎?		G
Н	答:表面張力會唔會減低,我就唔敢講。但係我哋見到啲 如果技術夠嘅,頭先我哋都所講,錫線熔起上嚟都係	, , , , , , , , , , , , , , , , , , ,	Н
I	水	就能夠做到嗰道	I
J	可能性有啲人會利用一啲有鉛嘅錫料去做我琴日都 料佢係比較杰少少嘅,能夠塑造到個形狀喺個焊口個	3講咗,有鉛嘅錫	J
K	有嘅位置。	XIII	K
L	主席:表面張力		L
M	答:嗄,個表面。		M
N			N
0	主席:對唔住,表面張力即係乜嘢,英文?		o
P	殷先生: Surface tension。	<i>地,七七</i> 周 <i>他</i> 0	P
Q	主席:Surface tension 同嗰個 viscosity 有咩嘢關你而家講 viscosity 抑或 surface tension?	l於, 月 /]	
	殷先生:我就講我嘅理解係因為 surface tension	嘅,佢嘅證供就	Q
R	講 viscosity。		R
S	主席:係囉,兩樣嘢嚟個喎。		S
T	殷先生: 佢就話佢唔識得 surface tension。 主席: 佢唔識喇, 係呀, 繼續。		T
U	上/巾·IL"中叫"剂 /		U
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A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	殷先生:所以我 move on。	C
D		D
E	問:但係你同意就係以一個技術唔夠工人嚟講,或者就算即係佢係會覺 得用一啲有鉛個焊料係易做啲,你同唔同意?	E
F	答:唔啱。	F
\mathbf{G}	問:唔啱,okay。	G
Н	答:唔應該因為佢技術唔夠,佢用一啲唔合規格嘅材料,去令到	Н
I	問:我唔係同你講應唔應該,我係講嗰個接駁個過程會唔會對佢做起上嚟 覺得容易啲?	I
J	答:如果你係一個技術工人,夠技術嘅,唔應該咁做。	J
K	問:你同唔同意話如果嗰個係一個容易啲嘅方式係有一個誘因,潛在有個 誘因啲工人會咁	K
L		L
M	主席:呢個係遲啲同我講。	M
N		N
o	問:你哋係有冇考慮過,因為咁係要特別去著意去解釋畀啲工人聽,其實 唔係話講一句「唔好用有鉛焊料喎。」而係要令到佢哋認知用咗有鉛 焊料係好大鑊個喎?	0
P	答:我哋有同佢講。	P
Q		Q
R	主席:你講嗰陣時定而家?你講	R
S	殷先生:嗰陣時,嗰陣時。	S
T	主席:嗰陣時有講吖嘛,講咗畀你聽喇,係呀。	T
U	殷先生:2015年7月之前。	U
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Transcript by DTI Corporation Asia, Limited

A	食水含鉛超標調查委員會	2016年1月27日
В		1
C		
D	答:我哋講用有鉛嗰個會對身體有害吖嘛,但係有害到個家我琴日都講咗出嚟,就我唔知嗰個病理、醫學上會變度	
E	身體係唔好。	1
F	主席:唔。	1
G	殷先生:我唔問我有嘢問。	
Н	主席:問喇。	1
I		1
J	陳宇文先生盤問	j
K	問:李師傅,你好。	1
L	答:係。	1
M	問:我代表瑞安嘅,其實我想澄清番下,雖然佢講過你記 比較常見啲,係咪?	話有鉛焊枝就會 !
N	答:係。	I
0	問:尋日你啲尋日你示範嗰啲咁嘅視頻,入面有你就到嗰啲喉嘅駁位都駁得算係幾緊嘅,唔係話塞入去嗰	
P	少力去塞入去,咁個空隙應該就唔係好大,係咪?	1
Q	答:好細。	(
R	問:好細嘅啫。如果我係用有鉛焊枝嚟焊落去嘅話,如果作嘅,可能杰啲嘅話,咁我焊落去係咪會好多有鉛焊枝 有鉛焊枝,係咪好多有鉛焊枝可以滲透入去入面,或	,如果我熔咗啲
S	或者咁樣樣,從你哋見?	
T	答:我就未試過咁樣做,據我理解,如果你嗰個有鉛嘅焊板 落去,佢都會個液體狀都會稀啲跟住行嘅,只係個家	, , , , , , , , , , , , , , , , , , ,
U	能塑造個形象係個表面嗰度,即係話你個溫度有咁高 一個形態,但係如果你繼續燒落去,佢都好似一個液	,佢就容易製造

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A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C	答:係嘞,可以咁講,97年中喥喇。		C
D	問:因為點解呢?我點解咁講,如果你睇番你第3 話2002年就用銅喉就開始普及化,喺嗰個公	營嘅房屋。咁喺嗰方面,	D
E	你就亦都當然有參與,因為講真,你已經係任 係咪?	教,田96年開始仕教,	E
F	答:96 年開始任教。		F
G	問:Okay。因為如果係咁嘅,我咁推論嘅話,你知公	屋就通常用明喉嚓喇?	G
н	答:係。		Н
I	問:係。咁就私人屋苑就通常用暗喉喇?		I
J	答:有錯。		J
K	問: 喺呢方面你亦都會即係有機會去體驗到啲人, 後,其實實質喺嗰個工地點樣去焊接嘢,你都		K
L	答:有噪,我哋有機會睇到嘌。		L
M	問:你哋有嘅。點樣呀?		М
N	答:因為我哋議會規定我哋所有授藝導師都係要一 地考察現時行業上嘅個做法,同埋有啲咩嘢新 可以帶引進入去建造業訓練局去教啲學員嗎	「嘅工具,或者新嘅材料	N
0	問:Okay。		0
P	答:同埋仲有一個關鍵,就係話我哋啲學員喺兩年 本班,佢仲要出去地盤實習,咁實習個過程,		P
Q	盤,落去做,我哋師傅亦都要落去睇佢哋嘅。		Q
R	問:好。		R
S	答:咁個過程裏面,我哋同業界係有接觸嘅。		S
T	問:Okay。我哋公共屋苑好多時嗰啲明喉,就係會如果佢要用無鉛焊枝嚟焊,咁你如果睇下		T
U			U
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A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C	陳宇文先生:唔知委員會可唔可以將嗰卷"FRY"		C
D	主席:佢知喇,佢用嚟用去都係用一卷。		D
E	陳宇文先生:嗄。		E
F			F
	問: 嗰卷嘢就其實都唔係輕手嘅?		_
G	答:普通。		G
Н	問:普通。咁如果你成日都要咁樣俯首咁樣嚟到去焊, 有有見到啲人因為咁樣,所以就剪咗佢出嚟一條條'		Н
Ι	答:有。		I
J	問:你都有?		J
K	答:我見過啲師傅都係剪咗出嚟摺埋一個 50mm 喥嘅圈 一支伸出嚟咁樣燒,都有嘅。	,咁揸住之後,就	K
L			L
M	問:Okay,得。		M
N	陳宇文先生:我有嘢問,okay。		N
O	殷先生:主席,我可唔可以申請問多一個環節嘅問題?如	子短嘅。	o
P	主席:一個環節呀?		P
Q	殷先生:一個問題嘅,其實不過要睇睇一個 BS EN 嘅 t	able。	Q
R	主席:邊方面?		R
S	殷先生:銀焊。佢琴日嘅證供話熱水,銀焊嘅 perform 焊料嘅。	ance 係好過無鉛	S
T	主席:係吖。		T
U	殷先生:我想佢睇睇 BS EN 嗰個 table 6 入面 temperatures and pressures 係有分別嘅。	,條有 working	\mathbf{U}
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A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	主席:好呀。	C
D	殷先生:嗄。	D
E		E
${f F}$	<u>殷先生繼續盤問</u>	F
G	問:李生,我想你琴日你記得你有講過,就問你點解嗰啲私人屋苑或者 醫院,咁你講到就話點解佢哋用銀焊,就因為走熱水因為有供水 嘅系統有熱水同冷水嘅分別嘅,你記唔記得?	G
Н	答:係。	Н
I	問:我想你睇睇就係一個英國標準,關於焊料嘅一個分析嘅。就好多地方都有嘅,我委員會嘅文件,不過方便就睇睇 B15.4,第 40193 頁。	I
J	部有嘅,找安貝曾嘅文件,小週月便就晚晚 BIJ.4,第 40193 貝。	J
K	殷先生:嗰個係琴日馮女士第二個證人口供嘅附件最後一頁。	K
L		L
M	答:係。	M
N	問:你睇到呢一個表就列出嗰啲最高嘅溫度。即係入面走,個喉管入面走 嗰啲液體嘅溫度同埋佢可以受幾多壓力嘅。咁你睇到佢個表嘅系列出	N
0	兩樣嘢,一個叫做"Soldering",一個就"Brazing"。即係上面就 講錫焊,下面就講銀焊。	o
P	答:係。	P
Q	問:咁錫焊嗰方面,佢係有兩種嘅,第一個,就係含鉛嘅。即係羅馬數目 字I嗰度,佢係講含鉛嘅焊料,有 50/50 或者 60/40。	Q
R	答:唔。	R
S	問:咁跟住羅馬數目字II同III,就係講嗰啲無鉛焊料。	S
T	答:條。	Т
U	問:跟住羅馬數目字 IV、V、VI,就講呢個 Brazing 嘅,即係銀焊嗰停	\mathbf{U}

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V

 \mathbf{V}

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Transcript by DTI Corporation Asia, Limited

 \mathbf{V}

A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C			C
D	主席:你明唔明呢個 chart 呀?你明吖嘛?]	D
E	答:我明,我明。		E
F	主席:唔。		F
			_
G	問:呢一個資料,而家呢個係英國準嘅分析。	•	G
Н	答:係。	:	H
I	問:呢一樣即係無鉛嘅錫料		Ι
J	答:同銀焊嘅分別。		J
K	問:同埋高溫銀焊類嗰停高溫焊料,		K
	答:我明。		
L	問:去到 108 mm 口徑嘅喉管嘅接駁,基本上去到 110		L
M	性能係有分別,呢樣嘢你知唔知嘅?	:	M
N	答:我就未睇呢個表之前,我係唔知嘅。		N
0	問:係。		0
P	答:但係而家今日睇咗,就知喇。		n
r	問:咁你如果睇完咗呢個咁樣嘅資料,你覺得你琴日講話因		P
Q	需要就要用銀焊,成唔成立呢?		Q
R	答:唔贊同,因為我琴日仲有一樣嘢講咗嘅,就係個技術」啲師傅喺呢個私人屋苑裏面用錫焊嗰陣時係技術做得	吾好,當其時試	R
S	水係用凍水試,所以試唔到佢爆喉漏水,但係當佢入吸水嘞,啲熱水影響到。因為如果佢做得好,嗰啲口有湯	扇嘅;但係做得	S
T	唔好嗰啲口,就漏水。所以喺當其時嘅發展商,汲取到 我哋見到佢嘅趨勢,發展商就開始轉用銀焊呢樣個動作		Т
U	問:明白。		U

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Transcript by DTI Corporation Asia, Limited

 \mathbf{V}

A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C	答:我見到個趨勢係咁樣。		C
D	問:換言之,可唔可以咁理解?就係其實純粹物料嘅性能 分別嘅,但係因為要顧及埋工人嘅技術上嘅差異,就		D
E	解,係咪?		E
F	答:你可唔可以重複呢個問題?		F
G	問:純粹睇物料。即係無鉛嘅錫料同埋高溫嗰啲銀焊焊別,其實就有差異嘅,但係當你要顧及埋工人嘅技術 唔好,就用銀焊就穩陣啲,係咪咁解你嘅意思?		G
Н	答:應該可以咁講。		Н
I			I
J	殷先生:我有嘢問。		J
K	主席:仲有冇人有嘢問?Ms Chow,有冇嘢問?		K
L	周小姐:冇覆問。		L
M	主席:冇覆問。		M
N	<u>主席問</u>		N
0	主席:我想問一問,我哋見到你示範嗰個抹錫瓜		O
P	答:係。		P
Q	主席:呢一個咁嘅動作。因為我哋喺網上高睇譬; coppere association,就有見過有呢個抹錫瓜,		Q
R	呢一個咁樣樣焊接呢個方法,用咗幾耐?		R
S	答:自我喺 1980 年接觸呢一行,入去建造業議會,我嘅 落嚟,已經有呢個動作教我哋囉。	也嘅前身嘅師傅帶	S
T	主席:好嘞,咁		T
U	答:咁亦直到我入咗去建築業議會做導師,1996年,咋	才亦都見到佢裏面	U
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A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	嘅所謂摘要裏面有呢個動作寫低,	C
D	主席:所以就一路都	D
E	答:所以我都一路係有教。	E
F	主席:有教噪嘞,唔。	F
	答:承傳呢一個傳統。但係當然喺技術上、傳統上,我哋要教到足晒。	_
G	主席:係。	G
Н	答:但係喺行業上,出面用唔用呢,係另外一個問題嚟嘅。	Н
I	主席:啱嘞。	I
J	答:嗄。	J
K	主席:因為我就未見過出面點用,咁但係我哋咪有啲圖片咪做呢個辦房嘅 時候咪影過啲相嘅,咁影嗰啲相,嗰啲工人示範,就好似似乎就冇呢 一個所謂抹錫瓜呢一個咁嘅動作,佢哋就純粹就係攞啲 flux 就係抹	K
L M	些%個末端嗰度,咁跟住就將佢接駁埋一齊,就喺出面嗰個接駁口嗰 度就咁搽。	L
	答:呢個就因為主席,我頭先講,就話我哋要教,一定教傳統。因為我	M
N	哋嘅學生係一啲基本班,係啱啱離開學校冇幾耐,又係想投身呢個行 業嘅,咁我哋當然由零開始教佢。但係就教完佢之後,佢出到去點樣	N
0	做,同埋市場上,其實如果做細喉嚟計,我自己都曾經試過,就唔抹 錫瓜都做到嘅。	0
P	主席:係喇。	P
Q	答:個技術你掌握到個溫度,個師傅個技術係一樣可以做到一樣嘅效果, 唔漏水。	Q
R	主席:得。	R
S	答:同埋覆蓋面係一樣。	S
T	主席: 係嘞, 因為如果你做	T
U	答:咁但係嗄。	\mathbf{U}
${f v}$	- 35 -	v

A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C	主席:抹錫瓜,就你就搽完啲即係你		C
D	答:松香。		D
E	主席:搽完松香,搽完錫,搽喺上高,你又要抹一抹	佢,	E
	答:有錯。		_
F	主席:咁跟住先至燒,燒完之後,跟住你又要用啲		F
G	答:做多一個步驟,做多一個 step。		G
Н	主席: 係嘞。咁		Н
I	答:咁喺行業上,當然呢個 step 可能個工序會長咗、時 咗。	間長咗、人工多	I
J	主席:係嘞,係嘞。		J
K	答:即係我唔敢推測佢係咪因為呢個因素而唔做呢個動作	Ξ ∘	K
L	主席:唔係,我想問一問,就係因為理論上,如果啲工落應該咁講,如果佢唔做抹錫瓜吓,即係做番嗰	, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	L
M	啲,淨係喺出面整個圈咁樣樣。 		M
N	答:係。		N
0	主席:如果佢貪快嘅話,即係我嘅諗法,就理論上,如果 有好多錫走咗入去添。因為佢如果貪快,只會少咗錫	1,4.5 ()	0
P	答:即係唔敢保證度口完覆蓋晒。		P
Q	主席:唔係啱嘞,咁有機會漏水。即係我哋因為石就話我哋去政府化驗所見到嗰啲,就係其實嗰啲錫係	, , , , , , , , , , , , , , , , , ,	Q
R	係		R
S	答:喺個系統入面。		S
T	主席:係嘞。咁我就喺度諗,會唔會係因為有啲人係做抹 瓜,搽完嗰一浸之後,就冇做你嗰個攞條布去抹,就 就將啲錫就銎咗出去嗰個水喉嘅出面呢?		T
U	3000 00 00 00 00 00 00 00 00 00 00 00 00		U
\mathbf{v}	- 36 -		V

A	食水含鉛超標調查委員會 2016年1	月 27 日	A
В			В
C	答:唔係嘅。		C
D	主席:唔。		D
E	答:頭先我都解釋咗畀殷生聽。		E
F	主席:係吖。		
r	答:抹嗰塊布個動作,只係將多餘嘅錫抹走。		F
G	主席:啱呀。		G
Н	答:如果你唔抹走嗰啲錫,佢拱起個凹凸位,你直情係入唔到個配	件。	Н
I	主席:哦,因為		I
J	答:因為配件都幾 fit 下嘅。		J
K	主席:係。		K
L	答:因為佢要靠個緊密度,利用個毛細管作用先滲到啲錫入去。		L
M	主席:係。		
	答:所以如果你加咗一層錫落去,你如果唔抹,你係可能性入都入 配件。	唔到個	M
N	主席:入都入唔到嘅?		N
О	答:係嘞。		0
P	主席:得。咁所以一定就係喺出面搽嗰個如果佢唔係用抹錫瓜,	就一定	P
Q	係喺出面搽嗰個時候,就搽好多好多好多,咁先至走咗入去, 樣樣?	係咪咁	Q
R	答:我諗會係喇。		R
S	主席:唔。		S
T	答:但係都要睇技術,如果技術夠呢即係我哋自己喺工場,我哋者	『試過。	T
U	主席:係,係,技術好唔使講,我哋而家講緊梗係技術唔好,係咪	:?	U
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A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C	答:嗄。		C
D	主席:技術好, 有問題。技術好, 你用有鉛、有鉛都可能 技術好, 係咪?得。	有分別,如果你	D
E			E
F	石先生:我有一個問題想跟進啲技術。		F
G	主席:得,好呀。		G
Н	石先生:因為唔係同頭先嘅問題引進,但係既然李先生好 術。	多時候都強調技	Н
I			I
J	<u>石先生進一步盤問</u>		J
K	問:銀焊你頭先講,就係話其實好多時候,就係如果啲人 術唔好,咁可能就做完私人屋苑啲水喉之後,藏咗入	牆,跟住熱水經	K
L	過,就爆咗,咁就好大事,所以就呢個係一個可能, 商就話用銀焊咁樣。但係銀焊所要求嘅技術有咩嘢分 得銀焊要求嘅技術可能係低啲,所以就啲工人可能:	別呀?即係你覺	L
M	樣,定係點呀?有咩嘢技術嘅分別?	(<u> </u>	M
N	答:技術上,頭先我都琴日都講過,用嘅工具上唔同。		N
0	問:銀焊啲槍勁啲噪嘛,完全唔同喫嘛?		0
P	答:銀焊係要一對風煤,		P
Q	問:係,係。		Q
R	答:賴一對喉,同埋佢受制於空間。		R
S	問:係。		
	答:如果我話譬如我講,如果我上天花度做,就亦都幾個重量。	辛苦,條喉都有	S
T	問:係。		T
U			U

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好先燒到風煤,所以風煤嚟計,係個技術上係要高啲添應該。

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U

 \mathbf{V}

U

В

A

問:即係銀焊?

 \mathbf{C}

答:係。

 \mathbf{C}

D

 \mathbf{E}

 \mathbf{F}

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問:因為我睇番頭先殷大律師就問你嘅問題,就係純粹睇啲物料,即係純 粹睇無鉛嘅焊料或者睇呢個銀焊,就大家嘅表現就一樣、差唔多,但 係就考慮埋啲工人技術上嘅分野,就用銀焊就穩陣啲,即係個意思似 乎就話用銀焊就可以確保就係即係唔會咁容易焊得唔好,出事嘞,爆 嘞,殷大律師嘅意思似乎係咁,你就同意嘅。即係我就想睇下點解用 咗銀焊係比較穩陣啲,即係考慮埋啲工人嘅技術參差。因為如果咁樣 講法,就好似係講到就係話工人技術渣,用錫焊就好易出事,反而用

 \mathbf{F}

G

銀焊就有咁易出事,即係我哋就理解錯誤...

H

答:頭先我同殷大律師嗰度講嗰個,就係主要話我哋見到個發展商個趨 勢,因為我唔方便講嗰個屋苑,漏水嗰個屋苑,我亦都唔方便講。咁 即係我哋有好多學員出咗去做嘢,都有好多 feedback 返嚟畀我哋其 實,不斷同我哋有聯絡,咁我哋知道嗰個屋苑就發生呢啲咁嘅事,而 且唔係一個位置,係好多位置,咁後期都影響咗好多用戶。咁個過程 裏面,見到嗰個發展商開始再落嚟嘅工程,喺個供水系統裏面就唔用

J

I

錫焊,轉用銀焊,個情形係咁。 問:係,你呢個係外面觀察就係佢改變咗。但係我想知道就係你所理解嗰 個內裏因由,殷大律師提議就係話「唔關個物料事,因為大家都係咁 勁嘅啫,即係唔會話特別一樣係承受壓力勁啲,唔會話一樣特別嗰個

L

K

堅硬嘅程度或者承受溫度係勁啲,咁就仲有咩嘢理由呢?」咁樣,佢 就係問緊你,你嘅理解係咩嘢呢?定係...

Ν

 \mathbf{M}

答:我哋分開兩種講法,一種係我哋而家家用嘅熱水爐,咁我哋通常屋企 嘅熱水爐唔會超過 100 度,大概喺 70 度左右,咁就佢行嘅熱水嘅溫 度同埋嘅 pressure,內在壓力,如果錫焊係足夠頂到。但係如果個 手勢做得唔好嗰啲,當因為佢做完個系統嗰個時間,佢試壓佢唔係攞 熱水試, 但係攞凍水試, 咁試壓嗰個時間咪有熱力嗰啲水, 咁可能佢 係試到嗰個壓力,喺個收貨個過程裏面,可能啲管工都係收咗佢貨。 咁但係佢到落完石屎之後,到佢入咗伙,佢個用戶真正用熱水爐嗰個 時間,個熱水個溫度可能就會令到最脆弱嗰個技術上做得唔好嘅駁 口,就喺嗰個位漏水。

P

 \mathbf{o}

問:咁同樣嘅問題都會喺用銀焊嗰度出現嘅啫,係咪呢?

R

Q

T

 \mathbf{S}

答:銀焊我仲未聽過有呢個現象出現。

U

 \mathbf{V}

V

 \mathbf{U}

A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C	問:即係總之就係啲發展商為咗解決呢個問題就用咗銀焊	,咁就即係	C
D	答:係嘞,之後就未聽過有啲學員 feedback 返嚟話銀焊	2. 又出咗事咁樣。	D
E	大克·四 <u>沙</u> 弗宁(古沙、举一弗宁) / 17 / 25 / 20 / 25 / 25 / 25 / 25 / 25 / 25		E
${f F}$	主席:即係數字上高係一樣,數字上,但係實際上就唔同 上就係一樣。	,你呀 <i>?</i> 數子	F
G			G
Н	問:同埋我想即係有一度就係即係都理解番,就係睇番頭 度嗰個表,或者你可以幫一幫我,就係殷大律師畀咗 馬數目字 II、III 嗰度,你可以見到。		Н
I	答:係。		Ι
J	問:咁就 30、65 同埋 110,嗰度係承受最高嘅溫度?		J
K	答:係。		K
L	問:跟住佢叫你睇羅馬數目字嘅 IV、V、VI,就係銀焊嘅三亦都係承受分別 30 度、65 度同埋 110 度。	E個唔同嘅類別,	L
M	答:係。		M
N	問:咁其他右面嗰啲數目字都係類似咁樣嘅比較。咁殷大	律師即係所得出	N
0	嘅結論,就係話如果你用羅馬數目字 II 嗰個同羅馬 比,大家都係 30,你見到嘛?	數目字 IV 嗰個	0
P	答:見到。		P
Q	問:你用羅馬數目字 III 嗰度第一個比,同羅馬數目字 V 大家都係 65。	第一個比,又係	Q
R	答:係。		R
S	問:用羅馬數目字 III 第二嗰個比同第 VI 嗰個比又係 1		S
Т	比,即係大家其實呢個咁嘅寫法係咪 II 係同 IV 就同 V 比,係咪咁比嘅呢?	比,III 第一個	T
U	答:我唔知佢做呢個表出嚟個目的係乜嘢,即係唔知佢係	咪咁樣比較。	U
V	- 41 -		V

A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C	問:因為你用 II 嘅第一個比同 IV 比,梗係數目字一樣, 嚟係咪大家都一個級別,我嘅意思係,即係你明唔明		C
D	答:呢個表我照睇,就係話佢用錫焊,無鉛嘅錫焊同埋用	銀焊個效果係一	D
E	樣,照睇到個數字上。		E
F	問:得,唔該。		F
G	殷先生:主席:我可唔可以問一個跟進石大狀嘅問題?		G
Н	主席:不可以。咁我哋問唔完個囉喎,係咪呀?得,唔緊	答要。不可以,不	Н
I	可以。有喇嘛?得。		I
J	唔該晒,李生。		J
K	答:多謝,主席。		K
L			L
M	主席:跟住係林先生,係咪呀?		M
N	講者(不能辨別):係。		N
0	主席:或者我哋要		o
P	石先生:咁我哋可能要停一停,因為要		P
Q	主席:take 一個 break 先,係,唔該。		Q
R	上午 11 時 18 分聆訊押後		R
S	上午 11 時 37 分恢復聆訊		S
T	出席人士如前。		T
U			U
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A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C	主席:係,Mr Wong。		C
D	王先生:係,唔該。		D
E	主席:不如宣誓先我哋。宣誓先,林先生。		E
T.			
F	<u>證人:林德深(何標記前僱員(持牌水喉匠)(啟晴邨和</u> (重召)再以本地話宣誓作供	<u>、聯邨第二期))</u>	F
G	主席:唔該。		G
Н	上版・岩欧		Н
I	王先生盤問		I
J	問:早晨,林生。		J
K	答:係,早晨。		K
L	問:我代表水務署。咁我上次就問咗你,關於你喺何標記	,你話喺 2010	L
M	年辭職。你當日喺1月17號,就向呢個委員會提交吃 咁你就話因為你發現何標記所用嘅物料同你提交	24 1142 22 411	M
	WWO046 入面個附件個物料係唔一致,所以你覺得呢你 會扣分嘅,所以你就辭職。你記唔記得你講過啲咁嘅	件係好大件事,	
N	答:係有咁講過。	均 :	N
О			O
P	問:好。我想問下你,喺你辭職之前,你點樣知道何標記 提交嘅 wwo046 係不符?	用嘅物料,同你	P
Q	答:因為我曾經係做驗收嗰陣時界水務署扣過分,所以我們	*··>=:=:::::::::::::::::::::::::::::::::	Q
R	附表嘅程序去買嘢,係則師同水務嗰邊簽好嘅,嗰份改。但係我唔知佢為咩嘢用其他方法,可以買其他材料		R
S	有人監管,我都唔知道點樣做。 ————————————————————————————————————		S
T	問:唔,一步一步嚟。你填咗張 WWO46 之後,你自己心 咗啲咩嘢物料,啱唔啱?	人面就知道你填	
T	答:應該係。		Т
U	合・應政事。		U
V	- 43 -		V

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 \mathbf{V}

出檢查,他亦不清楚焊接物料嘅來源地。」咁我就想問,點解由於採 購部負責採購,你認為係不適宜去檢查究竟嗰啲物料是否含鉛,係咪 適當嘅物料?

S

T

U

 \mathbf{V}

答:因為嗰啲鉛唔係我去檢查,因為我係持牌水喉匠,佢哋買咩嘢料,我 就只係相信公司啲料係 okay,但係佢經過地盤即係監察過,亦都即

 \mathbf{T}

 \mathbf{U}

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A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	槍係咁燒	C
D	答:咁都有辦法,又唔係我出糧,佢哋做唔漏水就得嚟喇。	D
E	問:你發覺咁樣嘅問題,你有有同何標記反映,話「喂,咁樣唔得喎」咁 樣?	E
F	答:咁又唔可以喎,我唔係專家,我唔可以同公司講「喂,你呢啲咁樣燒,唔得。」我又有咩嘢制止能力,我只係一個持牌人。	F
G	問:我想問你,作為持牌水喉匠,你需唔需要知道或者教導嗰啲水喉工人 點樣樣做燒焊?	G
Н	答:咁樣佢哋經過呢個建造業嗰度係讀過下水喉技工,唔係我	Н
I	問:但係你覺得佢哋燒得唔啱,你覺得佢用嘅方法唔啱吖嘛?	Ι
J	答:但係我自己個人睇,我唔係代表全個行業。	J
K	問:好。都係睇番頭先嗰句,你就話「應該不用焊條物料接駁,因為有重	K
L	金屬」,咁其實就算係無鉛嘅錫料都係重金屬,點解會話因為有重金屬,所以唔應該用焊條物料接駁,我又唔係好明,你可唔可以解一解?	L
M	答:因為有好多時候佢哋燒呢啲叫做重金屬,係屬於工業上用嘅,但係我 哋喺食水方面就根本上係好少用到呢啲咁嘅處理。因為我哋以前三十	M
N	幾、四十年前,係做嗰啲 fitting 裏面有一條鉛帶喺裏面,即係嗰	N
O	啲係正式英國,佢一燒落去就有。而家呢啲自己加落去,我都唔知喺 幾時會又出咗呢個可即係咁嘅 okay 嘅,我都唔明嘅。	0
P	問:你唔明,okay。好,我再讀落去,你話「持牌水喉匠不認識重金屬問題」。好嘞,我想問你,持牌水喉匠喺呢度講係你自己,抑或你認為	P
Q	一般持牌水喉匠都唔認識重金屬問題?	Q
R	答:睇下佢讀咩嘢課程,即係我講我自己肯定,我根本都有讀過重金屬, 我讀過重金屬,我就唔係做水喉呢行。	R
S	問:我哋而家講緊你呢個證供係講緊啟晴、葵聯,係咪?	S
T	答:嗄。	T
U	問:因為係探討緊啟晴、葵聯點解出現呢個問題。你第 19 段就係話「因 為持牌水喉匠不認識重金屬問題,所以導致出現漏洞。」即係你係咁	U
V	- 47 - Transcript by DTI Corporation Asia Limited	V

A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	寫。啟晴同埋葵聯就得一個持牌水喉匠,就係你自己,咁你係講呢個	C
D	持牌水喉匠,我想澄清,即係知道你講緊咩嘢,你係講持牌水喉匠不 認識重金屬問題,係你自己唔認識重金屬,定係你認為一般水喉匠不 認識重金屬?	D
E	答:我自己唔識啫。	E
F	問:你自己唔識?	F
G	答:係呀。	G
Н	問:但係你要對比呢個 WWO046 同埋何標記有有用啱嗰啲材料嘅時候,你都要對重金屬有一定認識個喎,啱唔啱咁講?	Н
I	答:唔會喎,根本上我有重金屬呢個專題講過出嚟喎。	I
J	問:咁你對鉛都有一定認識,93年之後,咁鉛都係重金屬喎?	J
K	答: 嗰個鉛係金屬嚟嘅啫,但係我即係話我自己去考牌嗰陣時係有呢啲 嘢,我唔係話全部。	K
L		L
M		
	主席:我知。你嘅心目中重金屬係即係乜嘢?	M
N	主席:我知。你嘅心目中重金屬係即係乜嘢? 答:重金屬即係話即係而家你嗰啲叫做金屬嘅裏面成份幾多幾多嗰啲 嘢,我係唔熟嗰啲嘢,即係嗰個金屬嘅性質嗰啲嘢。	M N
	答:重金屬即係話即係而家你嗰啲叫做金屬嘅裏面成份幾多幾多嗰啲	
N	答:重金屬即係話即係而家你嗰啲叫做金屬嘅裏面成份幾多幾多嗰啲嘢,我係唔熟嗰啲嘢,即係嗰個金屬嘅性質嗰啲嘢。 問:好,咁我問另外一個問題。許大律師有畀你睇過一張水務署喺 02 年	N
N O	答:重金屬即係話即係而家你嗰啲叫做金屬嘅裏面成份幾多幾多嗰啲嘢,我係唔熟嗰啲嘢,即係嗰個金屬嘅性質嗰啲嘢。 問:好,咁我問另外一個問題。許大律師有畀你睇過一張水務署喺 02 年出嘅一個sorry,1990 年出嘅一個 circular,咁嗰個就喺 C3嘅 2422 頁。嗰一度就係一張 circular,一張水務署畀所有持牌水	N O
N O P	答:重金屬即係話即係而家你嗰啲叫做金屬嘅裏面成份幾多幾多嗰啲嘢,我係唔熟嗰啲嘢,即係嗰個金屬嘅性質嗰啲嘢。 問:好,咁我問另外一個問題。許大律師有畀你睇過一張水務署喺 02 年出嘅一個sorry,1990 年出嘅一個 circular,咁嗰個就喺 C3	N O P
N O P Q	答:重金屬即係話即係而家你嗰啲叫做金屬嘅裏面成份幾多幾多嗰啲嘢,我係唔熟嗰啲嘢,即係嗰個金屬嘅性質嗰啲嘢。 問:好,咁我問另外一個問題。許大律師有畀你睇過一張水務署喺 02 年出嘅一個sorry,1990 年出嘅一個 circular,咁嗰個就喺 C3嘅 2422 頁。嗰一度就係一張 circular,一張水務署畀所有持牌水 喉匠,嗰度就講即係你就有監管嘅責任,雖然你哋唔使落手落腳做一	N O P Q
N O P Q R	答:重金屬即係話即係而家你嗰啲叫做金屬嘅裏面成份幾多幾多嗰啲嘢,我係唔熟嗰啲嘢,即係嗰個金屬嘅性質嗰啲嘢。 問:好,咁我問另外一個問題。許大律師有畀你睇過一張水務署喺 02 年出嘅一個sorry,1990 年出嘅一個 circular,咁嗰個就喺 C3嘅 2422頁。嗰一度就係一張 circular,一張水務署畀所有持牌水 喉匠,嗰度就講即係你就有監管嘅責任,雖然你哋唔使落手落腳做一定,但係你有一個監管嘅責任,呢個你知個呵?	N O P Q R
N O P Q R S	答:重金屬即係話即係而家你嗰啲叫做金屬嘅裏面成份幾多幾多嗰啲嘢,我係唔熟嗰啲嘢,即係嗰個金屬嘅性質嗰啲嘢。 問:好,咁我問另外一個問題。許大律師有畀你睇過一張水務署喺 02 年出嘅一個sorry,1990 年出嘅一個 circular,咁嗰個就喺 C3嘅 2422頁。嗰一度就係一張 circular,一張水務署畀所有持牌水 喉匠,嗰度就講即係你就有監管嘅責任,雖然你哋唔使落手落腳做一定,但係你有一個監管嘅責任,呢個你知個呵? 答:監管就喺嗰個地盤上,佢哋有冇需要,大家溝通。	N O P Q R

A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
С	site 可能三張紙都係一個 site 嚟嘅。所以你哋丽又簽咗好多份,其實我一個人做咗十一年喥,做咗一	十幾個地盤,起得	C
D	咁多個地盤,根本上我都即係嗰日都想講清楚少少 先講。	少,但係就係今日	D
E	問:係,畀機會你講喇,而家。		E
F	答: 咁變咗就十幾單,其實我哋開工前就已經係簽嘅時候時候,兩年前簽落嘅嘢。但係去到一幾年嗰陣時,即		F
G H	即係有辦法,即係個問題係發生嗰個事出嚟,就唯有 接手,我先可以走得,因為我嗰個任命係做呢樣嘢嘅 以話走就走,即係你要搞番清楚畀人哋咁樣。		G H
I	問:係。其實你最後屘離開,10年之後,你所簽嗰啲嘢,何標記都係用唔合 wwo046 嗰張附件嗰啲物料,啱吥		I
J	答:咁樣講,我已經寫咗出嚟嗰份嘢,佢八個地盤都唔同 我都唔知點制止佢,只有舉手話唔撈。	司,我都 有辦法,	J
K L	問:你有有諗過向水務署講話「喂,我填嗰啲嘢其實就唔 嘢。」同水務署講番你有責任同水務署講番?	吾係實際上安嗰啲	K L
M	答:呢個可能我有乜嘢機會。		M
N	問: 冇乜嘢機會。點解冇機會?		N
0	答:同水務局講,即係叫 complain 我自己,我有乜嘢玛咁嘅動作。	里由會走去做呢啲	0
P			P
Q	王先生:主席,我有其他問題。		Q
R	主席:唔該。		R
S	MR PENNICOTT盤問		S
T	問:Good morning, Mr Lam. I represent Chin		T
U	have just got a few questions for you o First of all, Mr Wong asked you a couple		U
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A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
С	earlier about your resignation from Ho Biu Kee in July 2010. Do you recall those questions?	C
D	答:記得。	D
E	問: Which project was it that triggered your resignation from HBK?	E
F	答:因為我另外一份口供已經係列晒咗嗰啲資料喺度。	F
G	問: Perhaps you can help me with this. Is it at page Q1/27?	G
Н	答:係,有錯。	Н
I	問: Does it follow from this page, Mr Lam, that it could only have been the projects mentioned at 3(A) and (B),	I
J	because they are the only ones that are before 2010, when you resigned?	J
K L	答:呢個問題就即係辭職之前嘅事,因為呢啲通常都係嗰個日期已經係完工嘅日子嚟嘅。	K
L	問:Yes, and so I ask my question again: looking at that	L
M	list, which of these projects triggered your resignation in July 2010 from Ho Biu Kee?	M
N	答:因為我唔係淨係呢啲咁嘅項目出現問題,因為之前我已經受過水務署	N
0	個紀律處分,曾經扣過分,所以我至可以發現到,即係翻查番愈嚟愈 多問題,所以就唔可以再繼續。	O
P	問:Mr Lam, are you able to answer my question or not?	P
Q	答:我想你再講多一次,我頭先可能聽唔清楚。	Q
R	問: If you resigned in July 2010 and we have seen your resignation letter it must follow, Mr Lam, that the	R
S	project that triggered your resignation completed prior to that date. Do you agree?	S
T	答: 係呢個警察宿舍, 屯門。	Т
U	問:So that's the project that triggered your resignation,	U
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A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	全有人知,亦都有一張清單係改嘢,亦都有則師通知,亦都有任何附 表話畀我聽改咗邊啲牌子。	C
D E	問:Mr Lam, who told you that the materials were not in accordance with the annex?	D
E	答:唔係話唔跟附表買,而係水務署話啲材料係唔對張清單。	E
F	問:The WSD said that?	F
G	答:水務署發信畀我。	G
Н	問:When did they send a letter to you?	Н
I	答:睇番佢嗰個	I
J	問:Mr Lam, can I come at this way: could you please be shown bundle C7.1, page 5125.	J
K	答:Okay。	K
L	問:Mr Lam, this is part IV of WWO46. You signed it on 3 March 2013; do you see that?	L
M	答:係。	M
N	問:As at 3 March 2014, when you signed this form, part	N
0	IV of it, did you know that there were materials not in accordance with the original annex?	0
P	答:係,睇唔到。	P
Q	問: You didn't see it. When you signed this part IV form, part IV of this form I put it to you again, Mr Lam	Q
R	did you know that there were non-compliant or non-matching materials with the original annex?	R
S	答:我可以先咁講,因為我哋填嗰個清單,我哋係遵守嗰一份,佢加嗰啲	S
T	嘢,我哋係冇人知道佢,我點解要走去做啲額外嘅嘢。 	Т
U	問:Mr Lam, on the original list we can have a look at it if you want; it's in the same file, starting at page	U
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A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	主席:或者我哋 break — break,等你離開,好唔好?	C
D	答:好呀。	D
E	主席:Break 十分鐘。	E
F	答:唔該你,唔該你。	F
G	下午 12 時 19 分聆訊押後	G
Н	下午 12 時 28 分恢復聆訊	Н
I	出席人士如前。	I
J		J
K	聶先生:係,主席,我代表職業訓練局。	K
L	主席:係,Mr Nip。	L
M	聶先生:我第一位證人係盧永康先生。	M
N		
I N	建業訓練局第一證人: 盧永康(職業訓練局香港專業教育學院(摩理臣山) 建造工程系系主任及首席講師))以本地話宣誓作供	N
0	<u> </u>	О
P	問:盧先生,你就呢個聆訊,係做咗一份證人供詞。	P
Q	答:係。	Q
R	問:可唔可以你撠開你證人供詞?咁就有二十幾頁,請你揭去第 22 頁,唔 該。嗰度有個簽名。	R
S	答:第 2 6 頁, 條咪 ?	S
T	問:22。	Т
U	答:22。有錯,係,有個簽名。	U
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A Brief History of VTC and IVE

7. VTC was established in 1982 to provide skills-based training to the Hong Kong workforce. In addition to its role as a provider of vocational education in Hong Kong, the VTC also acts as an advisory body to the Hong Kong Government on issues related to the vocational and training needs of Hong Kong. Under the Vocational Training Council Ordinance (Cap. 1130), VTC is also tasked with the promotion of apprenticeships in Hong Kong; providing vocational training opportunities to disabled persons over the age of 15; to provide courses

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В		В
C	for the improvement of industry in Hong Kong; and to create and manage the facilities required to carry out	C
D	these activities.	D
E	8. There are altogether 13 member institutions under the VTC Group as follows:-	E
F	(1) Technological and Higher Education Institute of Hong Kong;	F
G H	(2) Institute of Professional Education and Knowledge;	G H
I	(3) School for Higher and Professional Education;	I
J	(4) IVE;(5) Hong Kong Design Institute;	J
K	(6) Pro-Act by VTC;	K
L	(7) Hotel and Tourism Institute;	L
M	(8) Chinese Culinary Institute;	M
N	(9) Maritime Services Training Institute;	N
0	(10) Youth College;	0
P	(11) Integrated Vocational Development Centre;	P
Q	(12) International Culinary Institute; and(13) Shine Skills Centre	Q
R	9. IVE was formed in 1999 by integrating the 2 technical	R
S	colleges and 7 technical institutes of VTC and became one of major academic arms of VTC in providing training	S
T	from technician to higher technician levels covering a wide range of disciplines and industries.	T
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(3) Craft Practice;

the name of the courses and training programmes, syllabuses and course outlines, duration thereof, areas and topics taught, whether any practical training was/is given and whether examinations (written and/or practical) would have to be passed, and what qualifications and job prospects these courses and programmes would lead to.

10. Pursuant to Area No.1 of the Request, I was asked to

provide a historical account of the plumbing courses and training programmes offered by the Construction

Department since 1969 (the year when the Morrison Hill Technical Institute ("MHTI") was founded) until now

("the Material Time"). Such account should include

- 11. With regard to the construction department of IVE (Morrison Hill), the history of the construction department can be traced back to the mid-sixties when technical education and training for construction technicians was solely managed by the then Hong Kong Technical College ("HKTC") at Hunghom. The first ever technical institute at the Morrison Hill, MHTI was founded in 1969. It took over from HKTC the courses at diploma and craft certificate level. construction department was one of the six founding departments of the Morrison Hill. record of the plumbing and pipefitting courses offered by the MHTI was a sheet of sessional examination result in 1969 / 1970 for a class of PTDR class (a commonly used abbreviation for part-time day released mode of study) of plumbing and pipefitting. I enclose copies of the redacted examination result as **Annexure 1**. course included the following subjects:-
 - (1)Craft Theory;

(2)

Craft Drawing;

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PTE	216	Plumbing and	3 yrs	Completion
(Part		Pipe-fitting 潔具及喉管裝配		of Primary
time		溪县 <u>汉</u> 帙官农癿		6 or
evening)				equivalent

The principal subjects of the above courses appear to be similar to those described in paragraph 12 of my witness statement. Sample copies of the certificate issued to the graduates were found and the award title shown on the certificate was "Craft Certificate in Plumbing and Pipefitting (潔具及喉管裝配行業技能證書)". A sample copy of this certificate is also enclosed in Annexure 1.

14. The number of technical institutes increased to five during the period from 1975 to 1979 and later increased to a total of seven. They were collectively called Technical Institutes ("TI"). Both MHTI and Raking Wong Technical Institute ("HWTI") had construction departments and offered courses on plumbing. The next available prospectus of the TI was of 1979/1980, 1980/1981 and the following two courses were offered to the public:-

Mode	Code	Course	Duration	Entry	Awards	Offered
				Requirement		by
PTDR	0266	Craft	1 yr	Trainee from	Craft	HWTI
		Studies in		Construction	Cert	
		Plumbing		Industry		
		 		Training		
				Authority		
				Centre		
PTE	0 - 0 0	Plumbing	3 yrs	Completion	Craft	MHTI &
		and Pipe-fitting		of Primary 6	Cert	HWTI
		潔具及喉管裝配		or		
				equivalent		

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(c) Drawing I

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		(d)	Craft Th	neory C	I		
		(e)	Craft Pr	ractice	CI		
	(2)	Sta	ge 2				
		(a)	Science	C II			
		(b)	Calculat	cions II			
		(c)	Drawing	C II			
		(d)	Craft Th	neory C	II		
		(e)	Craft Pr	ractice	C II		
	(3)	Sta	ge 3				
		(a)	Craft Th	neory C	III		
		(b)	Building	g Constr	uction III		
		(c)	Specific	cation C	III		
		(d)	Measurem	nent C I	II		
		(e)	Craft Pr	ractice	C III		
17.					n department		
				_	cal Institut g courses dur		
				_	ne TI Prospec 88 to 1990, th		
	cour	ses			the followin		_
	_ 0 9 0						
Mode		e Co	urse	Duration	Entry	Awards	Offered

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PTDR	0266	Plumbing and Pipefitting (Apprentice s) 潔具及泵管裝配 (學徒)	3 yrs		Craft Cert	MHTI HWTI (KCTI from 1983 to 85 only)
PTE	0286	Plumbing and Pipefitting 潔具及喉管裝配	3 yrs	Completion of Form 3 or equivalent	Craft Cert	MHTI & HWTI

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Please note that the brackets with "Apprentices" were added into the course title of 0266. However, the said word has been removed from the course title of 0276. The principal subjects stated in the prospectus appeared to be in line with the 1980 course proposal.

- 18. In the TI Prospectus for 1990 to 1992 and 1995 to 1997, the brackets with "Apprentices" were removed from the course title for 0266, and course titles were clearly spelled out as "Craft Certificate in Plumbing and Pipefitting". The Chinese title of the course in the 1995-97 prospectus was found to be changed to "水喉全科技工證書". The construction department in Tuen Mun Technical Institute ("TMTI"), which was established in 1986, started to offer plumbing training courses in around 1995.
- 19. The circular letter dated 18 December 1992 issued by the Hong Kong Water Supplies Department ("WSD") informed the practitioners in the plumbing industry that the Craft Certificate in Plumbing and Pipefitting (潔具及喉管裝配) of the courses 0266 and 0286 issued by VTC after 1987 was one of the requirements to become Licensed Plumbers ("LPs") and the WSD licensing examination was replaced by a new course Certificate in Plumbing Service (Hong Kong) with course code 5267.

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(a) Part-time day mode with course code 53776 in IVE (Morrison Hill); and

Plumbing and Pipefitting. This course is further

divided into the following 2 modes of study:-

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A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
С	(b) Part-time evening mode with course code 55776 in both IVE (Morrison Hill) and IVE (Tuen	C
D	Mun).	D
E	(2) A short course of Certificate in Plumbing Service (Hong Kong) (a part-time evening course with course code 56767).	E
F		F
G	24. Under the academic structure of IVE, the craft certificate course 53776/55776 were validated to become a 3-year modular programme in 2001 with a set	G
Н	of comprehensive course scheme ("2001 Course Scheme") outlining in details the curriculum structure,	Н
I	academic regulations, syllabi, assessment schemes, etc. The course was re-validated in 2004 to become	I
J	the current semester-based programme with the following modules:	J
K	(1) Semester 1	K
L	(a) Pipe Work Installation	L
M	(b) Plumbing Mathematics	M
N	(c) Plumbing Practice I(A)	N
0	(2) Semester 2	0
P	(a) Potable & Flush Water Supplies	P
Q	(b) Plumbing Science	0
Q	(c) Plumbing Practice I(B)	Q
R	(3) Semester 3	R
S	(a) Hot Water Supply	S
T	(b) Construction Drawing	T
U	(c) Plumbing Practice II(A)	U
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В		В
C	(4) Semester 4	C
D	(a) Drainage Systems	D
E	(b) Plumbing Drawing	E
F	(c) Plumbing Practice II(B)	F
	(5) Semester 5	
G	(a) Fire Services & Gas Installation	G
Н	(b) Building Construction	Н
I	(c) Plumbing Practice III(A)	I
J	(6) Semester 6	J
K	(a) Plumbing Measurement	K
L	(b) Introduction to Information Technology	L
M	(c) Plumbing Practice III(B)	
M	I enclose copies of the 2001 Course Scheme as Annexure 7 and the 2004 Course Scheme (revised in 2008) ("2004)	M
N	Course Scheme") as Annexure 8 respectively. The 2004	N
О	Course Scheme is an updated version with minor amendments to the assessment ratios of two modules	O
P	incorporated in 2008. It is also the most updated and existing course scheme.	P
Q	25. The duration of the short course Certificate in	Q
R	Plumbing Service (Hong Kong) - 5267 was later increased to 39 hours and the code was changed to 56767	R
S	in 2000 under the IVE coding system. The course contents were therefore developed into the current	S
T	2-module system:	Т
	(1) 32-hour review on the latest statutory requirements and procedures and then followed by	
U	a 2-hour written test	U
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or an equivalent qualification). Part II requirement refers to a Certificate in Plumbing Services (Hong Kong) issued by the VTC, the issue date of which is within 5 years before the date of application or an Other than the craft equivalent qualification. of "or certificate, holders equivalent qualifications" as stipulated in the website of the WSD can also apply to the Certificate in Plumbing Services (Hong Kong) to become LPs. According to the website of the WSD, the "equivalent qualifications" referred to the following:-

- (1) a Plumbing Craft Certificate issued by the City and Guilds of London, the issue date of which is within 5 years before the date of application;
- (2) a fellowship/membership of The Chartered Institute of Plumbing and Heating Engineering Hong Kong Branch (formerly known as The Institute of Plumbing of the United Kingdom), the issue date of which is within 5 years before the date of application or a valid fellowship I membership card of The Chartered Institute of Plumbing and Heating Engineering of the United Kingdom at the date of application; or
- (3) a Certificate in "Refresher Course on Plumbing and Pipefitting" issued by the VTC, the issue date of which is within 5 years before the date of application.
- 31. The plumbing and pipefitting courses offered by IVE are approved by the WSD as a pre-requisite for recognition as LPs. Graduates of the craft certificate course could be employed in construction sites or renovation companies as craftsmen in plumbing and pipefitting. After gaining adequate work experience, they could also apply to the short courses Certificate in Plumbing Services (Hong Kong) to get certificate for registration as LPs.

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Area No. 2 of the Request

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32. Area No. 2 of the Request asked me to explain and describe how the curriculum of the plumbing courses and training programmes were designed and confirm whether advice from the WSD has been sought on the content of the courses and programmes.

33. Though there is no record on how the curriculum of the

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course Craft Certificate in Plumbing and Pipefitting was designed when it was first offered in 1969, it is believed that its contents are most originated from the City and Guilds of London Institute in that period, In the TI Prospectus of 1979/80, the recognition by City and Guilds was mentioned. Another possible origin of the course curriculum is from the 3-yr part-time evening course "Sanitary Engineering & Building Services" offered by the HKTC in 1965. A copy of the 1965 syllabus can be found and attached as Annexure 10. When this

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syllabus is compared with the 1970 MHTI syllabus, one can found that the learning contents on craft theory, craft science and calculations are quite similar, and, on top of that, the 1970 MHTI courses added craft practice and building construction. The course was then evolved and updated through years to meet the changing needs of the industry.

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34. With the establishment of IVE in 1999, well-documented system of programme planning, validation and review was established. The craft certificate course had then gone through validation and re-validation process in 2001 and 2004, in which the course team (which consists of a course leader and also the instructors and teachers) reviewed the curriculum and course schemes with external inputs from major stakeholders, such as the WSD, construction companies and external examiners, etc. The course was

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then defined by a comprehensive set of course documents outlining in details the curriculum structure, academic regulations, syllabi, assessment schemes, etc.

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35. In addition, since 1999, there have been regular liaison meetings (formerly known as working party meetings) with the WSD to review the operation of the programme. I enclose copies of minutes of liaison meeting held in 1999, 2002, 2003, 2004, 2006, 2007, 2009, 2010, 2012, 2013 and 2014 as **Annexure 11** showing that not only the major changes in the curriculum, but also the admission requirements, graduates statistics, exemptions criteria, assessment methods, future development, etc. of the courses would be discussed at the meetings. For example, the teaching of using lead-free soldering materials was discussed in the liaison meeting held in December 2004 (see Annexure 9). Liaison meetings have also been held in October 2015. However, the minutes have not yet been ready at the time when this witness statement is submitted

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36. In addition, an officer at professional grade from the WSD has been appointed to be an external examiner of the courses, who would scrutinize the examination papers and marking scripts of the courses to ensure the courses are up to standard. Other officers at professional grade from the WSD have also provided inputs to the validation and revalidation of the craft certificate courses in 2001 and 2004 as a member of the validation panel.

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Area No. 3 of the Request

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37. Pursuant to Area No.3 of the Request, I was asked to provide data on the number of students who took the various VTC plumbing courses and programmes during the

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Material Period and acquired the relevant qualifications from the VTC, and describe what qualifications they have acquired.

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- 38. I am not able to locate a comprehensive record from VTC and IVE for the whole Material Period starting from 1969. That said, from the files and records of VTC and IVE available to me, I have tried my best endeavor to compile two tables which included the number of students who took the various VTC plumbing courses and programmes. I enclose Table A as Annexure 12 which shows the number of students who took the Craft Certificate in Plumbing and Pipefitting Course from 1978 to 2014. Data is available starting from around 1978 which was in paper form. Computer data record was available starting from around 1992. reading the data, one has to pay particular attention that this is a 3 years course. In general, the data indicates that there was a general trend of increase in output from about 70 graduates per year in the 1980s to the present of about 108 graduates per year.
- 39. Table B at Annexure 13 shows the number of annual intalces and graduates of the course Certificate in Plumbing Services (Hong Kong) from 1996 to 2014 (except 2010 which due to technical problems, the figures for year 2010 are missing). Data is available starting around 1996. This is a short course that can be completed in about four months and there are normally two cohorts of intake per year. The data indicates that there was also a general trend of increase in output from the course from about 63 graduates per year in the 1990s to about 93 graduates per year in the 2010s.

Areas Nos. 4 and 5 of the Request

40. Areas Nos. 4 and 5 of the Request asked me to confirm

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whether skilled, semi-skilled plumbers or LPs are under an obligation to attend any courses periodically to update their knowledge or skills in the trade, and if so, describe the system of continuing education and the courses available. Further, in registering or renewing their registration/licenses, confirm whether it is a condition for skilled, semi-skilled plumbers or LPs to attend accredited courses of continuing education periodically.

41. The focus of the plumbing training courses offered by VTC and IVE is to equip the students with the necessary skills and knowledge to become LPs. The registration LPs is administrated by the WSD. guidelines understanding, there are no requirements from the WSD which require the LPs to attend any courses periodically to update their knowledge or skills in the trade. Regarding the training and registration of skilled and semi-skilled workers in plumbing, it is under the ambit of Construction Industry Council (CIC), and I am not in the position to provide any comment.

Area No. 6 of the Request

42. Area No. 6 of the Request referred to the fact that from the evidence currently available, the use of copper pipes gradually became popular since around 2002, particularly in the context of public housing developments. With extensive use of copper pipes, the method of soldering for the purpose of jointing pipes was also widely adopted. VTC was asked by the COI to describe whether and if so, how the plumbing courses and programmes offered by the VTC have made corresponding changes to cater for the popular use of copper pipes and fittings in the construction and installation of the fresh water plumbing systems.

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43. The learning contents of the 3-year course "Craft Certificate in Plumbing and Pipefitting" is quite comprehensive covering various aspects of a plumbing and drainage system including all types of piping materials commonly used in the industry. The topics on the usage of copper as one of the piping materials have long been covered by the course since 1969. order to address the queries raised by the COI on the changes around 2002, I would focus on the relevant parts of the Course Schemes of 1996, 2001 and 2004, and is presented as follows:

- Under the topics "B. Materials for Plumbing (1)Installation" and "E. Pipes and Valves" of the module "Craft Theory C I" at p.14 & p.15 of the 1996 Course Scheme (see Annexure 6) covered the usages and joints of pipes of various materials, including copper pipes. In addition, item 1.9 under the topic "A. Water Supply" of the module "Craft Theory C II" at p.17, required the students to "compare the advantages and disadvantages of different pipe materials ...". There was also a specific topic on "Solders and Soldering" in the module "Craft Theory C I" at p.14. practical skill of soldering was also covered in the practical workshop of the module "Craft Practice C I" at p.2.
- (2) Similar topics can be found in the 2001 Course Scheme (see Annexure 7). Under the topics "3. Materials" and "6 Pipe and Valves" of the module "Plumbing Theory I" at p.32, copper was one of the pipes materials of which its properties, usages, cutting and jointing were covered. There was also a specific topic on "Soldering" on the same page. The skill of soldering was covered in the module "Plumbing Practice I" at p.50.
- Similar topics can also be found in the 2004 (3)

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C D Course Scheme (see Annexure 8). They were included under the topics "2. Materials", "3. Pipes and Valves" and "4. Soldering" in the module "Pipe Work Installation" at p.38. The skill of soldering was covered in the module "Plumbing Practice 1(A)" at p.46.

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44. When the syllabi concerning copper pipe and soldering of these three Course Schemes mentioned above were compared in detail, the following changes were observed during the intervening years from 1996 to 2004.

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(1) The terms "tin-lead solder" and "lead pipes" were found in the 1996 Course Scheme and before. It was most probably inherited from its earlier versions in the 1980s or even earlier when the course was adopted from the City and Guilds of London Institute or the HKTC in 1969, and, at that time, tin-lead soldering and lead pipes were commonly used worldwide. They were later found to have been obsoleted and deleted from the 2001 and 2004 Course Schemes.

(2) Regarding the practical training on the soldering

in the practical session, in the 2001 Course

Scheme, the focus of the technique of soldering

was for jointing metal sheets to form water tank, while that in the 2004 Course Scheme, it was

clearly specified to be used for jointing copper

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pipes.

(3) In the 2004 Course Scheme, the module syllabus of "Pipe Work Installation" included a topic on "Chapter 10 of the Hong Kong Water Supply Standards", which stipulated that "all pipes and fittings shall comply with the version of the relevant British Standard listed out on the WSD's website."

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as Annexure 14.

which specify the objectives and indicative learning contents of each module, the instructors and teachers would develop their teaching and learning package, includes notes, handouts, presentation, video, quizzes, case studies, etc. so as to facilitate their delivery of the module as In order to ensure specified in the syllabus. consistency in the delivery of the module by different instructors and teachers across different campuses, a set of teaching and learning packages ("TLP") was developed in 2001. The instructors and teachers would make reference to the TLP to elaborate the subject matter, and, when necessary, supplement it by oral presentation with additional materials during The TLP distributed to the students the classes. before July 2015 was available and a copy of the part for the module "Pipe Work Installation" is attached

45. In addition to the module syllabi in the Course Schemes,

46. TLP on various piping materials are presented in Section 3 with copper pipe at p.12 of the TLP (see Annexure 14). Notes on jointing methods of various types of pipes are presented in Section 3.2 with those for copper pipes at p.17, p.21 & p.22. materials are introduced at p.39. Although its contents have not been amended to reflect availability of lead-free soldering materials in the market at the time, I have confirmed with all the current instructors and teachers that on top of the teaching notes, they, when teaching the topic on soldering, have adopted the videos either developed by the Copper Development Center or the Housing Society to facilitate their teaching in the classroom. Copies of the video are attached as Annexure 15. is clearly stated in both videos that lead-free solder should be used for potable water system. Please refer to paragraph 13 of the witness statement of Mr. Chan. In addition, I have contacted former instructors and teachers with whom we could establish contacts, Mr.

revised TLP are attached to the witness statement of Mr. Chan.

50. Regarding the short course "Certificate in Plumbing Services (Hong Kong) - 56767", which is basically a

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licensing examination course as described in my witness statement on the historical account of the courses, ergo there would not be specific topics in the course to teach the candidates on pipes materials and jointing methods. The 39-hr course is composed of two parts:

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(1) In the "Theory" part, the latest regulations and the WSD requirements on plumbing works are reviewed by a 32-hr lecture before the 2-hr written examination. A copy of the TLP dated March 2014, is attached as Annexure 17. At p.38 of the TLP, the candidates were reminded to have all materials and fittings complied with relevant British Standards and the WSD's requirements. It also states that all capillary fittings for copper joints have to comply with BS864 Part 2. this standard has been superseded, Clause 5.2 at p.2 of BS864-2:1983 (see the attached Annexure 18), clearly differentiate the general usage and potable usage of solders, and lead-free solder should be used for potable water. In order to align with the latest changes in the WSD's requirements, the TLP have been updated in

(2) In the "Practice" part, there is a 5-hr practical

test on the candidates' skills on pipefitting. It

covers various piping materials, including copper

pipes and both mechanical joint and soldering of

copper pipes has long been tested. Mr. Leung has

also confirmed this in paragraph 10 of his witness

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Area No. 7 of the Request

statement.

November 2015.

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51. Area No. 7 of the Request asked the VTC to confirm whether students were/are taught the different

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components (and the composition thereof) and materials used in the construction and installation of the fresh water plumbing system.

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52. As mentioned in paragraphs 43 and 50 of my witness statement, the coverage of the 3-yr craft certificate course and the short course is quite comprehensive. The module syllabi in the 1996, 2001 and the current 2004 Course Schemes have long covered various components and materials used in the plumbing system as detailed in paragraphs 43(1) to 43(3) of the witness statement. Regarding the actual teaching of these topics during the lecture and practical sessions, Mr. Chan and Mr. Leung have made further elaboration in their respective witness statements.

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Area No. 8 of the Request

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53. Area No. 8 of the Request asked the VTC to confirm whether soldering and soldering materials used in jointing of pipes for fresh water supply were/are topics covered in the courses run by the VTC during the Material Period (i.e. from 1969 until now) and whether students were/are taught the different types and brand names of solder materials available on the market, including materials which are lead free and those which contain lead, and the differences (in components and functions) between solder wire (錫 線) and solder strip (錫條).

54. Soldering has long been a topic in the syllabi of the course schemes of the craft certificate course and part of the assessment of the short course as mentioned in paragraphs 43 and 50 of my witness statement and the adjustment in focuses in this topic during the period 1996 to 2004 has also been described in paragraphs 43 and 44 of my witness statement. Regarding the actual teaching of this topic in the lecture and practical

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A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C	sessions, the witness statements of Mr. C Leung would make further elaborations.	han and Mr.	C
D			D
E	Area No. 9 of the Request		E
F	55. I was asked in Area No. 9 of the Request whether I or the VTC is/are aware of a		F
G	material (which is in the form of strips) k name of "50 力扁錫條", provide a sample of su	ich material	G
Н	and describe the composition (particular content) of such material.	ly the lead	Н
I	56. In view of the fact that I am not the instructor for the plumbing and pipefitt	_	Ι
J	offered by IVE, I have never come across the brand name of "50 力扁錫條". As such, I	or heard of	J
K	my assistant to make enquiries with instructors of the plumbing and pipefitt		K
L	and was told that they have never heard o name of "50 力扁錫條" as well.	f the brand	L
M			M
N	Areas Nos. 6, 7, 8, 10 and 11 of the Reques	<u>t</u>	N
O P	57. With regard to Area Nos. 6, 7, 8, 10 and 11 the TLP of the plumbing and pipefitting	courses, I	O P
Q	understand that Mr. Leung and Mr. Charesponsible to provide responses to those		P Q
R	their respective witness statements.		R
S	Confirmation from Other Campus		S
T	58. For the information of the COI, I have als		T
U	witness statement and the witness statem Leung and Mr. Chan to the heads of the condepartments of IVE (Tuen Mun) and also IVE	onstruction	U
	asparomonios or ivi (radii ilaii) ana arbo ivi	. (10119 11)	

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namely, Ir Edmond Wong Hon-ping (黃漢平) and Ir Dr Jackson Lau Chi-keung (劉志強) for their review and comments. In view of the fact that the plumbing course and training programmes in the three campuses share the same teaching syllabuses, materials, notes and also instructors and teachers, I was told that they have no further comments on the three witness statements to be provided to the COI.

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Conclusion

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59. In summary, I would like to re-iterate that the topic on lead-free soldering has been covered since the late 1990s in the relevant courses provided by VTC in three separate sessions as highlighted below:

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(1) In the taught module "Pipe Work Installation" (formerly "Plumbing Theory I") of the 3-yr course Craft Certificate in Plumbing and Pipefitting, the instructors have delivered the message verbally and also supplemented teaching with the aid of videos;

(2) In the practical module "Plumbing Practice I(A)"

(formerly "Plumbing Practice I) of the 3-yr course

Craft Certificate in Plumbing and Pipefitting, the instructors have explained the usage of various

soldering materials and also demonstrated the

of suitable materials and the proper

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(3) Before registration as a LP, in the "Theory" part of the course Certificate in Plumbing Services (Hong Kong), the candidate has been further reminded that all materials used in a plumbing system, including pipes, valves, fittings, fitments, etc. should comply with the relevant WSD requirements and British Standards.

soldering techniques; and

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A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C			C
D	問: 盧先生,我而家就讀完咗你份供詞, 想有少少嘅更正嘅啫,或者你睇番供	共詞第6段,喺第2頁,供詞第2	D
E	頁嘅第 6 段,由上面數上嚟第二行吶and 11",你係咪想作出一個補充團		E
F	答:有錯。		F
G	問:你可唔可以講一講畀主席聽?		G
Н	答:"6,7,8",加多個"9",跟住"10, 同埋陳生同梁生都會有供詞嘅。	11",屘幾個 topics,Mr Leung	н
I	問:同樣地,你睇埋第 57 段,第 21 頁 同埋"11",你都係會加番個"9"字刻		I
J	答:有錯。		J
K L	問:請你睇去第 15 段,第 6 頁,嗰個 Apprentice Ordinance 嘅 , Apprenticeship Ordinance,何	個正確嘅名稱應該係叫	K L
M	答: 有錯, 係, 應該改番呢個。		M
N	問:麻煩你睇第 35 段,第 13 頁,喺第 有個係講到"Annexure 9"嘅,嗰	124 11 12 4 1 1 1 = 241 411 1 1 1 1 1 1 1	N
O	11", 係咪呀?		0
P	答:有錯,11,應該係。		P
Q	問:除咗我頭先講嗰啲更正之外,你喺呱 確,係咪呀?	已份供詞所講嘅嘢都係真實同埋準	Q
R	答:有錯,真實。		R
S	問:你願唔願意採納呢份供詞作為你喺嗎	尼個聆訊嘅證供?	S
T	答:願意。		Т
U	問:我只係有少少嘅補充嘅問題想問一問 嘅供詞第47段,第18頁,你呢度就講		U
\mathbf{v}	- 85 -		V

A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	嘅,就係一啲叫做"Liaison Working Party Meeting",我叫佢 做聯絡嘅會議,你提過有 Annexure 11,我想你睇一睇 Annexure	C
D	11 •	D
E		E
F	聶先生:可唔可以麻煩畀 Annexure 11 畀盧先生睇一睇?	T.
F	主席:第幾頁?	F
G	聶先生:我想盧先生睇嘅係喺 Annexure 11 嘅 2004 年嗰個 minutes。	G
Н	主席:有方講第幾頁?我哋 paginated 嘅第幾頁?冇嘅,係咪呀?	Н
I	聶先生:主席,因為我有嗰個 paginated 嘅	I
J	講者(不能辨別):482。	J
K	聶先生:唔該。第 482。	K
	ナ 広 ・ n エ ナナ	
L	主席:唔該。	T.
L	土席・暗該。	L
L M	王席·哈該。 問:2004年12月嘅會議紀錄,盧先生,你搵到嘛?	L M
M	問:2004年12月嘅會議紀錄,盧先生,你搵到嘛? 答:搵到。 問:你喺證人供詞提過嘅 8.1 就應該喺呢一份嘅會議紀錄第3頁嗰度就搵	M
M N	問: 2004年12月嘅會議紀錄,盧先生,你搵到嘛? 答: 搵到。 問: 你喺證人供詞提過嘅 8.1 就應該喺呢一份嘅會議紀錄第3頁嗰度就搵 到嘅,你搵唔搵到?	M N
M N O	問: 2004年12月嘅會議紀錄,盧先生,你搵到嘛? 答: 搵到。 問: 你喺證人供詞提過嘅 8.1 就應該喺呢一份嘅會議紀錄第3頁嗰度就搵 到嘅,你搵唔搵到? 答: 搵到。	M N O P
M N O P Q	問: 2004年12月嘅會議紀錄,盧先生,你搵到嘛? 答: 搵到。 問: 你喺證人供詞提過嘅 8.1 就應該喺呢一份嘅會議紀錄第3頁嗰度就搵 到嘅,你搵唔搵到?	M N O P
M N O	問: 2004年12月嘅會議紀錄,盧先生,你搵到嘛? 答: 搵到。 問: 你喺證人供詞提過嘅 8.1 就應該喺呢一份嘅會議紀錄第3頁嗰度就搵到嘅,你搵唔搵到? 答: 搵到。 問: 呢度正如你喺個證人供詞都提過,即係呢度就提過就係話 Mr Yip,	M N O P
M N O P Q	問:2004年12月嘅會議紀錄,盧先生,你搵到嘛? 答:搵到。 問:你喺證人供詞提過嘅 8.1 就應該喺呢一份嘅會議紀錄第 3 頁嗰度就搵 到嘅,你搵唔搵到? 答:搵到。 問:呢度正如你喺個證人供詞都提過,即係呢度就提過就係話 Mr Yip,即係你哋嘅導師,就叫啲學生就係叫佢哋用一啲無鉛嘅焊料嘅物質	M N O P
M N O P Q R	問:2004年12月嘅會議紀錄,盧先生,你搵到嘛? 答:搵到。 問:你喺證人供詞提過嘅 8.1 就應該喺呢一份嘅會議紀錄第 3 頁嗰度就搵 到嘅,你搵唔搵到? 答:搵到。 問:呢度正如你喺個證人供詞都提過,即係呢度就提過就係話 Mr Yip, 即係你哋嘅導師,就叫啲學生就係叫佢哋用一啲無鉛嘅焊料嘅物質嘅。	M N O P Q R
M N O P Q R S	問:2004年12月嘅會議紀錄,盧先生,你搵到嘛? 答:搵到。 問:你喺證人供詞提過嘅8.1就應該喺呢一份嘅會議紀錄第3頁嗰度就搵到嘅,你搵唔搵到? 答:搵到。 問:呢度正如你喺個證人供詞都提過,即係呢度就提過就係話 Mr Yip,即係你哋嘅導師,就叫啲學生就係叫佢哋用一啲無鉛嘅焊料嘅物質嘅。	M N O P Q R S

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A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C	答:有錯,係。		C
D	問:第486頁,第2.1段嗰度,係咪呀?		D
E	答:係,有錯,亦跟番上一次嘅會議紀錄 2.2,又有一個當時水務局嘅工程師就返番嚟匯報,就話就佢搜索辦關嘅 testing method,葉榮標當時亦都再重新講	過,亦都搵唔到相	E
F	嘅教材喺課堂上面亦都講得好清楚畀啲學生知其實 嘅。		F
G	問:唔該晒盧先生。		G
Н			Н
I	聶先生: 主席,我有其他問題。		I
J	主席:唔該。Mr Khaw。		J
K			K
L	<u>許偉強先生盤問</u>		L
M	問:盧先生,就番啱啱最後嗰一點,就有關你哋當時 working party嗰度傾過關於含鉛或者不含鉛嗰個 睇番 482 頁,當時就大家討論,就有位何先生,即係	酉討論,如果我哋	M
N	代表。		N
O	答:有錯。		0
P	問:如果我哋睇番 480 頁有個成員嗰個名單嘅,何先生就engineer 嚟嘅,係咪呀?	忧應該係水務署個	P
Q	答:有錯,有錯。		Q
R	問:其中亦都包括咗你哋 VTC 入面嘅成員喇?		R
S	答:有錯。		S
T	問:嗰位葉先生就應該係你哋 VTC 應該就係屯門,係咪呀	呀?	Т
U	答:有錯。		U
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A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	答:你嘅問題係咪問「喺 2004 年之前係咪有咁做法呢?」係咪?呢個亦都有呢個紀錄嘅,我只可以唯一答你,就係因為因應我要寫呢一個口	C
D	供紙嘅關係,我亦都打電話問咗一啲退咗休嘅同事,佢喺 2004 年之 前都有份教嘅,嗰啲同事好清晰咁話畀我知其實喺堂上面好清晰話咗	D
E	畀學生知係要用啲無鉛嘅材料嘅。	E
F	問:好,我就嗰方面嗰啲細節,我會再晏少少再同你問一問。	F
r	答:好。	r
G	問:我首先想有啲背景資料想搞清楚先,我睇到你個口供嗰度講,就我想	G
Н	確認番,你而家係咪都仲係 IVE 嗰個 head of construction department?	Н
Ι	答:有錯。	I
J	問:現在都仲係喫呵。另外你又提過你喺 2015 年就開始就有參與嗰個 Advisory Board of Licensing of Plumbers嘅。	J
K	答: 冇錯。	K
L	問:嗰個應該係個諮詢個會嚟嘅。	L
M	答:有錯。	M
N	問:任期應該係兩年,所以你應該而家都仲係其中一位成員嚟嘅,係咪呀?	N
o	答:有錯。	o
P	問:我知道呢個諮詢嗰個會或者嗰個係叫個 board 喇,應該就係?	P
Q	答:唔,唔,唔。	Q
V	問:應該個成員都除咗 VTC,即係你本人,係咪都係有水喉業嘅代表?	Q
R	答:係,有錯。	R
S	問:另外都有專業人士,係咪呀?	S
T	答:有錯。	Т
U	問:亦都有總承建商嗰方面嘅代表,係咪呀?	U
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A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C	答:有錯。		C
D	問:亦都有物業管理嗰方面嘅代表都有嘛?		D
E	答:有錯。		E
F	問:而嗰個 board 嘅主席係咪水務署嘅代表嚟嚟?		10
r	答:唔係。		F
G	問:係邊一面嘅代表嚟?個主席係從事邊一個行業嚟?第 Leung。	聚先生,Edmund	G
Н	答:應該係喺建造行業一個相當資深嘅一個專業人士。		Н
I	問:都係建造行業嘅?		I
J	答:係。		J
K	問:好,唔該你。幾耐開一次會,呢一個 Advisory Board	of Licensing	K
L	of Plumbers?		L
M	答:就9月開咗第一次會,至於下一次幾時開,就應該係 嘅。	on need basis	M
N	問:即係有定話幾耐開一次咁嘅,係咪呀?		N
0	答:有嘅。		o
P	問:我想知道9月你哋開會嘅時候,應該都係鉛水事件曝	基	P
	答:有錯。		
Q	問:我想問下9月開會嘅時候,有有話特別就住嗰個持牌	水喉匠嗰個發牌	Q
R	嘅制度去到傾過任何嘅事情?		R
S	答:有。		S
T	問:可唔可以講一講?	12 古 . 対7 八 nám - 1	Т
U	答:係,就因為裏頭所講嘅內容屬於 confidential,但 經係其實都公眾都知噪喇,其中包括就係嗰個打 license嗰個叫做 penalty point system,	1分制度,嗰個	U
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問:好。除咗呢幾方面之外,仲有有其他討論過嘅課題喺個 advisory board 嗰度,關於嗰個持牌水喉匠嘅制度?

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答:亦都討論過就係關於持牌水喉匠續牌嘅時候需唔需要進行呢一個 continuous professional development。

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A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	問:明白。	C
D	答:所謂叫做持續進修。當時 advisory board 係 recommendation 畀咗水務局嘅,事實上水務局亦都跟進,亦都同我哋商討過相關嘅事	D
E	情嘅,同 VTC 商討過。	E
F	問:你即係話初步嘅討論都係有呢個需要,係咪呀?	F
	答:有錯。	
G	問:我想問一問你,就係我見到你個證人供詞都好詳細咁樣講咗不同年份	G
Н	嗰啲咁嘅課程,入面你亦都係提出咗,亦都呈交咗嗰啲課程嗰啲嘅單 張或者簡介,我想問一問,就係你對嗰個持牌水喉匠嗰個發牌制度,	Н
I	就喺嗰個水務規則嗰度所講嗰啲條例,你都會有一定嘅認識,係咪 呀?	I
J	答:唔。	J
K	問:我想或者我哋都睇一睇有一因為嗰個法例改過嘅,我想都同你睇一 睇,即係前後有少少唔同。	K
L	答:好。	L
M	問:我哋首先睇一睇現在嗰個現行個法例,喺 G1 嗰度,284 頁,我哋	M
N	先可以睇咗 283 先都得,呢個就係現行嘅法例,我哋睇下 33 條,見 到嘛?	N
o	答:係。	o
P	問:盧生,佢呢度就話"Any person who (a) holds a Craft Certificate",即係剛才你講嗰個 craft certificate,即係先	P
Q	要讀嗰個課程嘅?	Q
R	答:有錯。	R
S	問:就"in plumbing and pipefitting issued by" VTC,(c), 跟住就話"holds an equivalent qualification",另外仲有 一個附加條件嘅,我諗係你嘅口供入面所講嗰個 short course。	S
T	答:有錯。	T
U	問:即係個短期課程,就"and who holds a Certificate in Plumbing	\mathbf{U}
V	- 93 -	v
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 \mathbf{V}

答:唔好意思。

V

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U

 \mathbf{V}

答:有錯。

 \mathbf{U}

V

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研究,做呢個可行性研究嘅時候,其實係包括吃係要對業界啲諮詢,

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U

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V

A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	問:如果我哋睇番文件嘅 473 頁,如果我哋睇番 3.3 嗰個 point,呢個 就係應該係 1999 年嗰個會議嚟嘅,3.3 嗰度提到就係啲 286 同埋	C
D	266 就需要"re-validated before summer 2000 for the implementation of the new IVE courses",呢個就係你剛	D
E	才提到嗰一點?	E
F	答:冇錯,係。	F
	問:如果我哋睇番呢個課程先,嗰個內容,如果我哋睇番第 67 頁。	
G	答:67?	G
Н	問:睇到嘛,67?	Н
I	答:Okay。	I
J	問:67 頁就係講緊呢一個都有關一啲 common hand tools,即係你所講,	J
K	答:係,有錯。	K
L	問:同埋一啲 craft techniques 嘅,我哋見到 67 頁 B 嗰度,佢 有講 soldering,睇到嘛?	L
M		M
N	答:有錯。	N
O	問:"SOLDERING",佢就話"Understands the procedures of soldering.	o
P	2.1. Identifies the lead-tin solders.	P
Q	2.2. Identifies the melting temperatures of lead-tin solders.	Q
R	2.3. Identifies the uses of fluxes for soldering.	R
S	2.4. Joints copper bit work with solders."	S
T	第一,我想知道就係呢一個課程嗰個內容,你有冇參與編制?	Т
U	答:冇,呢個。	wr
U		U
V	- 99 -	\mathbf{V}

A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	問:就住例如呢一個 module,即係呢一個特別個課題,呢啲咁嘅關於 soldering 嘅嘢,你本人有有負責教導?	C
D	答:有。	D
E	問: 有嘅,好。例如呢個課程咁,你有有負責教過呢個課程?	E
F	答:有。	F
G	問:都有嘅,好。就住呢度,因為我哋見到佢講 solders,或者我哋亦都再睇一睇後面有一度,就係講緊 70 頁。	G
Н	答:70 頁。	Н
I	問:70 頁就有講過關於啲 pipe connection 嘅,即係講啲	I
J	installation of pipes、用啲咩嘢 materials,然後到 79 頁, 都 有 啲 關 係 嘅 , 就 係 講 緊 "MATERIALS FOR PLUMBING INSTALLATION"。	J
K	答:係,有錯。	K
L	問:就有啲"main materials for plumbing installation",入	L
M	面有啲乜嘢,都講出咗唔同嘅物料。我想知一知就係如果你本人嚟 講,對話使用無鉛嗰啲 solder,即係我哋所講個焊料嚟講,你個人,	M
N	即係我哋講緊呢個鉛水事件曝光之前,即係舊年 2015 年嘅 7 月之 前,你自己有方認識,對呢樣嘢?	N
0	答:有。	0
P	問: 有嘅?	P
Q	答:係。	Q
R	問:完全有接觸過?	R
S	答:因為我有參與呢個課程,喺嗰個年代,係喇。	S
	問: 有接觸過, 係咪呀?	
T	答:係喇。	Т
U	問:好,你對於嗰個銅喉接駁嗰方面,你自己有有認識凜?	U
V	- 100 - Transcript by DTI Corporation Asia Limited	\mathbf{v}

A	食水含鉛超標調查委員會 2016年	年1月27日 A
В		В
C	答:呢件事之後就認識。	\mathbf{C}
D	問:之前都有嘅?	D
E	答: 有認識	E
F	問:都有?	F.
	答:你話有認識,完全唔可以咁講嘅,因為我加入 VTC 之前都嘅嘅,你問喺個年代有有用銅喉,嗰個年代係有用銅喉嘅,最	•
G	«熱水喉度,同埋一啲較為高級嘅樓宇裏頭。	\mathbf{G}
Н	問:但係對於接駁,例如用啲咩嘢物料嗰方面,你就冇乜特別嘅	无認識?
I	答:就唔係好詳細咁知,係喇。	I
J	問:就住例如水務規則入面所講啲部件、物料需要符合英國標準 你之前知唔知道?	连呢樣嘢, J
K	答:之前都知嘅,喺出面做嘢嗰陣時都知嘅,因為喺一般嘅屋守	*****
L	候,我哋都要填嗰啲咩嘢 WWO46、046、咩嘢 132 嗰啲,劧 嘅。	R、吧都安似 L
M	問:但係就對於話焊料嗰方面,點樣去符合英國標準呢樣嘢,你	r知唔知? M
N	答:就唔會話好 focus 去留意呢樣嘢,當年,係喇。	N
O	問:Okay,okay,明白。即係知道有呢個英國標準呢一個咁嘅	準則? o
P	答:有錯,係。	P
Q	問:但係對於你話就住例如銅喉嘅物料,特別係需要用啲乜嘢先 英國標準嘅,	E可以符合 Q
R	答:有錯。	R
	問:呢樣嘢你話你就之前冇乜考究?	
S	答:Okay,有錯。	S
T	問:好,或者我哋	T
U	答:但係我有樣嘢想回應一下嘅,就住呢一個 course docume	uent,你頭
V	- 101 - Transcript by DTI Corporation Asia, Limited	V

A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	先所引用嗰個 course document 就係 1996 年嘅。	C
D	問:96年,係,有錯。	D
_	答:你見到你就 identify你就 pinpoint 咗幾個呢一版,係咪?	
E	問:係。	E
F	答:關於 soldering,你見到你就讀咗出嚟,"identify the lead-tin	F
G	solders",係咪?	G
Н	問:係,有錯。	
п	答:呢個當時我哋搵到最早期嘅一個較為 comprehensive 嘅 course	Н
I	document,事實上去到 2001 年 IVE 成立咗之後,做第一次嘅 validation嗰陣時候個 course document,你見到裏頭嘅內容亦	I
J	都作出咗改動嘅。	J
K	問:條,我見到。	K
_	答:去到 2004 年嗰陣時,個 course document 亦都有啲改動嘅,	
L	問:或者我哋睇一睇 2001 年嗰個 course document 嘅改動。	L
M	答:好呀。	M
N		N
0	問:2001年就	
О	答: 係第幾版?	О
P	問:2001年,我哋就可以睇番呢一個係一百六睇下先,如果我哋睇下	P
Q	166頁。	Q
R	答:有錯,你見到第 166 頁嘅"Soldering",都同樣係"Describe the procedures of soldering",但係當年更改呢一個 course	R
IX.	scheme 嘅同事亦都將"tin-lead solder"係刪除咗喫喇已經。	K
S	問:184,我哋又睇一睇。	S
T	答:係喇,184	T
U	問:嗰度都係講緊即係如果	U
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A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	一定係咁嘅情況,我哋如果睇下 482 頁。	C
D	答:即係我講過係有關嘅意思就係其實喺嗰段時間,不但只水務局官員, 其實同事,即係由呢幾件事可以了解到,就係當時嘅同事係相當	D
E	aware 呢件事情嘅,即係 soldering 裏頭嗰個含鉛與否,佢哋相當 aware 嘅。	E
F	問:好,不如我哋睇一睇 482 頁嗰度,就係剛才你代表律師都有同你討論 過嘅,就係講呢個就係 2004 年 12 月	F
G	答:有錯。	G
Н	問:尾,12月22號喥所提出嘅,呢個就係講緊何先生,水務署嘅,	Н
I	答:有錯,係。	I
J	問:就講番話佢關注呢個 lead-free solder material 呢個問題, 我想問下你,你而家嘅講法係咪即係話其實喺呢個會議之前都已經有	J
K	就住呢個問題有討論,定係呢個會係第一次以你嘅認知,第一次大家 哪 同 呢 個 水 務 署 個 商 討 嘅 時 候 先 至 係 討 論 呢 個 lead-free solder material 呢樣嘢嘅?	K
L		L
M	答:因為一樣,我唔喺現場,喺嗰個年代,我都有法子答到呢個問題,我 只係由文件上面顯示佢哋係有討論過。	M
N	問:係,明白,好。如果我哋睇番	N
0		0
P	主席:我想問一問,對唔住,就係你講到 2001 年就同 1996 年嗰個唔 係,我哋見到 2001 年就有個改變,即係	P
Q	答:係喇,有錯,係喇。	Q
R	主席:舊嗰個就係 199	R
S	答:6。	S
T	主席:6年,我想問一問啫,因為我哋知道就係 2000 年嘅年頭就發生咗一啲事嘅,所以就呢個含鉛嗰啲 solder 係一個 issue 嚟嘅,	Т
U	喺嗰個年代,我想知道 1996 年又有啲乜嘢特別嘅原因?就你所知, 因為你見到話譬如你嗰啲考試卷 96 年就已經開始 96、97 已經改,	U
V	- 105 -	V

A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
С	2000 2001 年之後我明我估計係因為有啲事领知唔知,有有就呢方面查詢過、研究過?	逢生,1996 你又	C
D	答:我諗我答唔到你問題,唔好意思。		D
E	主席:得,唔緊要,答唔到唔緊要。		E
F			F
G	問:好,或者我呢度跟進番少少,就係如果我哋睇番你個詞 頁第 45 段,嗰度你就提出咗即係話除咗啲課程嘅講 一啲係你哋所講嘅 teaching and learning pac	義之外,都仲有	G
H I	當時就應該二零零你講嗰個就喺 2001 年就即係最 咪?	-	H
1	答:有錯。		1
J K	問:你亦都喺嗰個 annex 14 就入面有提交到畀我哋, TLP嘅文件嚟嘅。	就係有關呢一個	J K
L	答:有錯。		L
M	問:我想知道,首先我想睇一睇就係呢一個因為你講述 個度就講到話呢個 TLP 就 developed in 2001。	量,喺你嘅 45 段	М
N	:有錯。		N
0	問:但係跟住我哋都知道,因為水務署喺 2015 年發出咗 啲教材修訂過嘅。	:新嘅指引之後,	0
P	答:有錯,係。		P
Q	問:我就想問一問,喺你個 annexure 14,即係 517 頁	(•	Q
R	答:517 頁。		R
S	問:呢一個係咪應該係最初步 2001 年嗰陣時個版本嚟嚟	?	S
T	答:Okay,517 頁嗰版就唔係 2001 年嘅版本,應該係 2	2004 年嘅版本。	T
${f U}$	問:2004 年嘅版本。		U
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A	食水含鉛超標調查委員會 2016:	年1月27日 A
В		В
C	問:跟住就講話有個 new course code 55776 同埋 53776 噴 你後面嗰個解釋,我又唔知我理解啱唔啱,就話呢個 55	C
D	53776 係咪就係代表咗你之前 286 同埋 266 嗰個 course	? D
E	答:有錯。	E
F	問:因為你之後要用五個數目字嚟代表咁樣。	F
	答:係,有錯,係。	
G H	問:我想理解一下,就係如果讀完呢一個課程之後,如果要進身 一個嗰個 short course 嘅,嗰個就係基本上一個考牌吶 喇。	
I	答:有錯。	I
J	問: 嗰個即係令你有資格去到取得個牌照嗰個課程。呢度你係叫如果我睇番嗰個短期課程,就睇第 14 頁 25 段。	i樣講嘅, J
K	答:有錯。	K
L	問:喺水務署個 circular,我哋就見到係 5267 嘅嗰個?	L
M	答:唔,有錯。	М
N	問:跟住我知道亦都係因為要改咗五個數目字,所以就變咗,版 叫 56767 嘅?	應該係一個 N
0	答:有錯。	O
P	問:呢度就咁講,就係話個 20 段嗰度,個 short course cert 就初時係三十五個鐘嘅,跟住亦都作出咗因應嘅改變咁樣。	
Q	我想帶一帶你睇一睇第 478 頁,478 頁就係你哋 worki 嘅討論喇?	
R	答:冇錯。	R
S	問: 3.2 我哋見到 5267 就轉咗去 56767,係咪呀?	S
T	答:有錯。	T
U	問:如果我哋睇一睇呢個 475 頁。	U
V	- 109 -	v

呢兩批人有兩個唔同嘅特性佢哋發覺, craft cert.嘅人佢嘅hands-on skill 係相當強嘅,所以個 practical 嗰個 modules

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A	食水含鉛超標調查委員會	2016年1月27日	A
В			В
C	答:就唔需要喇咁樣,當時係有呢個討論嘅。		C
D	問:明白。		D
E	答:但係就你見到 3.3 個結果就係有郁過。		E
TC.	問: 有採納到?		15
F	答:係喇。		F
G	問: 有採納到之後, 用番原本嗰個制度底下,		G
Н	答:唔,有錯,係喇。		Н
I	問:我想搞清楚係點嘅情況,原本個制度底下,都 266、286,	係話你如果讀完	I
J	答:有錯。		J
K	問:你就可以繼續去讀 5267 嗰個 short course 咡	既,係咪呀?	K
L	答:有錯,係,係。		L
M	問:就唔需要話一定要攞到個大工牌先可以讀,有嘅,係	、咪呀?	M
N	答:唔需要,係。		N
O	問:就直接可以讀喇?		0
n.	答:加四年工作經驗。		_
P	問:加四年工作經驗?		P
Q	答:係。		Q
R	問:另外如果係 equivalent 嘅 qualification,即係 嗰個	例如 holder of	R
S	答:MIP。		S
T	問:MIP 嘅,佢哋係咪都係直接就可以已經進身去做	呢個 5267 個課	Т
U	程?		U
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A	食水含鉛超標調查委員會 2	2016年1月27日	A
В			В
C	答:有錯,又係四年工作經驗。		C
D	問:亦都係要加埋四年嘅工作經驗,係咪呀?		D
E	答:係喇,係喇。		E
F	問:好。		F
G	許偉強先生: 呢度想唔想需唔需要		G
Н	主席:好呀,break — break,好唔好呀?		Н
I	許偉強先生:好,好。		I
J	主席:好呀,我哋十分鐘。		J
K			K
L	下午 3 時 37 分聆訊押後		L
M	下午 3 時 53 分恢復聆訊		M
	出席人士如前。		
N			N
0	主席:繼續,Mr Khaw。		O
P	許偉強先生:好呀,唔該。		P
Q			Q
R	建業訓練局第一證人: 盧永康(職業訓練局香港專業教育學 建造工程系系主任及首席講師))宣誓繼續作供	院(摩理臣山)	R
S	許偉強先生繼續盤問		S
T	問: 盧生,剛才休息之前,我都問過你關於就係讀嗰個短期 如話喺嗰個水喉行業方面即係攞到大工牌嗰啲有冇關係		T
	個意見就有被採納到,所以我咁樣嘅理解啱唔啱呢,就	係話如果要讀	
U	例如嗰個 5267 嗰個課程嘅,應該就唔會同佢係咪攞大	1上牌 以 者甲工	U
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A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	答:有錯。	C
D	問:亦都有特別話就住要用 lead-free solder 嗰個特別去講。喺呢一個 317 頁嗰度,喺你嘅口供都提過嘅,317 頁呢度就話有個	D
E	reference 嘅,就係 2 嗰度就寫住"Hong Kong Waterworks Standard Requirements, WSD, 2002",即係以你嘅理解,係 咪即係呢個亦都係一啲參考嘅文件,可能叫啲學生自己去睇下咁樣,	E
F	去理解下咁呀?	F
G	答:有錯,有錯。	G
Н	問:我想問一問就係通常入學嘅學生嗰個語文程度,一般嚟講最低要求係 咩嘢?如果英文嚟講,有有語文有最低要求?	Н
I	答:中三程度。	I
J	問:中三程度?	J
K	答:而家嚟講,就係中三程度,再早期之前,1980 年代之前就係小學六年班嘅。	K
L	問:小學六年班?	L
M	答:係。	M
N	問:即係近期啲就係中三?	N
o	答: 係喇,其實嗰個個 syllabus 冇錯係用英文寫嘅,我要強調一樣嘢, syllabus 只係講 topic area 啫,實質上,就住要個 topic 要教	0
P	啲咩嘢內容,點解我個供詞度講話除咗 syllabus 嘅改變,我哋喺從中可以了解當時教學上嘅呢啲改變之外,仲要睇 TLP 就係咁解,	P
Q	teaching notes,因為 teaching notes 先至係最重要。	Q
R	問:明白,明白。如果我哋睇下個	R
S	答:嗰個教學個 TLP 其實係中文嘅。	S
T	問:有錯,我就正想你睇一睇 2014 年嗰個 TLP 嘅。	Т
	答:Okay,好呀。	
U	問:不過就住啱啱我問你 317 頁嗰一點,即係個 Hong Kong Waterworks	U
V	- 115 - Transcript by DTI Corporation Asia Limited	V

 \mathbf{V}

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 \mathbf{V}

睇文件嚟講,就如果我哋純粹睇呢個剛才我哋睇 625 頁嗰度,...

 \mathbf{T}

U

 \mathbf{V}

U

 \mathbf{T}

A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	睇嗰段短片,好唔好呀?	C
D	答:好呀。	D
E	問:就係附件 15 嗰個短片。	
	答:好呀。	E
F	問:好短嘅啫,我都睇過,應該三分幾鐘嘅。	F
G	答:係,有錯。	G
Н	問:或者我哋先睇咗最後嗰個先,銅喉開料及接駁呢度。	Н
I		I
J	(法庭播放介紹銅喉開料及接駁的數碼光碟)	J
K		K
L	問:或者我哋想睇埋另外嗰兩個	L
	答:好。	
M	問:錄像,我一次過再問盧先生。	M
N		N
O	(法庭播放介紹銅喉走錫配件接駁方法的數碼光碟)	0
P		P
Q	答:仲有一個,有個唔係呢個。	Q
R		R
S	(法庭繼續播放介紹銅喉走錫配件接駁方法的數碼光碟)	S
Т		Т
	答:仲有一個,AVSEQ 嗰個。可以直接去 5 分 24 秒嗰度。	
U		U
V	- 121 - Transcript by DTI Corporation Asia Limited	V

A	食水含鉛超標調查委員會 2016年1月27日	A
В		В
C	(法庭播放介紹銅喉接駁方法的數碼光碟)	C
D		D
E	許偉強先生:我諗我就住嗰個錄像,仲有少少問題,或者我聽日再繼續。主席:聽日先至問。	E
F		F
G	盧先生,麻煩你聽朝早 10 點鐘再返番嚟。	G
Н	答:Okay。	Н
I	主席:我諗其他律師都可能有啲問題。	I
J		J
K	石先生:主席,我哋有啲匯報,就係關於下星期嘅證人,就呢個星期,我 哋聽日就會係 VTC 嘅證人就繼續作供,跟住我哋應該係有另外一個業	K
L	界嘅協會,水喉及潔具商會嘅代表係會嚟作供嘅,VTC 嘅證人之後。 跟住就到下個星期就會係到水務署嘅證人。	L
M	原本我哋喺個證人嗰個 timetable 度,我哋就有列舉嗰個先後 嘅次序嘅,而我哋就曾經一度係應該係向其中某幾方嘅涉事嘅方面係	M
N	曾經講過就係我哋其中一位專家證人 Prof Joseph Lee 就可能會係 下個星期四或者星期五係嚟作供,但係我哋經過考慮過之後,就我哋	N
O	覺得就係應該一氣呵成地,就聽晒水務署嘅證人,即係盡量畀佢哋畀 晒佢哋嘅證供,跟住先至由我哋委員會嘅專家作供嘅,咁所以我哋而	0
P	家下個星期係打算一氣呵成地係聽晒水務署嘅證人先。	P
Q	至於仔細嘅次序,我哋應該係遲啲我哋會再向各方係通知嘅。雖 然而家睇番嗰個provisional timetable都已經係裏面build in	Q
R	咗一個次序,應該係雖不中,亦不遠矣嘅,嗰個次序係,但係仔細究 竟會唔會第三、第四個對調,我哋會遲啲係同水務署方面嘅代表律師 係更充業,15至10號就,完會係惠家證人哪團五家。	R
S	係再商議,15至19號就一定會係專家證人喫喇而家。 主席:唔該。我哋聽朝早10點再繼續,唔該。	S
T		Т
U	2016年1月27日	U

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Transcript by DTI Corporation Asia, Limited

 \mathbf{V}

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	Wednesday, 27 January 2016 (10.02 am)	C
D	(Transcript of simultaneous interpretation	D
E	except where otherwise specified)	E
	MR LI CHEUNG ON (on former affirmation)	
${f F}$	CHAIRMAN: Please continue.	F
G	Cross-examination by MR SHIEH (continued)	\mathbf{G}
Н	MR SHIEH: Good morning. I have a few questions to put to you.	Н
I	Yesterday, when you were examined, I asked you if	I
	you recall, depending on the workmanship of the worker,	_
J	sometimes, when heated, there might be an case of	J
K	excessive solder, so that some solder went inside the	K
L	copper or the elbow. Did you hear that question?	L
N.	A. Yes, I remember.	
M	Q. You said that if the workmanship is good, it won't be	M
N	the case. You have also said that there are a lot of	N
O	techniques to prevent this from happening. Yesterday, you told us that when you insert or before you insert	o
P	the elbow into the pipe, you will have a layer of tin.	P
0	Therefore, the solder that you apply on the outside	
Q	surface does not have to be large in amount. Do you	Q
R	recall?	R
S	A. Yes, I do.	S
T	Q. When you teach workmanship, did you tell the students?	Т
		-
U		U
V	- 1 - Transcript by DTI Corporation Asia Limited	${f v}$

A	Annex.	: Realtime English Transcription based on floor / Simultaneous Interpretation		A
В		nission of Inquiry into s Lead Found in Drinking Water	Day 46	В
C	Α.	Yes, we told them and we demonstrated. After telling	3	C
D		them about the steps, we have to demonstrate to the		D
		students. If they don't understand, they will ask		
E		questions immediately. If they don't have questions,		E
F		then we will give the materials to them in the works and they have to practise.	юр	F
G	Q.	So that's when you teach them. At the time of testing	ng,	G
		do you actually have an assessment to make sure that	you	
Н		check their workmanship, or would it be the case that	t	H
I		for the practice test you are only satisfied with		I
J		non-leakage?		J
· ·	Α.	Leakage would be one of the points to watch out, and	in	J
K		fact, during the course of it we will pay attention	to	K
L		the workmanship, but we don't give an assessment,		L
M		because for the practical work, whether the water con	nes	M
1 V1		out or not well, in the process, it isn't a matter	r of	M
N		getting a licence but it will become part of the		N
0		practice. If water seeps out, we have to ask them to) do	0
· ·		it again. If the workmanship is found to be		J
P		problematic, we have to rectify it. The instructor w	<i>i</i> ill	P
Q		be watching their practical work.		Q
	Q.	Do they have to take a test?		
R	Α.	No. During our days well, what should I say? Whe	en	R
S		I became an instructor, of course there was, but when	n	S
T		I was still in practice, there wasn't.		Т
-				1
U				U
v	_	- 2 -		v

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	Q. Well, you taught until 2011.	C
	A. Right.	
D	Q. It was about two years ago that you joined again and	D
E	were responsible for testing?	E
_	A. Right.	
F	Q. You were an instructor up to 2011. I'm not interested	F
G	in the time when you were in practice. But you taught	G
Н	up to 2012, and now you are responsible for testing.	***
11	So please tell us, there is indeed a test?	Н
I	A. Yes, there is.	I
J	Q. Is there a practical test? I'm not talking about the	J
-	routine observation. I'm talking about the test.	J
K	A. You mean a test to become a semi-skilled or skilled	K
L	worker?	L
	Q. Yes, indeed.	
M	A. Yes. The instructor will be patrolling in the workshop	M
N	to watch out for the workmanship and the techniques, so	N
0	they will be marked, they will be assessed, and there	0
O	will be an impact on the final result. We have also got	О
P	video recording facilities and water supply at the	P
Q	workshop.	Q
	Q. So the purpose is to check whether too much has been	· ·
R	inserted into the joint. Would you go so far to take	R
S	a look at that or you just have a sort of general	S
	observation whether the workmanship is good?	
T		T
U		U

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Transcript by DTI Corporation Asia, Limited

 \mathbf{V}

A	Annex.	: Realtime English Transcription based on floor / Simultaneous Interpretation		A
В		ission of Inquiry into Lead Found in Drinking Water	Day 46	В
C	Α.	The main point is about the procedures, whether the		C
D		steps are wrong. As to the amount to be applied, it one examiner against ten candidates, so it isn't a o		D
E		against one observation, so we can't tell how much		E
		solder has been applied.		
F	Q.	Earlier on, we went to the Government Laboratory. W	e	F
G		were shown some samples, that is the wrong ones, the		G
11		improperly done ones. They were opened up. It appear		
Н		to us that too much solder had been applied. Unless		Н
I		cut it up, you can't see it. You can watch their		I
J		workmanship but you can't tell that too much has bee	n	т
J		applied. When too much has been applied, the solder		J
K		gets inside. You won't cut it up because it will be		K
L		a waste?		L
	A.	Even as of now, we won't cut up all the pipework dor	ne by	
M		the candidate to check how much solder has been appl	ied.	M
N		We don't make an assessment of that.		N
	Q.	So you just have an observation of the outside of the	ne	
0		pipework?		O
P	A.	Right.		P
Q	Q.	We have also heard it has been said that some people	<u> </u>	0
· ·		have said if you use the solder strip that is leaded		Q
R		solder, you say that you don't have a proper term fo	r	R
S		that. The melting point is lower, so it's easier and	d	S
		quicker to melt it for the purpose of jointing. But		
Т				T
U				U
v		- 4 -		v

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Date of the Commission of Inquiry into Date of the Commission of Inquiry into Date of the Commission of Inquiry into	ny 46 B
C	then the disadvantage is that by having a quicker	C
D	melting, it's easy to have a large amount going inside, causing wastage?	D
E	A. You mean during the test?	E
	Q. No, at the actual time of soldering.	
F	A. You mean workers on the site?	F
G	Q. They have told us well, let me tell you this. What	G
**	has happened is that I think this point was considered	
Н	by us earlier on. That is, how come that some people	Н
I	have chosen to use leaded solder while others have been	I
J	using lead-free solder. I think maybe it's a matter of	J
J	lack of awareness or, when placing an order, something	J
K	has been said, materials have been sent and then people	K
L	aren't too aware of it.	L
	Another possibility is that perhaps it may be the	
M	case that there is an economic factor. That is, as we	M
N	know, in the market, we have been told that for the sam	e N
	amount of solder, leaded solder is cheaper; lead-free	
0	solder is more expensive. When this point has been	0
P	raised, then the masters and the employers have said	P
Q	that the savings won't be great, and then secondly, it	0
Q	isn't actually a matter of savings, because when you us	Q
R	leaded solder, first of all, it is in the form of	R
S	a strip, and for the lead-free solder (indicating), our	S
	understanding is that it is in a roll, and they have	5
T		T
U		U

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Transcript by DTI Corporation Asia, Limited

 \mathbf{V}

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	given two reasons, at least two reasons, why there may	C
D	not be any savings. First of all, if you use a roll, then you carry it	D
E	with you and you go around with it, and you just use as	E
	much as you need, and then you will keep the rest in the	
F	roll and then you move on to another site requiring	F
\mathbf{G}	soldering. But if you cut up the solder materials into	G
Н	strips and they have told us that it is leaded for	Н
	the leaded one, it is in the form of strips. If you	
I	take one strip to do the soldering work, if you have	I
J	anything remaining, the workers won't keep them; they	J
	will just be discarded. So it is one reason why there	
K	may be wastage.	K
L	Another possibility is that for the leaded solder,	L
M	the melting point is lower, and so you just apply some	M
1 V1	heat and then it will become liquid very quickly, and	M
N	then you need to have a whole amount to go there, and	N
0	sometimes it just doesn't go into the pipe; it may also	0
· ·	drop onto the floor. So at the end of the day you may	O
P	end up using a greater quantity than lead-free solder,	P
Q	so you don't make any savings; instead, you may have	Q
	been using more or a greater amount.	•
R	So what is your comment?	R
S	A. Let me say this before I answer your two questions. Let	S
T	me supplement.	ran.
T		Т
U		U
V	- 6 - Transcript by DTI Corporation Asia Limited	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	Just now, you have always been talking about the	C
D	tests at the Construction Industry Council. Let me say that for the CIC, for our trade tests, we have always	D
E	been supplying lead-free solder to our candidates.	E
	There's no chance that they will be using leaded solder.	
F	We don't allow that.	F
\mathbf{G}	Q. You mean when you are giving instructions?	\mathbf{G}
	A. No, when I am testing the candidates.	
Н	Q. Just now, I have been telling you what has actually been	Н
I	done by the workers.	I
J	A. So that has nothing to do with my CIC experience, but	
J	from my own experience, if you cut up the solder	J
K	materials into strips, whether it will be causing more	K
L	wastage, then in the case of solder wires well, in	L
	fact, we have to joint the pipes outdoors and indoors.	
M	When it is indoors, they would like to use rolls of	M
N	wires, because when the solder drops onto the ground, it	N
0	won't drop to the street and cause human injuries.	
0	Q. When you are on scaffolding, when you are doing the	0
P	soldering work, the solder may fall onto the ground?	P
Q	A. Now, for some workers, when they go outdoors to work on	Q
· ·	the external walls, they don't like to have the rolls of	Q
R	wires. They would rather have it cut up into wire	R
S	strips measuring 1 to 2 feet and then they will carry it	S
	with them and fold it up, and when they have to use it,	
T		T
U		U
V	- 7 - Transcript by DTI Corporation Asia, Limited	v

A	Annex: Realtime E	English Transcription based on floor / Simultaneous Inter	pretation A
В	Commission of Inc Excess Lead Found	quiry into d in Drinking Water	Day 46 B
C		ill unfold it. Of course, they can	C
D		<pre>l length, a short length of solder, o discard it. This is what I have</pre>	_
E	we are	on the construction site.	E
	Q. So you	are comparing the wires and the st	trips in terms
F	of wast	tage?	${f F}$
G	A. Correc	et.	G
	Q. Now yo	ou are saying that even for the str	
Н	cutting	g up the lead-free ones into strips	H s. So our focus
I	is on s	strips and wires.	I
J	A. Right.	For the second point, lower melti	
J	that th	he solder will go into the fittings	${f J}$ and the pipes
K	or drop	pped onto the floor. This is a mat	ter of $oldsymbol{K}$
L	workman	nship and confidence. If the worke	r is skilful $f L$
	enough	and has been very experienced, he	
M	wasting	g too much solder on that joint. I	f his
N	workman	nship is good, as soon as he sees t	that the joint ${f N}$
0	is con	nected, he is confident that there	
0	leakage	e, of course he won't continue with	On the soldering.
P	Fro	om my demonstration video, when the	temperature is ${f P}$
Q	good er	nough, the heat has to be removed.	If you don't Q
•	know th	hat it has melted, if you continue	_
R	solder	, the solder will continue to melt.	Either it ${f R}$
S	will fi	low outside the fittings and drop o	onto the floor ${f s}$
Tr.	or it r	may remain in the fittings or the p	
T			Т
U			${f U}$
V	Transcript by DTI	- 8 -	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	a result it will accumulate there.	C
	Q. So it depends on the skills. If somebody is not	
D	confident or he is not skilful enough, then there is	D
E	this possibility; that is, using something of a lower	E
	melting temperature?	
F	A. It isn't just a matter of using solder strips of a lower	F
G	temperature, lower melting temperature. It's a matter	G
**	of whether he is confident.	
Н	Q. There is one other point I want to bring up with you.	Н
I	You have been telling us how you have emphasised to the	I
J	candidates that for potable water they have to use the	J
J	lead-free solder materials. So that's what you have	J
K	been telling your students.	K
L	But what about the CIC? Has CIC given you any	L
	briefing or instruction that instructors should tell the	
M	trainees certain important points? We have seen the	M
N	syllabus, and from the very start lead-free was not	N
	something that has been stressed. All right? So you	
О	will be telling your trainees, but other instructors	О
P	will just look at the syllabus and it is not in the	P
Q	syllabus, so it depends on the individual instructor, to	0
Q	see if it will be taught?	Q
R	A. We have four instructors. We have four concurring	R
S	classes at the peak of the training session. We have	S
	many benches. It's a big workshop. And every	
T		Т
U		U
V	- 9 - Transcript by DTI Corporation Asia Limited	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	instructor will be giving instruction, which can be seen	C
D	and heard by trainees on the other bench.	D
	CHAIRMAN: So you mean the instructor will be teaching in	
E	the same workshop?	E
\mathbf{F}	A. Yes, although they may not be teaching soldering at the	F
	same time, we will be talking about use of equipment	_
G	or well, one may be talking about plastic pipes, the	G
Н	other one ductile pipes, and another one copper pipes.	Н
T	When one instructor is giving instruction on how to	τ.
Ι	joint copper pipes, trainees that are trained by another	I
J	instructor may also hear what's being said.	J
K	MR SHIEH: That would just be a coincidence; right? But	K
IX.	there's no instruction, no directive that it must be	K
L	taught. So, from your own awareness, your own	L
M	knowledge, you know this should be taught, but sometimes	M
112	if you are giving instruction to your trainees, other	171
N	trainees in the vicinity might just, by sheer chance,	N
0	hear what you are saying. Is that the same as with	0
	other instructors, in respect of what you are teaching	
P	your trainees?	P
Q	A. I was at one time earlier on looking at how	Q
	an instructor taught the trainees. I heard the	
R	instructor saying the same things.	R
S	Q. When was it?	S
an.	A. It was after the lead in water incident. The CIC would	
T		T
U		U
V	- 10 - Transcript by DTI Corporation Asia Limited	v

A	Annex.	: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В		ission of Inquiry into Lead Found in Drinking Water	Day 46 B
C		like to see what is being taught. I didn't say	C
D		anything. I was there to observe the instruction gives to trainees. The trainees were told, "This is	ven D
		lead-free, this is not lead-free."	
E	0		${f E}$
F	Q.	But that's after the lead in water incident?	${f F}$
	Α.	Yes.	
G	Q.		· ·
Н		have said, there's no established rule or something	in H
		writing, something as a matter of the instruction	
I		system. A lot would depend on the individual instruc	ctor I
J		and whether other instructors are doing this by chan-	ce. $f J$
		I am talking about instructors giving instructions o	f
K		this nature. But not everyone is as knowledgeable as	K
L		you, in some cases. So how can you make sure that the	ne L
M		instructors will be telling the trainees what should	
M		lead-free and what would be regarded as leaded solde.	r?
N	Α.	We have senior instructors responsible for purchasing	a N
0		the materials for use in soldering. So all the	
0		instructors will be using the same material. It won'	O t
P		vary from instructor to instructor.	P
Q	Q.	Yes, I understand. You use lead-free solder. But do	
Q		you have a system whereby, "We don't rely on the	Q
R		individual awareness of instructors, and every	R
S		instructor will be stressing the point that lead-free	e S
TD.		solder should be used"?	
T			T
U			\mathbf{U}
V	Transc	- 11 -	v

A	Annex	Realtime English Transcription based on floor / Simultaneous Interpretation		A
В		ission of Inquiry into Lead Found in Drinking Water	Day 46	В
C	А.	No, not at that time.		C
D	Q.	We are talking about copper pipes, using tin solder,		D
		we also know that the solder can be lead-free or lead	ded.	D
E		After this incident, the guidelines make it very		E
F		explicit that tin soldering means lead-free tin		F
•		soldering. But in the past there were two kinds, but		r
G		of course, for the drinking water plumbing, you use		G
Н		lead-free solder. But you also use strips.		Н
••	А.	Right.		11
I	Q.	You also teach them how to use strips.		I
J	A.	Right.		J
9	Q.	Technically speaking, yes. A lot would depend on what	at	J
K		the employer would require.		K
L	А.	Right.		L
	Q.	Also, it depends on whether the contractor would use		
M		silver solder. But there's also a risk of lead for		M
N		silver solder?		N
	Α.	No, I don't know that.		
0	Q.	So when you tell them to use lead-free solder, it's	in	O
P		the context of tin soldering; right?		P
0	Α.	Yes. For tin soldering, there are two kinds. One is		
Q		the so-called solder strip, 40-60. Another is in rol	.ls,	Q
R		the lead-free solder wire. We would tell the trainee	es	R
S		that there are the two kinds. But for the silver rod	l	S
		soldering, there's only one kind.		
T				T
U				U
V		- 12 -		V
	Transc	rint by DTI Corporation Asia Limited		

A	Annex	: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В		nission of Inquiry into s Lead Found in Drinking Water	Day 46 B
C	Q.	-	C
D		contain lead. So you wouldn't be telling your trainee that when you purchase silver solder, you have to make	D
E		sure that it's also lead-free?	E
	Α.	No.	_
F	Q.	In some products, cadmium is also contained in silver	F
\mathbf{G}		solder. What's that in Chinese, "cadmium"? All right.	G
		So the question is, did you tell the trainees that	
Н		certain heavy metals should not be allowed?	Н
I	А.	Well, there's only one kind of silver solder roll or	I
J		braze. There's only one kind of brazing material.	J
J	Q.	So, when it comes to saying that no heavy metals should	
K		be allowed, it's only in the context of tin soldering	K
L		and it's about lead-free? You don't talk about this i	n L
		the context of silver soldering?	
M	A.	No.	M
N	Q.	Another master, another soldering master, has told us	N
0		that for the leaded solder, with a lower melting point	
0		it's easier if it's applied in a windy situation,	0
P		because you have to use the torch to heat up the thing	s. P
Q		Using material with a lower melting point is more	Q
· ·		convenient. Have you heard of such comment?	Q
R	Α.	I am saying something about my personal experience, no	et R
S		that of CIC. I would say this is not correct. It	S
		depends on the LPG torch, because in the course of	
T			Т
U			\mathbf{U}

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Transcript by DTI Corporation Asia, Limited

A	Annex	: Realtime English Transcription based on floor / Simultaneous Interpretation	2	A
В		nission of Inquiry into s Lead Found in Drinking Water	Day 46	В
C		burning the LPG will have to mix with air before the		C
D		fuel can be burned. So if it is a windy situation, will affect the torch, not the solder. If burning i	,	D
${f E}$		prevented by the gusty wind, it will go off and you	J	E
		cannot really do soldering. It's got nothing to do	with	
F		the solder being applied.	1	F
G	Q.	Lastly, I want to put one more question to you.	•	G
		According to our understanding, concerning the		
Н		semi-skilled and skilled worker testing and the trai		H
I		courses, one of the organisations responsible for th	eir I	Ι
J		training is CIC?		J
J	Α.	I think only CIC provides the certificate for	•	J
K		semi-skilled and skilled workers.	1	K
L	Q.	Well, one of the ways to be a skilled worker is to]	L
M		become a licensed plumber.	1	M
IVI	Α.	Right. (Chinese spoken).	1	IVI
N	Q.	In terms of provision of training courses, if a training	.nee I	N
0		says, "I want to be a skilled worker, I will go for	•	O
		a CIC training course", is that the mainstream appro		Ü
P	А.	I don't quite understand. There are quite a few]	P
Q		channels available. If you want to get a skilled wo		Q
		certificate, no training course can lead to		
R		a certificate of skilled workers directly. The same	for	R
S		semi-skilled workers. You have to take the test, no	5	S
TD.		matter whether you have attended previous courses.		
T			ŗ	Т
U			1	U
V	Transc	- 14 -	•	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Date of the Commission of Inquiry into Date of the Commission of Inquiry into	ay 46 B
C	example, if you want to enrol for a skilled worker	C
D	training course or skills upgrading test, you have to	D
_	pass the semi-skilled worker's test. After the test the	9
E	applicant will be given a report. He would know the	E
F	deficiencies of his skills, and then he may enrol in	F
	different modules, one of the three or even all the	
G	three modules.	G
Н	Then, if they fail the semi-skilled worker's test,	Н
	they will have to take the skills upgrading test, and	
Ι	the instructor will tell them the correct steps to use	I
J	and the skills to be acquired, and there will also be a	J
T 7	practicum, a practical session. We will not directly	
K	give them a certificate of semi-skilled. We will only	K
L	give them an attendance certificate, and if the trainee	L
M	is competent enough, they will take the semi-skilled	M
M	worker's test again. There's no special concession	M
N	given to trainees. They will have to pass the test.	N
0	The passing mark is 60.	0
Ü	Q. So the provision of courses and the testing and	O
P	certification are both under the CIC?	P
Q	A. Yes.	Q
	Q. Licensed plumbers, according to your understanding, are	
R	not tested by CIC and the courses are not provided by	R
S	CIC?	S
	A. No. It's the VTC. I am also a licensed plumber. You	
T		T
U		U
${f v}$	- 15 -	v

A	Annex.	Realtime English Transcription based on floor / Simultaneous Interpretation	A	A
В		ission of Inquiry into Lead Found in Drinking Water	Day 46	В
C		have to get a VTC certificate, the three-year craft		С
D		vertificate in plumbing and pipefitting issued by th vertical vert		D
E		I think it's a 49-hour training programme. There wil	l1 E	E
		be instructors instructing the trainees of the work	flow	
F		of submitting forms for plumbing works, and then aft	er er	F
G		the course the trainee would take the licensed plumb	er (G
Н		test, and now there is also a practical component to		H
		tested.		
I	Q.	So CIC is responsible for training semi-skilled and	I	Ĺ
J		skilled plumbing workers. But licensed plumbers are	J	J
		trained by VTC, and also tested by VTC. But what's t	the	
K		difference the contents of training?	F	K
L	Α.	Well, there are differences. A worker	I	L
M	Q.	Let's look at the skilled worker.		
M	Α.	Skilled worker, we are talking about the craftsmansh	ip,	M
N		the technique. He can be illiterate, but if he can i	read N	N
0		a map, a plan, and can tell the size and can do thin	=	^
О		as required and you get 60 marks, then you have the	(0
P		skills that would enable you to get a skilled worker	's P	P
Q		certificate.	(Q
		For a licensed plumber, it's on a higher level in		•
R		the trade compared with a skilled worker. So a licer	nsed F	R
S		plumber can get exempted from becoming a skilled wor	ker.	5
T		But on the other hand, a skilled worker cannot direc	_	Г
U			τ	U
V	Transc	- 16 -	V	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water	Day 46 B
C	get a licence as a licensed plumber. For a licensed	C
D	plumber, you need to have the cert, you have to take course, and then you get the examination. Then,	the D
E	of course, if you are a member of the UK authority,	you E
_	can be waived from the dozens of hours of course	L
F	attendance.	F
G	Q. Of course, you have to go through the flowchart. Ju	st G
**	now, the chairman also talked about that point. It	
Н	said the VTC is responsible for the LP and the CIC i	H
I	responsible for the skilled worker trade test. But	in I
J	terms of instruction, is there anything that the CIC	J
9	cannot do?	J
K	A. First of all, for the licensed plumber, there are tw	K K
L	points. First of all, we have got the craft cert	L
	running for three years. From the CIC's perspective	
M	have the manpower resources to do with it, but of co	urse M
N	we can't do it lightly, because the licensed plumber	N
0	must go via the VTC. In terms of manpower, we can g	
O	the instructions, we can include the practical part,	but
P	then for the dozens of hours of coursework, we have	P
Q	instructors from the WSD giving instruction. So	Q
	perhaps, for that point, the CIC for the time being	×
R	cannot cope with it.	R
S	Why is this so? This is because we have to ask t	he S
T	WSD inspectors to give instructions.	_
T		Т
U		U
V	- 17 -	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	Q. You mean you give them a subsidy? What do you mean by	C
	asking them to come?	
D	A. I understand they would like to have the inspectors	D
E	coming to us, but I'm not sure about the relationship	E
-	between the VTC and the WSD. Is it free of charge or	
F	with payment?	F
G	Q. In any event, the VTC can get the WSD inspectors to give	G
Н	instructions.	Н
11	A. There are two parts, as I have mentioned. At the end of	п
I	the day there is a written test and a practical test.	I
J	VTC colleagues will make the arrangements for the test,	J
	and we can do it as well, because for the skills	
K	required, in fact the demand is less demanding than our	K
L	skilled worker's test. But then for the written test,	L
	it's more difficult.	
M	Q. Do you have the resources or is it more theoretical?	M
N	A. We have more than 20 licensed plumbers working for the	N
0	CIC, so I suppose we can do it. As to whether we can	0
U	get the inspectors to give assistance in giving	0
P	instructions, I'm not sure.	P
Q	Q. So you think that's the major difficulty?	Q
	A. Yes.	¥
R	MR SHIEH: Thank you.	R
S	COMMISSIONER LAI: Can I ask this question: the only way to	S
	become a skilled worker or semi-skilled worker, you have	
T		T
U		U

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 \mathbf{V}

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	to take a test of the CIC; there is no other way, is	C
D	that correct? A. No other way.	D
E	COMMISSIONER LAI: Thank you.	E
	MR SHIEH: Thank you. I haven't got other questions.	
F	Cross-examination by MR YIN	F
G	MR YIN: I have some questions to ask the witness. That is	G
**	the knowledge about characteristics of different kinds	***
Н	of solder materials in the industry. I intend to go	Н
I	through a document together with you. I have given out	I
J	a copy to the WSD and the Commission, and I'm now going	J
	to hand out the document. (Handed).	
K	Let me brief you about this document. In the USA,	K
L	they have got a construction industry body. They have	L
3.6	regular conferences, and papers are presented to the	
M	industry. This paper comes from a 2007 conference.	M
N	They talk about constructing the roof of a house. They	N
0	also go into details about the use of solder materials.	0
O	Mr Li, I represent the Housing Authority. As I have	0
P	told you, I would like to sort of ask you about the	P
Q	industry knowledge about solder materials. According to	Q
	the information here, in 1981 you took the basic craft	
R	course in plumbing. In 1989, you qualified as a grade I	R
S	licensed plumber. So can I say that for the plumbing	S
Tr.	industry in Hong Kong, you can be regarded as somebody	_
Т		T
\mathbf{U}		U

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V

 \mathbf{V}

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation				
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В			
C	who's rather experienced?	C			
C	A. Yes, you may say so.	C			
D	Q. Please take a look at H3. Mr Shieh took you through	D			
E	that yesterday. H3, page 2021. That's in relation to	E			
	your teaching materials.				
F	A. Is it 2023?	F			
\mathbf{G}	Q. 2021 and 2022. 2021. Okay? Here, it talks about the	G			
Н	different methods of connecting water pipes.				
	A. Yes.	Н			
I	Q. It appears that when it comes to the jointing, it	I			
J	doesn't actually talk about the distinction between	J			
J	leaded solder and lead-free solder.	9			
K	A. No, it isn't clear from what is written there.	K			
L	Q. You talk about different ways to connect them. Say, for	L			
	example, applying the solder my understanding is that				
M	this is quite an old-fashioned method. That is, you	M			
N	will melt the soldering material and then you place it	N			
0	on the joint and then you rub it. In English, it's				
0	called white jointing.	0			
P	A. I'm not sure. But in Chinese it's (Chinese spoken).	P			
Q	Q. So they will apply the solder there and then you rub it	Q			
	on.	V			
R	A. As a result of the flux, the tin will stick to the	R			
S	surface. Rubbing it means that if there is too much	S			
	solder, it won't go into the fittings. We have to rub				
T		T			
\mathbf{U}		U			

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Transcript by DTI Corporation Asia, Limited

 \mathbf{V}

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation				
В		nission of Inquiry into s Lead Found in Drinking Water	Day 46	В	
C		it off so there won't be too much. So to rub it does	sn't	C	
D		mean that we press onto it. It's to rub off the		n	
Ь		excessive ones.		D	
E	Q.	So, for this method, it means that you have to use		E	
F		leaded solder materials?		F	
r	Α.	No, not correct.		Г	
G	Q.	You have also talked about copper pipes, steel pipes	and	G	
Н		then lead pipes, in relation to the connection.		Н	
		Please read on.		11	
I	Α.	We haven't touched upon we haven't come across the	ie	I	
J		lead pipes.		J	
	Q.	No, they have got it here. Aluminium and GI pipes.	You	Ū	
K		didn't come across it, but it's in the teaching		K	
L		materials.		L	
	A.	Yes, in the teaching materials.			
M	Q.	If you don't know, tell us you don't know.		M	
N		For the connection of lead pipes, if we use solde	er	N	
		materials, whether you apply the tin without the sol	der,		
О	7	you will still be using leaded solder materials only	?	0	
P	Α.	No, I don't know, because I haven't come across that		P	
0	Q.	I would like to ask you to read the following. I ha	ve	Q	
Q		just submitted a paper. As I have said, it isn't for	and		
R		locally. Maybe others haven't come across it. There	e is	R	
S		this American body responsible for the construction		S	
		industry. In the year 2007, they had a conference,		~	
T				T	
U				U	

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Transcript by DTI Corporation Asia, Limited

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	there is this paper. I'm sorry, Mr Li, can I ask you this question: do	C
D	you read English?	D
E	A. Yes, but not too proficient.	E
	Q. It doesn't matter. Maybe I will try to use my way to	
F	translate it into Chinese for you. For this paper, it	F
G	is about the construction of the roof and how the metal	G
	pieces can be welded. You said that in the case of the	
Н	UK, traditionally the licensed plumbers would be	Н
I	responsible for the welding together of metal pieces.	I
T	Here, I don't know whether my understanding is correct	_
J	or not. Connection of water pipes and the use of	J
K	soldering, when compared with soldering of metal pieces,	K
L	in theory the technique is the same?	L
M	A. No.	M
IVI	Q. In both cases, solder will have to be used?	M
N	A. Yes.	N
0	Q. I think this one will be of great assistance to us.	0
G	There is this explanation here. On page 1, line 1	O
P	well, for each page, they have three columns. In the	P
Q	middle part of the first column, they talk about the	Q
	explanation of welding. Basically, it means that you	¥
R	heat the metal piece which has to be connected lower	R
S	than the temperature of that metal to be connected but	S
	higher than the solder material, so as to make use of	
Т		Т
U		U
V	- 22 - Transcript by DTI Corporation Asia Limited	v

A	Annex	:: Realtime English Transcription based on floor / Simultaneous Interpretation		A
В		nission of Inquiry into s Lead Found in Drinking Water	Day 46	В
С		the solder material to do the connection. So this is	3	C
D		what is meant. Do you know agree?		D
_	Α.			
E	11.	a deliberate effort to measure it. As I have said, t	-he	E
${f F}$		CIC does have the equipment, and we have taught the	,,,,	F
G		trainees as to how to carry out the connection of		G
G		GI pipes. But then this is different from the equipr	ment	G
Н		for connecting water pipes.	.iciic	Н
I	0.		<u>.</u>	I
	۷.	temperature is such that it can melt the piece to be		-
J		connected, but higher than that of the solder materi		J
K	Α.			K
	Α.	but it mustn't be so high that it will also melt the		
L		sheath.	GI	L
M	0		C	M
	Q.			
N		what we are always referring to. So, basically, they		N
O		use solder material, so that it is below a temperatu	re	o
P	7	of 450 degrees Celsius.		D
r	Α.	Let me say this again. We won't check the temperatu	re.	P
Q		We won't check whether it is 450 degrees Celsius,	,	Q
R		because we haven't got a thermometer when we teach t		R
		trainees. Mr Yin, when you talk about the connection		K
S		the GI sheaths, when compared with the connection of		\mathbf{S}
T		water pipes, when it comes to the methodology as wel	l as	Т
\mathbf{U}				U
V	Transc	- 23 -		V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	the use of materials, they are not the same.	C
•	Q. I just want to say that for welding, we know we have	
D	silver brazing; do you mean what I mean?	D
E	A. Yes.	E
F	Q. For brazing, when compared with soldering, the principle	TC.
r	is the same; it's only a matter of the difference in the	F
G	temperature, higher temperature?	\mathbf{G}
Н	A. No, I don't agree. The methodology is different. For	Н
	brazing, you don't need to clean the work pieces.	11
I	Q. But still you have to raise the temperature such that it	I
J	melts?	J
	CHAIRMAN: I want to ask you whether you want to justify why	
K	the Housing Authority is not using brazing. If that's	K
L	not the case, there's no need for to you ask such	L
	questions.	
M	MR YIN: I just want to know about the industry's knowledge.	M
N	Please turn to the next page. It talks about the	N
0	history of lead-free soldering, and as a matter of	
О	historical practice, the most common solder was an alloy	0
P	of tin and lead.	P
Q	A. Are you talking about plumbing?	Q
· ·	Q. No, no, no. It's about soldering, and the common solder	Q
R	used was an alloy of tin and lead.	R
S	CHAIRMAN: Soldering of what?	S
	MR YIN: That's a valid question. I'm talking about the	
T		T
U		U

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A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	technique of soldering.	C
D	CHAIRMAN: Well, it depends on what you are working on. If it's working on tank, it's different.	D
E	MR YIN: Before 1986, at least in the US, 50 per cent of tin	E
F	mixed with 50 per cent of lead would be used for jointing drinking water pipes?	F
G	A. I don't know that.	G
Н	MS CHOW: I want to interpose at this stage, Chairman. Page 1 of the document is also talking about "(In	Н
I	English) roofing, waterproofing and exterior wall	I
J	systems". But Mr Li has already said the soldering of water	J
K	pipes, it's very different to soldering of other	K
L	materials. This is about waterproofing.	L
M	CHAIRMAN: Actually, it's also on safe drinking water. MS CHOW: But I think it's in a different context.	M
N	CHAIRMAN: Mr Yin, what are you trying to achieve? What do	N
0	you want to tell me, in other words, or what do you want to tell the Commission? Ultimately, I think you want us	0
P	to know something; right?	P
Q	MR YIN: It seems that the trade, in giving instructions to	Q
R	workers, they would say, "Use lead-free solder for drinking water plumbing". So why we want to know the	R
S	difference between using lead-free solder vis-a-vis	S
	leaded solder what's the incentive for the worker to	
T		Т
U		U

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 \mathbf{V}

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	go for one instead of the other?	C
D	CHAIRMAN: I think Mr Shieh has already explored the issues.	D
D	MR YIN: Of course, if you say we can just go for literature	D
E	without putting the question to the witnesses, then	E
F	I will just stop.	F
	CHAIRMAN: No, I was just asking you what you are trying to	-
G	get at.	G
Н	MR YIN: It seems that leaded solder has a special feature.	Н
	It can reduce surface tension. So the jointing is	
I	easier, and many workers would think that using	I
J	lead-free solder is more difficult, technically	J
K	speaking.	T 7
K	CHAIRMAN: So why don't you put this question to the	K
L	witness?	L
M	Mr Li, do you know that leaded solder can reduce	M
141	surface tension?	IVI
N	A. I don't know. I don't know whether surface tension can	N
O	be reduced. But I know that the workers, if they are	0
	skilful enough as I said, solder wire would melt	Ü
P	easily. You have to time the application very quickly.	P
Q	If you do it skilfully, you can achieve leakproof and	Q
	there would not be a lot of wastage. Some other workers	
R	would use leaded solder; it's more sticky, so that you	R
S	can cover all the areas at the joint.	S
T.	CHAIRMAN: What's surface tension in English?	_
T		Т
U		U
T 7		₹7

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Transcript by DTI Corporation Asia, Limited

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	MR YIN: Surface tension. CHAIRMAN: What's the relationship with viscosity? You are	C
D	talking about viscosity or surface tension?	D
E	MR YIN: I was talking about surface tension and the witness	E
F	is talking about viscosity. CHAIRMAN: Yes. Two different things; right? So he doesn't	F
G	know this.	G
Н	MR YIN: But you would agree that if a worker is not skilful enough, he will think that using leaded solder is	Н
I	easier?	I
J	A. No, no. Well, he should not use substandard material because of lack of skill.	J
K	Q. I'm not talking about should or should not. I'm talking	K
L	about, in connecting the pipes, it's going to be easier	L
M	for that particular worker?	D.C.
M	A. You shouldn't do that if you are skilful.	M
N	Q. Do you agree that that's an easier method?	N
0	CHAIRMAN: You can tell that to me later. MR YIN: Have you considered that because of this factor,	0
P	you have to explain to the worker in more detail? You	P
Q	don't just say, "Use lead-free solder"; you should tell them that using leaded solder can lead to big problems.	Q
R	CHAIRMAN: You mean now or at that time?	R
S	MR YIN: At that time.	S
~	A. No, we didn't do that. We told them lead was hazardous.	B
T		T
U		U

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Transcript by DTI Corporation Asia, Limited

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	But I don't know the exact extent physically or	C
	medically. We knew that it was harmful to health.	
D	CHAIRMAN: Questions?	D
E	Cross-examination by MR G CHAN	E
T	MR G CHAN: (Chinese spoken).	_
F	INTERPRETER: The speaker is not speaking to the mic. The	F
G	audio reception is extremely poor. The interpreter	G
Н	cannot hear the speaker.	Н
n	MR G CHAN: Yesterday, you showed us a video clip. You know	п
I	the pipes were joined very tight. There shouldn't be	I
J	any gap or it should be very small.	J
	A. Very small, yes.	J
K	Q. If we use leaded solder strips, the viscosity is so	K
L	high. So if you look at the joint, you would expect	L
	a lot to go further into the pipe, inside of the pipe,	
M	and even may clog up the pipe?	M
N	A. If you continue to apply heat, in liquid form the solder	N
0	would flow inside. On the outside, you can see what it	
0	looks like on the outside. If the melting point is not	0
P	high, you can easily get a very good appearance.	P
Q	Q. Let's look at $X/3125$. It's stated there that you	Q
	completed the basic craft course in plumbing in 1981,	V
R	and you joined the construction industry after that, and	R
S	you were involved in plumbing works private housing	S
	projects or public housing projects?	
T		T
U		U
T 7		

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Transcript by DTI Corporation Asia, Limited

A	Annex.	: Realtime English Transcription based on floor / Simultaneous Interpretation		A
В		nission of Inquiry into s Lead Found in Drinking Water	Day 46	В
C	Α.	Private housing projects. I have never been involve	d in	C
D		public housing projects. Private housing estates,		D
٥		hospitals and other construction works, in plumbing		D
E		works.		E
F	Q.	After you became an instructor in 1996, you were not		F
		involved in actual plumbing works anymore in the		-
G		industry?		G
Н	Α.	No. I joined the CITA in 1996. At that time, there		Н
		were still some outstanding projects for me, and CIT	A	
I		wanted me to assume office as soon as possible, but	some	I
J		of my projects had another six months to go, so I to	ld	J
		the chairman with the chairman, I was allowed to		
K		complete the remaining projects, and I promised them		K
L		that I would not take on further assignments after t	hat.	L
M		So for a half-year after joining the CITA I was work	ing	3.5
M		on the site, in 1996.		M
N	Q.	So you stopped in 1997.		N
0	A.	From 1997 onwards.		0
O	Q.	On page 3126 of your statement, it said that the use	e of	0
P		copper pipes was common in private works in about 20	02,	P
Q		and you became an instructor in 1996. So my inference	ce	Q
· ·		is that for public in fact, prior to that, GI pip	es	Q
R		were used in public housing projects, but for privat	е	R
S		housing projects they used copper pipes. So you have	e no	S
_		chance to be involved directly hands-on with the		
Т				Т
U				U
V	Transc	- 29 -		v

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	soldering? A. Yes, I did. All instructors of CITA had to go to the	C
D	construction sites at least twice a year, to learn more	D
E	about the practice and the skills being used in the	E
L	industry, so we could teach our trainees.	E
F	The basic course was for two years, and there is	F
G	practical training involved for our trainees, and our	\mathbf{G}
	instructors had to go to the site to observe how they	
Н	work.	Н
I	Q. For public housing projects, the pipes are external	I
J	pipes running over the roof. Maybe we can show the	J
J	witness the lead-free solder.	J
K	CHAIRMAN: Well, he knows that it's not light.	K
L	MR G CHAN: The weight is not very heavy either. If you	L
	have to hold it up, it would be very exhausting. So	
M	would someone be cutting up some wires?	M
N	A. They will cut 50 mm or so and use it to joint the pipes.	N
0	MR YIN: Can I ask one more question in a particular field?	
0	CHAIRMAN: In what area?	0
P	MR YIN: Silver brazing. Yesterday, the witness said that	P
Q	silver brazing would result in better waterproofing than	Q
	tin soldering. But according to table 6 of this	V
R	document, there's no difference.	R
S	Further cross-examination by MR YIN	S
T.	Q. Mr Li, yesterday we asked you why private housing	_
Т		T
U		U
T 7		•

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Transcript by DTI Corporation Asia, Limited

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	projects or hospitals would use silver brazing. You	C
	said it was because of the need to supply hot water.	
D	I want you to look at this British Standard, in	D
E	regard to soldering material. It can be found in many	E
	places but one of them is B15.4, page 40193. It's in	
F	the second witness statement of yesterday, Ms Fung's	F
G	statement.	G
	You can see a table here, the maximum temperatures,	
Н	the liquid to be carried by the pipe, and also the	Н
I	pressure that can be allowed. You can see soldering,	I
J	and then, secondly, brazing. So, tin soldering, in the	T
J	first row, and then second, brazing. For soldering, you	J
K	have I, leaded solder, $50/50$ or $60/40$; and then II and	K
L	III, lead-free soldering; and then IV, V and VI are	L
	about brazing, not just silver brazing but there is	
M	other high-temperature brazing as well.	M
N	For leaded soldering, the maximum temperature is	N
0	30 degrees Celsius or 65; and then you have another	
О	three columns next to it. The maximum pressure, under	0
P	30 degrees Celsius or 65 degrees Celsius, then pipes of	P
Q	different diameter size would be able to withstand	Q
V	certain pressure. Then down there you have unleaded	Q
R	soldering and high-temperature brazing. You can see	R
S	that for 30 degrees Celsius or 65 degrees Celsius, or	S
	110 degrees Celsius, that is over the boiling point of	
T		T
U		\mathbf{U}
v	- 31 -	v

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	water, up to 108 mm diameter, the maximum pressure is	C
D	the same. That is to say, for unleaded soldering and for high-temperature brazing, the maximum pressure is	D
.	the same.	_
E	CHAIRMAN: Can you please repeat your last question? The	E
F	one that there's no difference, that no difference can	F
G	be found.	G
J	MR YIN: For water temperature of 30 degrees Celsius and	J
Н	unleaded soldering materials, that's categories II and	Н
I	III, for a temperature of 30 degrees then the pressure	I
J	is 25 bar; and then for 105, it is 16. So again, it's	.
J	25, 25, 16. Then for water temperature, 65, unleaded,	J
K	25, 16, 16; for brazing, for 65 degrees Celsius water,	K
L	25, 16, 16; for water temperature 110 degrees Celsius,	L
	16, 10 and 10, for high-temperature soldering. For	
M	brazing, 110 degrees Celsius, 16, 10 and 10.	M
N	So for diameters from 34 mm to 108 mm, for both	N
0	solder materials, when the water temperature is	0
O	110 degrees Celsius, the ability to withstand pressure	U
P	is the same.	P
Q	Do you understand this chart?	Q
	A. Yes.	
R	Q. For this information, it is an analysis of the British	R
S	Standards. So, for unleaded solder and also	S
T	high-temperature solder materials, when it comes to	Т
•		1
U		U
V	- 32 -	V

A	Annex	x: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В		mission of Inquiry into ss Lead Found in Drinking Water Day 46	5 B
C		108 mm diameter pipes, when the temperature is	C
D	А.	110 degrees Celsius, the performance is the same? Before I read this one, I didn't know. Now that I have	D
	A.	come across it, now I know.	
E	0.		E
F	۷.	say about what you said yesterday? You said that	F
G		brazing was needed for hot water supply. Does it stand?	
G	А.		G
Н	Α.	1,	Н
I		workmanship. For private housing estates, tin soldering	I
1		was subject to poor performance. Cold water was used to	1
J		test, so they won't find out that the water pipes would	J
K		burst. When there is a population intake, for the	K
		poorly connected pipes, there would be water leakage.	
L		Therefore, the developers learned from this experience	L
M		and we found there was a trend. Developers started to	M
		opt for brazing. We observed such a trend.	
N	Q.	So our understanding is that the performances of the two	N
o		materials are the same, but then we have to take into	0
		account the differences in workmanship and therefore it	
P		would be safer to use brazing?	P
Q	Α.	Can you repeat the question?	Q
D	Q.	Materials alone, that is unleaded solder and also	
R		higher-temperature brazing materials, on the face of it	R
S		the performance is the same, but when you have to take	S
T		into account variation in the workmanship of the	Т
1			1
U			U
X 7			

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Transcript by DTI Corporation Asia, Limited

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	workers, it will be safer to use brazing?	C
	A. You may say so.	
D	MR YIN: I have no other questions.	D
E	CHAIRMAN: Does anybody else have any questions?	E
	Ms Chow, any questions?	
F	MS CHOW: No.	F
\mathbf{G}	Questioning by THE COMMISSIONERS	G
TT	CHAIRMAN: I want to ask this question.	**
Н	We saw your demonstration applying the solder,	Н
I	rubbing the solder. When we watched videotapes from the	I
J	US Copper Association, we haven't seen this. So, for	J
Ū	this particular methodology, for how long has it been	J
K	used?	K
L	A. I started to join the trade in 1980s. I think our	L
	instructors had been teaching us this, and I joined the	
M	CIC as an instructor in 1996. In the brief, this	M
N	particular step has also been mentioned, and that's why	N
0	I carried on with the tradition and I've also taught	
0	this one. Of course we have to make sure that we teach	0
P	everything, but as to whether a particular skill is	P
Q	being used in the industry, in reality it is a separate	Q
•	issue.	V
R	CHAIRMAN: I myself haven't seen how it is being applied in	R
S	the industry, but we do have some photographs in	S
	relation to the sample or mock-up flat. I think that	
T		Т
U		\mathbf{U}
T 7		

V

 \mathbf{V}

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	the workers do not actually have this step. What they	C
D	do is that they just rub some flux at the end and then	D
D	they will be connected.	D
E	A. Mr Chairman, what I said was that when we teach, we have	E
F	to do so comprehensively. We are talking about basic	F
-	courses. The trainees have just left school. They want	r
G	to join the trade. So we have to start from scratch.	\mathbf{G}
Н	After we have taught them, as to how they will apply	Н
	the knowledge in the industry, and also for smaller	
I	pipes, I myself have done this, we can still connect the	I
J	parts without rubbing it. If you can master the skills,	J
	you can skill make sure that it's water-tight and you	
K	can cover the same area.	K
L	CHAIRMAN: Because if you apply the solder materials after	L
M	applying the flux and after applying the solder there,	M
171	you have to rub it once and then you heat it up, and	IVI
N	after that	N
O	A. There is an additional step?	0
	CHAIRMAN: Yes, correct.	Ü
P	A. So, in the industry, this additional step will prolong	P
Q	the process. It means that more manpower would be	Q
	needed. I won't guess whether it is because of this	
R	point that they have skipped this one.	R
S	CHAIRMAN: I want to ask, in theory, if workers would like	S
T.	to be quick well, let me put it this way. If workers	
T		T
U		U
v	- 35 - Transcript by DTI Corporation Asia Limited	v

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	skip this part of applying the solder, and just adhere	C
D	to the simplest way, that is making a ring on the outside.	D
E	A. Yes.	E
	CHAIRMAN: If they want to go after speed, then my	
F	understanding is that, in theory, if they go after	F
G	speed, then there won't be too much tin going inside,	G
TT	because if they want to be quick, they want to be fast,	
Н	I think the end result would be that less solder would	Н
I	be applied, and then there is the possibility of water	I
J	leakage.	J
J	Mr Shieh is saying that we went to the Government	J
K	Laboratory, but actually what we saw was that all the	K
L	tin went inside. That is, it is bulging at the joint,	L
M	a lot of them.	3.4
M	A. Yes, within the system.	M
N	CHAIRMAN: I am thinking whether, when workers rub a layer	N
O	of the joint, they do not use a piece of cloth to rub it	0
U	off, and they just insert the part?	U
P	A. No. I have explained the matter to Mr Yin. The rubbing	P
Q	with a piece of cloth is simply to remove the excessive	Q
•	solder. Otherwise, it will be bulging, and then you	¥
R	can't actually insert the part, because it is quite	R
S	fitted, and then we need to rely on the capillary	S
т	action. If you don't rub, you may not even insert	ren.
Т		T
U		U
V	- 36 - Transcript by DTI Corporation Asia Limited	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	you may not be able to insert the part into the	C
C	connection.	C
D	CHAIRMAN: So when you apply outside, if they don't rub,	D
E	that means when they apply, they have to apply a lot	E
TC.	before some will go inside?	
F	A. I would think so. It depends on the skills. If the	F
\mathbf{G}	skills are good enough.	G
Н	CHAIRMAN: We are of course talking about those with poor	Н
	skills. It won't be a problem if somebody is skilful,	11
I	whether you use leaded or lead-free solder, if you are	Ι
J	very skilful.	J
	Further cross-examination by MR SHIEH	
K	MR SHIEH: If I may have a follow-up, not arising from the	K
L	questions just now, but, Mr Li, for brazing, you have	L
2.4	told us that if somebody is poor at soldering, then for	
M	private housing estates, the water pipes are embedded in	M
N	the walls and it will be a big problem if the water	N
O	pipes burst, and so the developers would go after	0
Ü	brazing.	· ·
P	Are you talking about a lower level of skills for	P
Q	brazing and so workers can have poor workmanship and it	Q
	will still be fine?	
R	A. As I said yesterday, the devices to be used are	R
S	different. You need a pair of torches and if you want	S
T	to do it on the ceiling, it will be quite difficult,	~
T		Т
U		U

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Transcript by DTI Corporation Asia, Limited

 \mathbf{V}

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water	Day 46 B
	because it is heavier, the device. But then for a	n LPG
C	torch, it's lighter.	С
D	Also, at law, you don't need to have a licence	to D
	use gas for the welding.	
E	Q. And then, within a particular confined space, you	E can't
F	have a large number of devices?	${f F}$
G	A. Yes, no more than two.	G
J	Q. You have also said that because if the workman	
Н	poor, then soldering will result in bursting of wa	Н
I	pipes. Why is it that brazing can resolve the pro	
	A. Why brazing can resolve the problem? Please repea	
J	question.	J
K	Q. Why brazing can address the problem of poor workm	anship ${f K}$
L	resulting in improperly or poorly connected joints	5. L
L	Mr Yin asked you a question and then he showed you	
M	BS figures, trying to say that there isn't much	M
N	difference between soldering and brazing. You poi	nted $_{ m N}$
	out that for soldering, if the skills were not go	
0	enough, then the pipes may burst, but for brazing	$\boldsymbol{0} \\$ there
P	won't be a problem.	P
0	So please clarify, in terms of the skills, wha	
Q	the difference?	Q
R	A. I think there is some misunderstanding. I just wa	ant to R
S	say that for silver brazing, you still have to mas	ster S
	the skills. The workmanship has to be good before	
T		T
U		\mathbf{U}

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Transcript by DTI Corporation Asia, Limited

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	work is done properly. It isn't that poorly skilled	C
D	workers can rely on brazing to resolve the problem.	D
Б	Then, for soldering, if you use the LPG torch, the pipe	D
E	won't break.	E
F	But then, in fact, for brazing, the pipe will break	F
_	and that would be a great problem, if the temperature is	•
G	too great. So you need to master the skills when using	G
Н	a gas torch.	Н
	Q. That's silver brazing; right? For Mr Yin, he said that	
I	if we talk about the lead-free solder, and when we talk	I
J	about the brazing materials, the performance would be	J
	the same. But then we have to take into account the	
K	skill levels of the workers. So brazing would be safer.	K
L	So it seems that brazing will make sure that there won't	L
	be the bursting of pipes as a result of poor	
M	workmanship. I think that's what Mr Yin was trying to	M
N	drive at.	N
0	So please tell us why brazing would be better, in	
О	the light of the poorer skills? Because it appears that	О
P	we have this impression that poor workmanship and	P
Q	brazing would be fine.	0
· ·	A. Well, when I answered Mr Yin's question, we were saying	Q
R	that I don't think it is right for me to disclose the	R
S	name of the housing estate having the water pipes burst.	S
	In fact, we have got feedback from our trainees. We	
T		T
U		U
v	- 39 - Transcript by DTI Corporation Asia Limited	V

A	Annex:	Realtime English Transcription based on floor / Simultaneous Interpretation		A
В		ssion of Inquiry into Lead Found in Drinking Water	Day 46	В
C		knew that for a particular housing estate, water pip		C
D		burst at many different points. Many households were affected. Then we observed that for the ensuing		D
E		projects, the developers gave up soldering and opted	for	E
		or brazing for the water supply system.		
F	Q.	So that's what you have observed in relation to the		F
G		change, but do you understand the reason behind the		G
**		change? Mr Yin suggested that it had got nothing to		
Н		with the different material, because in terms of		Н
I		withstanding the pressure, the performance would be	the	I
J		same, and they could also withstand the same		J
U		temperature. He would like to find out the reason.		J
K	Α.	Well, first of all, hot water heaters at home, usual	ly	K
L		the temperature is just 70 per cent, not 100 per cen	t.	L
		So for the water temperature and pressure, for		
M		soldering, I think it can withstand the temperature	and	M
N		the pressure. But then, in the scenario when the		N
0		workmanship is poor, when they test the pressure the	-	
O		use cold water rather than hot water, so the water i		O
P		not hot, so maybe the pressure can be withstood. So		P
Q		maybe the supervisor will be happy with the result.		Q
¥		However, when the households use the hot water, t		Ų
R		hot water temperature may attack the most vulnerable		R
S		point and then the water pipes may burst.		S
T	Q.	But the same problem could happen with brazing?		
T				Т
U				U
V	Transcr	- 40 -		v

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	A. I have never heard about that problem with brazing. Q. So, in other words, the developer decides to go for	C
D	brazing?	D
E	A. We haven't heard from our training that there have been	E
F	problems with brazing. CHAIRMAN: So you think the performance data are the same,	F
G	but you haven't encountered problems.	G
Н	MR SHIEH: Let's look at page 40193. Please look at II and III. 30 degrees, 110 degrees of water temperature. You	Н
I	can also look at IV, V and VI, for brazing, the three	I
J	readings, different pressure readings. And also maximum	J
K	water temperature 30 degrees, 65 degrees and 110. You	K
	can see that in III and also V, if pressure withstood,	K
L	it's the same. But can we make such comparisons like	L
M	that? Can we compare II with IV, the comparison of the data?	M
N	A. I don't know the purpose of compiling this table.	N
o	Q. For the first one you know the reading, the data are the same, but are we talking about materials belonging	0
P	to the same class?	P
Q	A. Well, for lead-free soldering and for brazing, the	Q
R	performance, the results are the same, if you look at the data in the table.	R
	MR SHIEH: Thank you.	
S	MR YIN: May I ask a question arising from the questions by	S
T	7	Т
U		U

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Transcript by DTI Corporation Asia, Limited

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	Mr Shieh? CHAIRMAN: I'm afraid not. I think that's all.	C
D	CHAIRMAN: I'm afraid not. I think that's all. Okay. The answer is no.	D
E	Thank you, Mr Li.	E
	(The witness withdrew)	
F	Are we going to have Mr Lam?	F
G	MR SHIEH: Let's take a break.	G
**	CHAIRMAN: Thank you.	
Н	(11.18 am)	Н
I	(A short adjournment)	I
J	(11.37 am)	J
J	CHAIRMAN: Mr Wong.	J
K	We need to ask Mr Lam to make an affirmation or	K
L	oath. You need to do it again.	L
	MR LAM TAK SUM (re-sworn)	
M	CHAIRMAN: Thank you.	M
N	Cross-examination by DR WONG (continued)	N
0	DR WONG: Mr Lam, good morning.	
0	A. Good morning.	0
P	Q. I am from the WSD. You said that you resigned in 2010	P
Q	from Ho Biu Kee, and then, on 17 January, you made	Q
	a statement saying that the materials submitted by	*
R	Ho Biu Kee is not the same as that submitted to the WSD.	R
\mathbf{S}	You thought it was a big problem and that's why you	S
m.	resigned. Do you recall saying that?	
Т		T
U		U
v	- 42 - Transcript by DTI Corporation Asia, Limited	v

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	A. Yes.	C
C	Q. Before you resigned, how did you know that the materials	Č
D	were different from that submitted by you in WWO46?	D
E	A. Marks had been deducted from me, challenging why	E
•	I didn't buy the materials accordingly. I don't know	
F	why they had used other ways to buy the materials for	F
G	the construction site and there was no supervision.	G
Н	I didn't know how that was done.	TT
11	Q. We will take it step by step. After filling out form	Н
I	WWO46, you knew what was put down in the form?	I
J	A. I suppose so.	J
	Q. All right. On the construction site, when the materials	ŭ
K	were delivered, would you take samples? Did you try to	K
L	find out actually what materials were delivered?	L
	A. Well, another supervisor took care of that. It wasn't	
M	my work.	M
N	Q. In other words, as the licensed plumber, you didn't know	N
0	what materials were sent to the construction site?	0
U	A. Well, let me say so we had division of labour. I was	О
P	only responsible for signing the documents. As to the	P
Q	procurement of materials, it's the procurement and	Q
	materials divisions that were responsible.	•
R	Q. According to your knowledge, as the LP, do you think	R
S	that you have the responsibility to make sure that the	S
	materials actually used are the same as that in WWO046	
T		T
U		U

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Transcript by DTI Corporation Asia, Limited

 \mathbf{V}

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation Commission of Inquiry into	A
В	Excess Lead Found in Drinking Water Day 46	В
C	submitted?	C
	A. Yes, I do have the duty to do so, but the main problem	
D	is that when we go to the construction site, we may not	D
E	necessarily have the form with us and check against the	E
_	number, et cetera, or the brands.	
F	Q. Well, step by step. You said that you had the duty.	F
G	You may not have the document with you. But then you	\mathbf{G}
Н	were an employee of Ho Biu Kee. If you ask Ho Biu Kee	**
п	for the purchase forms and you want to check it against	Н
I	the WW0046, you could have done so?	I
J	A. Well, of course the company would not make a mistake by	J
U	buying the materials. But it wasn't just making	J
K	a mistake in one item only. All ten materials were not	K
L	the same. By the time I knew it, that was one week	L
	before the completion. I didn't know what I could do,	
M	so perhaps the only option was to be fired. I thought	M
N	about it. I had to talk to the company. I thought	N
0	I couldn't help it, and I said I would resign.	•
0	Q. All right. If I may take you to $Q/25$, paragraph 3. It	О
P	is said here that the sanitary fittings and the water	P
Q	taps company was responsible for procurement. Then, for	Q
· ·	the valves and the gates, Ho Biu Kee was responsible for	Q
R	the procurement. WWO046 were not followed. This is	R
S	your witness statement. Are you talking about Kai Ching	\mathbf{S}
	Estate?	
T		T
\mathbf{U}		\mathbf{U}
V	- 44 -	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
С	A. Not just these two sites. I had discovered that earlier	C
D	on. But at that time, the construction company would only deliver the materials one week before completion.	D
E	If they had come earlier, if you want to have the	E
F	completion form, I have to put it in well in advance, so	F
G	as to make up for the shortfall in time. So I wasn't able to check what was delivered. As soon as it was	G
J	delivered, it was done.	ď
Н	Q. So you didn't have the opportunity to see it?	Н
I	A. Well, there was a lot of work going on that had to be	I
J	done. On the construction site, that wasn't the only	J
Ü	thing to be done. We were responsible for a lot of	9
K	water-supply-related paperwork.	K
L	Q. All right. That's your answer. Let me move on to	L
M	something else.	M
141	When you answered the question asked by Mr Khaw, you	141
N	told us that when you sat for the licensing exam, you	N
o	said that lead-free solder had to be used, and it's also	o
P	provided for in the law. So you told us that you knew	P
1	that you had to use the lead-free solder. A. Well, when I took the licensing exam, this wasn't	Г
Q	properly, formally announced. It was in 1993 that it	Q
R	was announced. Back in the 1980s, when I took the exam,	R
S	there wasn't the requirement.	S
S	Q. So you knew that in 1993. Let's look at another	S
T		T
U		U
V	- 45 -	v

A	Annex: Realtime English T	Franscription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry int Excess Lead Found in Drin		Day 46 B
C		C19.7, page 14793, paragraph 12. It's	C
D		eting between the WSD and you. Line 3, from line 3:	D
_	-	said the soldering material was procur	ed by
E		's procurement department, so he thoug	- E
F		be appropriate for him to examine the	F
G		aterial and he did not know the origin	
	soldering m	aterial."	, and the second
Н	Why do y	ou think it would be inappropriate for	H you
I	to check wh	ether the soldering material was suita	ble I
T	because it	was procured by your company?	_
J	A. Well, I'm a	licensed plumber. I could only trust	${f J}$ that
K	it was okay	, and it was subject to site supervisi	on. We $oldsymbol{K}$
L	had to trus	t the company on that count.	L
	Q. You knew it	should be lead-free and the material	was
M	procured by	the procurement department. You as the	ne LP M
N	did not hav	e the responsibility to check?	N
0	A. Well, there	e was no reason for me to check the mat	
Ü	There are s	o many hundreds; I could not check the	0
P	materials f	or problems. It simply could not be do	one. P
Q	Q. All right.	Let's turn to Q/11. This is your firs	st Q
	witness sta	tement. Paragraph 19 it's in small	
R	but you can	see it:	R
S	"When I	took the examination, there was nothing	g on S
T	heavy metal	s. There was no course taken by me on	heavy
1			Т
\mathbf{U}			U
V	Transcript by DTI Corpor	- 46 -	V

\mathbf{A}	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	metals."	C
C	The next sentence:	C
D	"Should not use solder strips for connection because	D
E	heavy metal is contained."	E
	No use of solder strip. So you knew the difference	
F	between solder wire and solder strip? Because solder	F
G	strip contains lead.	G
11	A. Well, if you burn some metal, if you do it manually, it	••
Н	is not going to be done appropriately. If you use	Н
I	a torch, you don't know the correct temperature to	I
J	apply. So you cannot do a good job. So I had doubts.	J
	Q. Let's pause here. So you are changing your observation	ŭ
K	a bit. You are just saying that if you have to burn	K
L	something on the site, it will not be appropriate?	L
	A. Well, how can you tell whether it's the right	
M	temperature? People will think that as long as it	M
N	melts, it's okay.	N
0	Q. When did you start to have this doubt?	0
Ü	A. Of course, when I was doing this, I was rightly	U
P	reprimanded by my master for this. We should apply tin	P
Q	only when the temperature is right. So I just don't	Q
	know how this can be done professionally.	
R	Q. Of course you saw workers using a torch?	R
S	A. There's no way I could stop it. They were paid. As	S
TD.	long as it's waterproof, I couldn't say anything.	
T		Т
U		\mathbf{U}

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Transcript by DTI Corporation Asia, Limited

 \mathbf{V}

A	Annex	: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В		nission of Inquiry into s Lead Found in Drinking Water	Day 46 B
C	Q.	Did you tell Ho Biu Kee that this could not be done?	C
D	Α.	No, of course not. I'm not an expert. I could not so that the company's workers should not do this. I'm ju	D
E		a licensed plumber.	E
	Q.	Did you have to teach the workers to do soldering?	
F	Α.	Well, they attended a craftsman course run by the CIC	F
G	Q.	But you knew it was not right?	G
**	Α.	It was just my own opinion. I could not speak for th	
Н		entire industry.	Н
I	Q.	The solder strip should not be used, according to you	ır I
J		statement, because of the presence of heavy metal. Bu	ıt ${f J}$
U		even for lead-free solder, there's still heavy metal.	5
K		So why did you say that solder strips should not be u	sed K
L		because of heavy metal?	L
	Α.	We are talking about heavy metal use in heavy industr	У.
M		It's seldom used in drinking water plumbing. 30 to	M
N		40 years ago, the pipes came with a lead ring inside.	N
0		They were made in the UK. I don't quite understand ho	
0		the current practice came about.	О
P	Q.	All right. You state that licensed plumbers do not k	now P
Q		much about heavy metal. Are you talking about yoursel	Lf Q
		or licensed plumbers generally?	V
R	A.	Well, I didn't take any course on heavy metals. If	R
S		I had, I wouldn't be a plumber.	S
T.	Q.	This statement relates to Kai Ching Estate and Kwai I	
T			T
U			U

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V

 ${f v}$

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	Estate. We were interested in finding out what had	C
D	happened to Kai Ching and Kwai Luen. You state in this paragraph that licensed plumbers do not know much about	D
E	heavy metals, therefore the problems and loopholes were	E
F	created. There's only one licensed plumber for Kwai Luen and	F
G	Kai Ching. So you mean you did not know about heavy	G
Н	metal, or are you talking about licensed plumbers generally?	Н
I	A. I was talking about myself.	I
J	Q. WWO046 when you want to judge whether Ho Biu Kee used	J
	the right materials, you must have some knowledge on	Ū
K	heavy metal to start with? And lead is a heavy metal.	K
L	A. I'm talking about the time when I took the licensed	L
M	plumber's examination.	M
112	CHAIRMAN: So what does the term "heavy metal" mean to you?	141
N	A. I'm not knowledgeable about the metal content in the	N
O	material, or the nature of metal. DR WONG: All right. Let me turn to another question.	0
P	Mr Khaw showed you some document from the WSD,	P
Q	a circular issued by the WSD in 1990. It's C3,	Q
_	page 2422. This is a WSD circular issued to all	
R	licensed plumbers, talking about supervisory work.	R
S	Although you don't have to be hands-on in doing the	S
T	work, but you have a supervisory role; do you know that?	Т
U		U
V	- 49 -	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	A. Well, there will be a need to communicate.	C
_	Q. It says here:	
D	"(In English) I would like to remind you that you	D
E	should not hand over the plumbing work for which you	E
	have signed Waterworks Form G to any other person so as	_
F	deem to transfer the responsibility for supervising the	F
G	work unless the person to take over is himself	G
***	a licensed plumber and has obtained the approval of the	
Н	Water Authority through submission of a fresh Waterworks	Н
I	Form G."	I
т	So my question you know English; right?	т
J	A. A little bit.	J
K	Q. You can read this very well; right? Do you agree that	K
L	as a licensed plumber, you have a responsibility to	L
3.6	supervise the work? You have to supervise the carrying	
M	out of the plumbing works; don't you agree?	M
N	A. That's very general. I have to make sure that they	N
0	comply with the law, and whether the locations are right	
0	and the test can be carried out.	О
P	Q. It's not my sole responsibility. There are other people	P
Q	involved in the process. So how could you supervise the	0
Q	works to make sure that the right materials are used?	Q
R	A. That's the consultant, the architect and the procurement	R
S	people of the company, and we have to make reference to	S
	the form that we have to submit to the WSD.	5
T		Т
U		U
V	- 50 - Transcript by DTI Corporation Asia Limited	V

A	Annex	nex: Realtime English Transcription based on floor / Simultaneous Interpretation		A
В		nission of Inquiry into s Lead Found in Drinking Water	Day 46	В
C	Q.	So you mean you have to carry out the on site supervision of workers, to see whether the installat:	iona	C
D		are properly done?	ions	D
E	Α.	Yes. If a test cannot be carried out, then subsequen	ntly	E
		completion will be impossible.		
F	Q.	In 2010, after you resigned you still signed more th	an	F
G		ten WWO forms.		G
**	Α.	Well, it's the practice of the Housing Department th	at	
Н		a site would cover both housing project a park or		Н
I		public toilet is covered by the same form. So you ma	ч	I
J		think that I have signed many forms.		J
		I might have worked in a dozen or so sites. I jus	st	
K		want to make it clear.		K
L	Q.	Tell us what you know.		L
3.4	Α.	The forms were signed two years prior to acceptance		-
M		test. After 2010 the sites encountered problems and		M
N		they had to find a successor first before I could		N
0		resign, because I had to sort things out first.		0
0	Q.	So you were worried, for the forms you signed after		0
P		2010, that substandard material were used?		P
Q	Α.	Well, I think I have said in my statement. There was	s no	Q
•		way I could stop it. I could only resign.		Q
R	Q.	Did it occur to you that you should tell the WSD, "T	he	R
S		form I filled in was not quite correct"?		S
	Α.	I did not have the chance to do so. So that's just ?	like	
T				T
U				U

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Transcript by DTI Corporation Asia, Limited

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	lodging a complaint against myself, if I were to talk to the WSD.	C
D	DR WONG: I have no other questions.	D
E	Cross-examination by MR PENNICOTT	E
	(All questions from Mr Pennicott were in English)	
F	MR PENNICOTT: Good morning, Mr Lam. I represent China	F
G	State and I have just got a few questions for you on two	G
11	topics.	••
Н	First of all, Dr Wong asked you a couple of	Н
I	questions earlier about your resignation from Ho Biu Kee	I
J	in July 2010. Do you recall those questions?	J
	A. Yes.	J
K	Q. Which project was it that triggered your resignation	K
L	from HBK?	L
	A. In another statement, I have already set out all the	
M	information.	M
N	Q. Perhaps you can help me with this. Is it at page Q1/27?	N
0	A. Yes, correct.	
0	Q. Does it follow from this page, Mr Lam, that it could	0
P	only have been the projects mentioned at 3(A) and (B),	P
Q	because they are the only ones that are before 2010,	Q
	when you resigned?	
R	A. That was before the resignation. We are talking about	R
S	the dates of completion here.	S
	Q. Yes, and so I ask my question again: looking at that	
T		T
U		U

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Transcript by DTI Corporation Asia, Limited

A	Annex	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation		
В		nission of Inquiry into s Lead Found in Drinking Water	Day 46	В
C		list, which of these projects triggered your resignation July 2010 from Ho Biu Kee?	tion	C
D	Α.	-	th	D
E		such projects. I had been disciplined by the WSD		E
		before. I had been given demerit points. I found the		
\mathbf{F}		there were more and more problems, so I thought I co	ould	F
G		not go on.		G
**	Q.	Mr Lam, are you able to answer my question or not?		
Н	Α.	Please put your question to me again. Maybe I didn'		H
I		get it clearly.		I
J	Q.	If you resigned in July 2010 and we have seen you		J
		resignation letter it must follow, Mr Lam, that t		•
K		project that triggered your resignation completed pr	ior	K
L		to that date. Do you agree?		L
2.5	Α.	The Tuen Mun Police Quarters.		
M	Q.	So that's the project that triggered your resignation	on,	M
N		is it, (B)?		N
0	Α.	More than that. Hung Hom Estate as well.		o
· ·	Q.	Mr Lam, that can't be right, can it? Because we can		U
P		you have a date there of 4 January 2011, which is af	ter	P
Q		the date of your resignation, so that simply can't k		Q
_		right, can it?		
R	Α.	It is because work started two years ago. Works		R
\mathbf{S}		commenced two years ago. When something was found,	it	S
T		means that it was the time when we had to report the		Т
1				1
\mathbf{U}				U

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Transcript by DTI Corporation Asia, Limited

A	Ann	nnex: Realtime English Transcription based on floor / Simultaneous Interpretation	
В		mmission of Inquiry into cess Lead Found in Drinking Water Date of the Drinking Water	ay 46 B
C		completion of works.	C
D	Ç	Q. The other problem with that evidence, Mr Lam, is that there's other evidence that shows there's no deviation	D
E		in materials on Hung Hom at all. Were you aware of	E
F	7	that? A. No. Materials not matching, first of all there will be	F
G		demerit points against me, and also there wouldn't be	G
н		approval for the site.	н
		Q. All right. Let's move on. I hope the rest of the	11
I		questions I want to ask you I can do by reference to	I
J		page Q1/44.	J
K		Mr Lam, that should be a letter dated 6 October 2015, signed by you and sent to the WSD. Is that	K
L		correct?	L
	I	A. This letter wasn't actually for the WSD. It was	
M		addressed to Ho Biu Kee. I said that if they continued	, M
N		I would send to the WSD. I was asked to hold it. I was	5 N
0		asked to give them time.	
O	_	Q. Mr Lam, the top left-hand corner, does it say, "To:	0
P		Water Supplies Department"?	P
Q		A. But then the letter was given to Ho Biu Kee first.	Q
		I said in this case I was going to send to the WSD.	Y
R		I did say so. But actually the letter wasn't sent out.	R
S		It was only delivered to it.	S
T	ζ	Q. So you delivered this letter to Ho Biu Kee, and you	Т
U			U
- -			
•			₹7

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Transcript by DTI Corporation Asia, Limited

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpreta	tion	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water	Day 46	В
C	think that it wasn't sent to the WSD; is tha	-	C
D	A. I had a meeting with them. I said that out I showed the letter to HBK. I emailed it to	-	D
E	I didn't send it to the WSD. I was asked to	give them	E
	time, to see if they could find a way to res	olve the	
F	problem. So I didn't send it to the WSD.		F
G	Q. Okay. Are the contents of the letter accura	te?	G
11	A. Of course. Of course. The documents were cl	hanged.	
Н	I could not know, I couldn't understand, I d	idn't know	Н
I	what authority they had to change the materi	als.	I
J	Q. Let's just look at a couple of aspects of the	nis letter,	J
	Mr Lam.		
K	First of all, it's headed, "alteration of	f materials	K
L	on site"; is that right?		L
	A. Correct.		
M	Q. And it is dealing with two separate premises	s or	M
N	projects. For short, Kai Ching is number 1	and	N
0	Kwai Luen is number 2; is that right?		0
0	A. Correct.		O
P	Q. Then what you say is:		P
Q	"WWO46 part I and part II and the materia	al lists of	Q
	the above two sites had been approved, but H	o Biu Kee	¥
R	did not purchase materials in accordance wit	h the annex	R
S	in the WWO46."		S
т	Now, Mr Lam, I'm only interested in Kai (Ching. When	Æ.
T			Т
U			U
V	- 55 - Transcript by DTI Corporation Asia Limited		v

A	Annex	: Realtime English Transcription based on floor / Simultaneous Interpretation	Α
В		nission of Inquiry into s Lead Found in Drinking Water	Day 46 B
C		did you first know that Ho Biu Kee had not purchase	C
D		materials in accordance with the annex on Kai Ching	n
D	Α.		0
E		change the materials, and the architect's approval	was E
F		required, and then I knew. I was on the site; I was	5 F
•		informed by the WSD.	r
G	Q.	I will ask my question again, Mr Lam, and please li	sten G
Н		carefully. If you recall, when did you first know	that H
11		HBK had purchased and installed materials on Kai Ch	
Ι		not in accordance with the annex?	I
J	Α.	The form was given to me by the WSD. I didn't know	what ${f J}$
J		was the brand used instead. There wasn't a list se	
K		out the alterations. The architect didn't inform me	e and \mathbf{K}
L		there wasn't any annex to give me the brands used	L
		instead.	2
M	Q.	Mr Lam, who told you that the materials were not in	M
N		accordance with the annex?	N
	Α.	It wasn't that no purchase in accordance with the	
О		schedule. The WSD said that the materials didn't ma	O atch
P		the list.	P
0	Q.	The WSD said that?	
Q	Α.	The WSD sent a letter to me.	Q
R	Q.	When did they send a letter to you?	R
S	А.	We have to check.	S
	Q.	Mr Lam, can I come at this way: could you please be	
T			Т
U			U
X 7			*7

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Transcript by DTI Corporation Asia, Limited

A	Annex: Rec	ultime English Transcription based on floor / Simultaneous Interpretation		A
В		on of Inquiry into ad Found in Drinking Water	Day 46	В
C	sh A. Ye	nown bundle C7.1, page 5125.		C
D		r Lam, this is part IV of WWO46. You signed it on		D
E	3	March 2013; do you see that?		E
F	A. Ye			F
G		s at 3 March 2014, when you signed this form, part 1 it, did you know that there were materials not in		G
	ac	ccordance with the original annex?		
Н	A. I	didn't see it.		H
I	Q. Yo	ou didn't see it. When you signed this part IV form	.,	I
J	pa	art IV of this form I put it to you again, Mr Lam		J
17	di	d you know that there were non-compliant or		
K	no	on-matching materials with the original annex?		K
L		ell, we signed a list and we had to comply with that		L
M	li	st.		M
N T	O M-	As to what was added, that was something extra. r Lam, on the original list we can have a look at	- i+	
N		you want; it's in the same file, starting at	. 10	N
O		age 4753. C7.1, page 4753. This is the original		0
P	_	nnex, itemising 35 pipes and fittings. Do you see		P
0	th	nat?		_
Q	A. Ye	es.		Q
R	Q. Wi	nen you signed part IV on 3 March 2013, did you chec	ck	R
S	to	determine whether these materials had been purchas	ed	S
Т	ar	nd installed or not?		Т
•				1
U				U

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Transcript by DTI Corporation Asia, Limited

A	Annex	: Realtime English Transcription based on floor / Simultaneous Interpretation		A
n	Comm	nission of Inquiry into s Lead Found in Drinking Water	Day 46	
В			•	В
C	Α.	Well, if the company had complied with the requiremen		C
D		in this list, then it would not have been the case the	at	D
_		some other materials were there. There were many		D
E		supervisors on the site. How come that no one knew		E
F		about it, no one talked about it? It's only when the		F
1		WSD sent a letter, then it was found that this had		r
G		happened. Had the procurement been made in accordance	9	G
Н		with this list, then there would not have been this		Н
11		loophole.		п
I	Q.	That I understand, Mr Lam, but the question is: did y	ou 'ou	I
J		know that there had been non-compliance as at 3 March		J
J		2013; "yes" or "no"?		J
K	A.	For this form, everybody on the site of the company		K
L		reported the completion. It wasn't I alone that put		L
		down the signature.		
M	Q.	That's not my question, Mr Lam, and I think you		M
N		understand that that's not my question. You have		N
0		referred to various conversations that were had on sign	te	0
O		in relation to Kai Ching; HBK were involved, China Sta	ate	0
P		were involved, the Housing Department was involved in		P
Q		these conversations. They didn't take place, did they	Y,	Q
		Mr Lam, because you didn't know as at 3 March 2013 the	at	
R		there was non-compliance? You just didn't know, did		R
S		you?		S
_	Α.	Let me put it like this. When this document was		
Т				Т
U				U
V	Transc	- 58 - cript by DTI Corporation Asia, Limited		V

A	Annex	: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В		nission of Inquiry into s Lead Found in Drinking Water	Day 46 B
C		prepared, it was not necessary for me to be with the	C
D		architect. I was notified that there would be the	
D		acceptance test, and there's the need to pass the te	est. D
E		They wanted to know when the occupation permit could	l be $oldsymbol{ ext{E}}$
F		obtained.	F
Г	Q.	Mr Lam, do you agree that at 3 March 2013, you did r	not
G		know that there had been non-compliance with the	G
Н		original annex?	H
11	А.	I cannot remember.	n
I	Q.	Just one last question, in light of that answer. Ca	n I
J		I ask you to go back to $Q1/44$, please. If you would	be J
J		good enough, please, to look at remark (2), the	3
K		penultimate paragraph. You say there:	K
L		"If materials had to be altered at such a stage,	the L
		contractor and the Housing Department said that it w	rould
M		affect the inspection and handover progress" and	then
N		the important words "and also said it would be fi	ne N
		if the materials complied with BS [British	
0		Standard]"	C
P		Mr Lam, when you signed part IV on 3 March 2013,	did P
Q		you check that all the materials on the annex compli	ed Q
*		with the British Standards?	~
R	Α.	Back then, yes, British Standards. But the brands w	vere R
S		different.	S
	Q.	I will ask my question one more time, Mr Lam: did yo	
T			Т
U			U
v	_	- 59 -	v

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation		A
В	Commission of Inquiry into Excess Lead Found in Drinking Water	Day 46	В
C	check, on 3 March 2013, that all the materials in the	Э	C
D	<pre>annex complied with the British Standards; "yes" or "no"?</pre>		D
E	A. They installed the wrong brand, although it's Britis	h	E
	Standard, that's back in 2013.		
F	MR PENNICOTT: I keep to my promises.		F
G	CHAIRMAN: Any re-examination? Anything from other peop	le?	G
***	Thank you, Mr Lam. You can go now.		
Н	WITNESS: Thank you.		Н
I	CHAIRMAN: Let's take a break, a ten-minute break, for		I
J	Mr Lam to leave.		J
J	(12.19 pm)		J
K	(The luncheon adjournment)		K
L	(12.28 pm)		L
	MR NIP: Chairman and Mr Lai, my first witness is Mr Lo		
M	Wing Hong.		M
N	MR LO WING HONG (affirmed)		N
0	CHAIRMAN: Please take a seat.		_
О	Examination-in-chief by MR NIP		0
P	MR NIP: Mr Lo, you have prepared a witness statement fo	r	P
Q	this Inquiry. Please turn to your statement. There	are	Q
*	more than 20 pages. Please turn to page 22. Can you		Ų
R	see your signature?		R
S	A. 26?		S
	Q. 22. Is that signature yours?		
T			T
U			U
v	- 60 - Transcript by DTI Corporation Asia Limited		\mathbf{v}

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	A. Yes.	C
D	Q. Page 23, again, we can see your signature?	
D	A. Yes.	D
E	Q. You want to make a few amendments, as I understand the	E
F	case to be, but I must first of all read out the	F
	original statement first, before I move on to your	
G	amendments.	G
Н	(Statement read in English up to paragraph 13)	Н
	First, FT, full-time, with the code 204. That	
I	course is known as plumbing and pipefitting. The	I
J	duration is one year, and the entry requirement is	J
	completion of primary 6 or equivalent.	
K	Second, PTE, part-time evening; Code number, 216;	K
L	Course, Plumbing and Pipefitting; Duration, three years;	L
	Entry requirement, completion of primary 6 or	
M	equivalent.	M
N	(Paragraphs 13 to 14 were read in English)	N
0	First, PTDR, with code 0266; Course name, craft	0
О	studies in plumbing; Duration, one year; Entry	0
P	requirement, trainee from Construction Industry Training	P
Q	Authority Centre; Awards, draft cert; Offered by HWTI.	Q
•	Second, PTE; Code, 0286; Course, plumbing and	Q
R	pipefitting; Duration, three years; Entry requirement,	R
S	completion of primary 6 or equivalent; Awards, craft	S
	cert; offered by MHTI and HWTI.	
T		T
U		U

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Transcript by DTI Corporation Asia, Limited

 \mathbf{V}

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	Α
В	Commission of Inquiry into Excess Lead Found in Drinking Water	Day 46 B
C	(Paragraphs 14 to 15 were read in English)	C
D	PTDR; Code 0276; Course, Plumbing and Pipefitting	
D	(Apprentices); Duration, three years; Entry requirem	ent, D
E	completion of primary 6 or equivalent, sponsored by	E
F	employer; Awards, craft cert; Offered by MHTI.	F
F	(Paragraphs 15 to 17 were read in English)	F
G	First, PTDR; Code, 0266; Course name, Plumbing an	G
н	Pipefitting (Apprentices); Duration, three years; En	try H
11	requirement, completion of form 3 or equivalent and	п
I	sponsored by employer; Awards, craft cert; Offered b	y I
J	HMTI, HWTI (KCTI from 1983 to 85 only).	J
· ·	Second, PTE; Code 0286; Course, Plumbing and	3
K	Pipefitting; Duration, three years; Entry requiremen	t, K
L	completion of form 3 or equivalent; Awards, craft ce	rt; L
3.4	Offered by MHTI and HWTI.	-
M	(Paragraphs 17 to 47 were read in English)	М
N	Time to have a lunch break?	N
0	CHAIRMAN: Why don't we have a lunch break, since we wil	
O	have questions for the witness. So we'll come back a	O
P	2.30. Thank you.	P
Q	(1.06 pm)	Q
•	(The luncheon adjournment)	V
R	(2.31 pm)	R
S	CHAIRMAN: Please continue.	S
	MR NIP: Mr Lo, before the lunch break, we stopped at	
T		T
U		U
V	- 62 - Transcript by DTI Corporation Asia Limited	v

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	paragraph 47. I will continue with paragraphs 48 and following.	C
D	(Paragraphs 48 to 59 were read in English)	D
E	I have just read out your witness statement.	E
	I understand that in a few places you would like to have	
F	some rectifications.	F
G	Page 2, paragraph 6, please. The second line from	\mathbf{G}
Н	the top, "Areas 6, 7, 8, 10 and 11", I understand you	11
п	would like to add something to it.	Н
I	A. Correct.	I
J	Q. Please tell the chairman.	J
	A. "Areas 6, 7, 8", I would like to insert "9", then "10	•
K	and 11". Mr Leung and Mr Chan have a witness statement	K
L	respectively to cover such areas.	L
	Q. Please also go to page 21, paragraph 57. Again, 6, 7,	
M	8, 10 and 11 again, you would like to insert "9"?	M
N	A. Correct.	N
0	Q. Please go to paragraph 15 on page 6. Under the table,	
0	you have the reference to the Apprentice Ordinance. The	0
P	appropriate name should be "Apprenticeship"?	P
Q	A. Yes. Please have it rectified.	Q
•	Q. Paragraph 35 on page 13. The fourth line from the end	V
R	of the paragraph, you refer to annexure 9. It should	R
S	have been annexure 11?	S
	A. Correct, 11.	
T		T
U		U
•		

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Transcript by DTI Corporation Asia, Limited

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	Q. Other than those rectifications, everything you said in	C
D	your statement is true and correct? A. True and correct.	D
E	Q. Would you like to adopt this statement as your evidence	E
_	in this Inquiry?	L
F	A. Yes.	F
G	Q. I have just a few supplementary questions for you.	\mathbf{G}
Н	Please go to paragraph 47 of your statement. You find	**
п	it on page 18. You refer to minute 8.1 of the liaison	Н
I	party meeting. I will call it the liaison meeting.	I
J	You refer to annexure 11. If I may refer to	J
T 7	annexure 11.	
K	Please take it out for Mr Lo.	K
L	CHAIRMAN: Which page, please?	L
M	MR NIP: I would like to ask Mr Lo to go to the minutes for	M
141	the year 2004 in annexure 11.	IVI
N	CHAIRMAN: Can you name a page? Has it been paginated?	N
o	MR NIP: Mr Chairman, I'm sorry, I don't have the	o
	pagination.	
P	Page 482. December 2004, the notes of meeting. Can	P
Q	you find the paragraph? A. Yes.	Q
R		R
S	page 3 of this set of minutes. Can you find it? A. Yes.	S
T	v. 162.	T
U		U

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Transcript by DTI Corporation Asia, Limited

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
D	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	_
В		В
C	Q. As you mention in your statement, it's mentioned here	C
D	that Mr Yip, your instructor that is, informed all	.
D	students to use lead-free soldering material.	D
E	A. Yes.	${f E}$
F	Q. It's mentioned in 8.1. Was there any follow-up action	F
-	in subsequent meetings?	r
G	A. Yes. There was an engineer from the WSD attending this	G
Н	meeting, Mr Ho. He asked our instructors whether, in	Н
	our programme, we taught our students to use lead-free	
I	soldering material. After this is mentioned, there was	I
J	some follow-up in the next meeting. Please turn to	J
	Q. I think it's the one in 2006, the following page. This	
K	is the 8 March 2006 minutes of meeting, for that	K
L	meeting.	L
	CHAIRMAN: Page number, please?	
M	MR NIP: Page 483, Chairman.	M
N	If you turn to page 484 Mr Lo, can you see some	N
0	record of the follow-up action taken?	0
0	A. It should be 483.1. This is paragraph 2.2, "Re: 8.1".	0
P	Referring to the minutes of the last meeting,	P
Q	paragraph 8.1 of the previous set of minutes, Mr Ho, the	Q
•	engineer, asked our instructor, Mr Yip, whether there	V
R	was any reminder given to students on the use of	R
S	lead-free soldering material.	S
	So Mr Yip made a report. Instructors at that time	
T		T
U		U

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Transcript by DTI Corporation Asia, Limited

 \mathbf{V}

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	thought there should be some way to test whether the	C
D	soldering material contained lead. We tried to find such testing method but we failed to find any. So, at	D
E	that meeting, our instructor asked Mr Ho from the WSD to	E
F	help us, and Mr Ho's advice was we should try to find	10
r	some information on the appropriate test in a UK	F
G	website.	\mathbf{G}
Н	Q. There was another follow-up, as I understand the case to	Н
	be. Page 486, 2.1.	11
I	A. Yes. It's matters arising from paragraph 2.2 of the	I
J	previous minutes of meeting. There was a report by	J
	Mr Yip saying that after the search, they could not find	
K	any testing method. Mr Yip reiterated that in all the	K
L	teaching materials, students were given clear	L
	instruction that lead-free soldering materials should be	
M	used.	M
N	MR NIP: Thank you.	N
0	I have no further questions.	0
O	CHAIRMAN: Mr Khaw?	0
P	Cross-examination by MR KHAW	P
Q	MR KHAW: On the last point, that is in the working party	Q
·	meetings, there were discussions on lead-free material.	•
R	Please refer to 482. Mr Ho, I think he is from the	R
S	WSD. If we look at the list of attendees, on page 480,	S
T.	Mr Ho is an engineer from the WSD.	
T		Т
U		\mathbf{U}
v	- 66 - Transcript by DTI Corporation Asia, Limited	v

A	Annex.	: Realtime English Transcription based on floor / Simultaneous Interpretation		A
В		s Lead Found in Drinking Water	Day 46	В
C	Α.	Yes.		C
	Q.	And other people included people from VTC.		
D	A.	Right.		D
E	Q.	Mr Yip is the one from Tuen Mun, the construction		E
_		department, assistant lecturer from your Tuen Mun		
F		campus.		F
G	A.	Right.		G
Н	Q.	It said that "(In English) all students have been tau	-	TT
п		to use lead-free soldering material in workshop		Н
I		practice. Catalogues would be sent to WSD for		I
J		information."		J
Ū		What catalogues are those?		J
K	Α.	I guess I am just guessing it should be catalog	_{jues}	K
L		of soldering material. I did ask people who had		L
		attended the meeting, and some had already retired. We	We	
M		could not find any catalogues now.		M
N	Q.	That's why they are not annexed?		N
0	Α.	Correct.		_
0	Q.	With regard to this question of the representative of		0
P		the WSD, whether lead-free soldering material was use	d,	P
Q		and then in answering questions from the other counse		Q
¥		there were on two occasions, 483 and 486:		Ų
R		"(In English) Mr Yip reported that on site testing	ı	R
S		material of lead soldering material in pipe connection	n	S
		has been thoroughly searched. However, no such method		
T				T
U				U
• 7				

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Transcript by DTI Corporation Asia, Limited

 \mathbf{V}

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	could be found in the current HK market."	C
D	So the WSD representative raised this point, and he had doubt. Did you search your course materials to see	D
E	if there's anything on this subject?	E
L	A. The first time the WSD representative raised this was in	Ľ
F	2004, and the lecturer confirmed that the instruction	F
G	had been given to students on the use of lead-free	G
	soldering material. Your question is whether it was the	
Н	practice before 2004. We cannot find any record to that	Н
I	effect.	I
J	I have called some retired colleagues and they said	J
	that prior to 2004, it was also taught in the courses,	J
K	and students were told clearly that lead-free material	K
L	should be used.	L
N	Q. I am going to go over some details in due course. But	
M	let's first of all look at the background.	M
N	Are you still head of the construction department of	N
0	IVE?	0
O	A. Yes.	О
P	Q. In 2015, you were also on the advisory board of the	P
Q	licensing of plumbers, starting from 2015. It's for	Q
	a term of two years, so you still are a member of that	
R	board; right?	R
S	A. Correct.	S
T	Q. But this is the board, right, the advisory board, and in	Т
•		1
U		U
V	- 68 - Transcript by DTI Corporation Asia, Limited	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	terms of membership, apart from you, from VTC, we have other people from the trade?	C
D	A. Yes.	D
E	Q. Professional people as well?	E
	A. Yes.	
F	Q. And also a representative from the main contractors?	F
G	A. Yes.	G
11	Q. What about people representing property management?	
Н	A. Yes.	Н
I	Q. Was the chairman someone from the WSD?	I
J	A. No.	J
J	Q. Who's the chairman? What's the trade or profession of	J
K	the chairman?	K
L	A. It was a very experienced people in the construction	L
M	industry.	M
	Q. How often do you meet?	111
N	A. The first meeting was convened in September. The next	N
O	one will be convened on a needs basis.	0
	Q. So there's no timetable for that, no schedule for that?	
P	A. No.	P
Q	Q. In September, that means after the lead in water	Q
_	incident was exposed, did you discuss the licensing	
R	system of plumbers?	R
S	A. Yes.	S
т	Q. Can you tell us what was discussed?	re-
T		Т
U		U
V	- 69 - Transcript by DTI Corporation Asia Limited	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	A. The content is confidential. But some are already in	C
D	the public domain. For example, the demerit points	D
D	system the penalty points system, rather. It has	D
E	been in place since the 1980s. If the workmanship or	E
F	work quality is such that it contravenes the regulation,	F
•	points would be deducted. If you get 10 points, you get	r
G	a warning letter, and then you can also be deregistered	G
Н	after two warning letters have been issued. Then we	Н
	issue circular letters to inform the trade, and our	11
I	course contents will be supplemented appropriately.	I
J	Q. In what way?	J
Ū	A. We will talk about management. At present, the	3
K	plumbers' course has two parts. First of all, craft	K
L	certificate, on skills, and there's a module on	L
M	management; construction technology covers the	3.6
M	arrangement of site work and management of site work.	M
N	Then, when they attend the short course, for the	N
0	licensed plumber examination, then, after passing the	0
U	examination, the person will be registered as a licensed	0
P	plumber.	P
Q	But the nature of work has changed over the decades	Q
¥	since the licensed plumber system was introduced,	Q
R	because of the changes in the site environment, and very	R
S	often the licensed plumber would have to be involved in	\mathbf{S}
T	supervision and management. That's why we would like to	Т
U		U
V	- 70 -	V

A	Annov	: Realtime English Transcription based on floor / Simultaneous Interpretation		
A		ission of Inquiry into		A
В		Lead Found in Drinking Water	Day 46	В
C		beef up these components in the training programmes.		C
_	Q.	So they would like to enhance the role played by the		
D		licensed plumber in management and supervision on si	te?	D
E	Α.	Yes.		E
F	Q.	What else was discussed at the advisory board regard	ing	10
r		the LP system?		F
G	Α.	There was some discussion on the requirement of		G
Н		a continuous professional development for the purpose	e of	Н
		licence renewal. The advisory board has given		
I		recommendations to the WSD. The WSD has discussed the	ne	I
J		matter with the VTC.		J
	Q.	So your preliminary finding is that there would be		
K		a need for such continuous development?		K
L	Α.	Yes.		L
M	Q.	Well, in your statement, you had provided details ab	out	
M		the contents of training programmes over the years,	and	M
N		you have provided the Commission with the prospectus	es	N
0		and training schemes, and so on.		0
		With regard to the licensing of plumbers, in the		O
P		Waterworks Regulations, you do know what they are about	out;	P
Q		right?		Q
		The regulations have been amended over the years,	so	
R		let's look at the current version. It's G1, page 284	1.	R
S		Let's go to page 283 first. This is the current		S
T		regulations. 33:		Œ
T				Т
U				U
T 7				• 7

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Transcript by DTI Corporation Asia, Limited

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water	Day 46 B
C	"(In English) Any person who	c
D	(a) holds a craft certificate" That is the craft certificate course, the first	D
E	course to be taken.	E
L	A. Right.	E
F	Q. "(In English) in plumbing and pipefitting issued	by F
G	the [VTC].	G
**	•••	
Н	(c) holds an equivalent qualification."	Н
I	Then there's an additional condition. I think it'	s I
J	the short course referred to in your statement.	J
9	A. Right.	J
K	Q. " and who holds a certificate in plumbing services	K
L	(Hong Kong) issued by the [VTC] or an equivalent	L
	qualification may apply for a plumber's licence."	
M	Then the qualifications must have been obtained no	M
N	more than five years prior to application.	N
	A. Right.	
0	Q. So data qualification won't do.	0
P	I would like you to look at an older version. A3,	P
Q	page 2520. Let's look at page 2519:	Q
V	"(In English) Any person who	Q
R	(a) holds a certificate from	R
S	(i) The Institute of Plumbing; or	S
	(ii) The Registered Plumbers Association of the	
T		T
U		U
V	- 72 -	v

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	[UK]"	C
D	You have certain qualifications. One of the	.
D	qualifications is a certificate issued by the Morrison	D
E	Hill Technical Institute. That's the case prior to	E
F	1989.	T
Г	In your statement, paragraph 14, it says that in the	F
G	early 1980s there were some courses called craft studies	G
Н	in plumbing, plumbing and pipefitting course, 0266 and	11
11	0286. The two codes are important. I will be referring	Н
I	you to them again later.	I
J	Then paragraph 15 tells of the period 1981 to 1983.	J
Ü	There's another course, code 0276. Some of these	J
K	courses will last for one year, some for three years.	K
L	So I want to know whether, by taking any one of	L
	them, you will then be qualified to apply for licensed	
M	plumber at that time?	M
N	A. I can't tell because this is the first time that I read	N
0	this regulation. I can only answer questions in	
U	relation to the course design of the VTC.	0
P	There are different modes of study. 0266 and 0286,	P
Q	I think the difference lies in the mode of study. 0266,	0
V	PTDR is part-time day release. For 0286, PTE, part-time	Q
R	evening. The mode of study is different but then the	R
S	title award is the same. It will still be craft	S
	certificate in plumbing and pipefitting. Including	
T		T
\mathbf{U}		U
T 7		
V	- 73 - Transcript by DTI Corporation Asia Limited	\mathbf{V}

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	0276, again, it is a part-time day release course.	C
D	Q. Do I understand correctly, say for example, take paragraph 14, for 0266, it's a one-year course,	D
E	part-time day release course; then we have another one,	E
	three-year course, part-time evening course. For the	
F	ranking of the qualifications, are they the same?	F
\mathbf{G}	A. Yes. I can't tell what was the status in the society at	G
**	the time, but currently, despite the different course	
Н	codes, if the programme title is the same, then the	Н
I	title of the certificate awarded to you will be the	I
J	same, and you will not spell out clearly the mode that	
J	you have taken for your study.	J
K	Q. Let's go to paragraph 17. It describes what happened	K
L	between the years 1982 to 1985. You have 0266 and 0286.	L
M	Both of them are part-time courses. So, for the awards,	M
141	they are the same, that is craft certificate?	M
N	A. Correct.	N
O	Q. We understand that around about 1992, there were some	0
	changes, as you have mentioned, that the WSD issued	
P	a circular. I think at that time probably, to	P
Q	correspond with changes in the law, they have issued	Q
	a circular. You will find the circular at page 57.	
R	A. Yes.	R
S	Q. Page 57. First of all, it talks about:	S
TD.	"The existing examination system for licensing of	
Т		T
U		U
V	- 74 -	V

Transcript by DTI Corporation Asia, Limited

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	plumbers will be abandoned on 2 October 1993 and	C
D	thereafter all applicants for plumbers' licence must possess the following qualifications".	D
E	So, first of all, let's take a look at (a),	E
	"(In English) Craft certificate in plumbing and	
F	pipefitting course (course 0266 or 0286)". What we have	F
G	been saying all the time, that is all the way to the end	G
TT	of the 1980s, there hasn't been much change, so it has	
Н	to be issued by the VTC after 1987. In other words,	Н
I	within the five-year sort of time limit, because it is	I
J	a circular in 1992, so probably they would like to have	J
3	a craft certificate obtained more recently.	J
K	Then (b) and (c) let's set that aside for the	K
L	time being. Then (d):	L
	"(In English) Certificate in plumbing services	
M	(Hong Kong) course (course 5267) issued by the	M
N	Vocational Training Council."	N
	A. Right.	
О	Q. In your statement, you have also referred to this short	О
P	course. If I may talk about the evolution of the course	P
Q	and try to confirm whether my understanding is correct,	Q
· ·	first of all.	Q
R	At page 67, let's take a look at the course content.	R
S	We are on 0266, and it applies to 0286 as well. First	S
	of all, it talks about taking the craft certificate	
T		Т
U		U
V	- 75 -	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	course. It is the 1996 version. When I match the	C
D	dates, I think that's around about the time that you joined the VTC, Mr Lo.	D
	A. You are correct.	
E	Q. My question is, would it be the VTC responsible for	E
F		F
	drawing up the subject content, or did you have feedback	
G	from the industry?	G
Н	A. In the year 1996, back in those days, under the VTC,	Н
	other than technical institutes, and Morrison Hill being	
I	one of them, we had also got two technical colleges. At	I
J	that time, I joined the technical college rather than	J
	the technical institutes.	
K	Q. Understood.	K
L	A. After 1999, the technical institutes and the technical	L
M	colleges were merged together to become IVE. So, for	M
141	the drawing up of the course content for IVE and the	M
N	technical colleges, I am familiar. But for technical	N
0	institutes, and prior to 1999, as to the course schemes,	0
O	I am afraid I'm not clear about that. So I have to make	О
P	it clear from the outset.	P
Q	If you ask me to guess how they drew up the course	Q
· ·	content, I think I can only make a comment based on my	Q
R	experience with the TC and the IVE.	R
S	According to the technical institutes and according	S
an.	to the existing system of IVE, if you want to develop	
T		Т
U		U
V	- 76 - Transcript by DTI Corporation Asia Limited	\mathbf{v}

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	a new course, first of all you have to carry out	C
D	a feasibility study. Then, in fact, for the feasibility study you need to consult the industry, to find out what	D
E	has to be learned, and then you have to consult the	E
L	major stakeholders, and then we have to find out how	L
F	much is the demand in the market.	F
G	Q. Sorry, please continue.	G
	A. If it is found to be feasible, then with the approval of	
Н	the management, we'll move on to the second stage, that	Н
I	is the design of the course, we'll set up a course	I
T	committee responsible for the design of the course.	т.
J	The syllabus of the modules has to be set out. In	J
K	addition, the assessment requirements have to be set out	K
L	as well, like the assessment rules, whether you can have	L
	a remedial examination, et cetera. So we will set out	
M	everything.	M
N	After this step has been completed, there is still	N
0	one more step, and you need the approval of the course	0
0	committee, and it is called validation. There will be	0
P	an independent panel, independent from the committee	P
Q	responsible for the design. We have someone from other	Q
*	departments within the institution and also outsiders,	V
R	like those related to the industry.	R
S	Q. Maybe we can pause here. Let's take up the point about	S
TD.	validation. I understand that you have a working party	_
Т		T
U		U
v	- 77 -	v

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
n.	Commission of Inquiry into	
В	Excess Lead Found in Drinking Water Day 46	В
C	with the WSD, and a discussion has also referred to the	C
D	validation of your course.	n
D	I want to know how often does it have to be	D
E	validated, or it will only have to be validated when	E
TC.	there is a need?	
F	A. Take this course as an example. In 1999, IVE was set	F
G	up, so the earlier TI courses had to be validated.	G
***	Therefore, in the year 2000, or rather 2001, there was	
Н	a validation for this course.	Н
I	Q. We can go to page 473. This is the minutes for the year	I
Ŧ	1999. In point 3.3, mention is made that 286 and 266	
J	have to be revalidated before summer 2000 for the	J
K	implementation of the new IVE courses. I think that's	K
L	the point you were making?	L
	A. Correct.	
M	Q. Let's take a look at the course content. Go back to	M
N	page 67, please. Can you see it?	N
	A. Okay.	
0	Q. Page 67, we have the common hand tools, craft	0
P	techniques.	P
Q	A. Yes.	Q
*	Q. On page 67, under B, we have "Soldering"; can you see	Q
R	it?	R
S	A. Yes.	S
	Q. "(In English) Understands the procedures of soldering.	5
T		T
U		U
V	- 78 -	\mathbf{V}

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	2.1. Identifies the lead-tin solders.	C
D	2.2. Identifies the melting temperatures of	D
Ъ	lead-tin solders.	D
E	2.3. Identifies the uses of fluxes for soldering.	E
F	2.4. Joints copper bit work with solders."	F
_	First of all, I want to know, for this course, did	1
G	you take part in the design of the course content?	G
Н	A. No, I didn't.	Н
	Q. For this particular module, for this particular topic,	
I	things related to soldering, did you yourself teach?	I
J	A. No.	J
	Q. For this course, I want to know, have you ever given	
K	instruction for this course?	K
L	A. No.	L
3.6	Q. This is about solder, so I think I would like to turn to	
M	page 70. That's about pipe connection, installation of	M
N	pipes, what sort of materials to be used, et cetera.	N
0	Page 79, this is also related somewhat:	0
O	"(In English) Materials for plumbing installations."	0
P	A. Right.	P
Q	Q. The main materials for plumbing installation, different	Q
•	sorts of materials are mentioned.	Q
R	A. Right.	R
S	Q. I want to know the following. For you personally, in	S
T	relation to the use of lead-free solder, personally	
T		Т
U		U

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Transcript by DTI Corporation Asia, Limited

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation			A
В		nission of Inquiry into s Lead Found in Drinking Water	Day 46	В
C		speaking, before the matter came to light, that is		C
		before July 2015, did you have knowledge about that?		
D	Α.	No.		D
E	Q.	Not at all?		E
T.	Α.	I did not come across that in those days, no.		_
F	Q.	What about the jointing of copper pipes? Did you kn	OW	F
G		it, after this incident?		G
н	Α.	I wouldn't say I had no knowledge at all. Before		н
		I joined the VTC, I worked outside. If you would lib	ке	11
I		to know whether copper pipes were used in those days	,	Ι
J		they were, mainly for hot water supply and for highe	r	J
		class buildings.		
K	Q.	What about the connection, like what sort of materia	ls	K
L		to be used? Did you have knowledge?		L
3.6	Α.	I didn't know in detail.		
M	Q.	Regarding the Waterworks Regulations, mention is mad	le	M
N		about the components and the materials and they had	to	N
0		meet the BS. Were you aware of that?		o
O	А.	Yes, I knew it, when I was working outside, because	we	U
P		had to fill out the forms like WWO046, et cetera.		P
Q	Q.	What about the soldering materials having to meet th	ie	Q
		BS?		
R	Α.	We didn't have to focus on such points.		R
\mathbf{S}	Q.	So you were aware of the need to meet BS?		S
TD.	Α.	Yes.		
T				T
U				U

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Transcript by DTI Corporation Asia, Limited

\mathbf{A}	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	Q. But in relation to the use of materials for copper pipes	C
D	and how they could meet BS requirements, you didn't know?	D
E	A. If I may also talk about the course document, the course	E
F	document that you referred to, that's for 1996. You have pinpointed a number of pages. You also read out	F
G	the soldering, lead-tin solders. Well, that's the	G
Н	earliest document which is comprehensive that we can	***
п	identify. In the year 2001, when we had the first	Н
I	validation, you can see that there was a change in that	I
J	by 2004, the course document was also changed.	J
	Q. Let's look at the amendments made in 2001.	
K	COMMISSIONER LAI: Page number, please?	K
L	MR KHAW: Page 166.	L
M	A. You can see here, "Soldering", "(In English) Describe	3.6
M	the procedures in soldering". The colleague who amended	M
N	this deleted any reference to tin-lead solder.	N
0	Q. Page 184.	0
	A. You can see under "Soldering", there's no mention of	Ü
P	tin-lead soldering.	P
Q	Q. Can you tell us why those amendments were made?	Q
T.	A. Well, I wasn't involved back then. I cannot find any	
R	evidence as regards why. I can only guess. Suddenly	R
\mathbf{S}	the two words the term was taken away from the course	S
T	material. The earliest one was in 1996. In 2004, the	T
U		U
V	- 81 - Transcript by DTI Corporation Asia Limited	v

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	course document reflects the meeting with the WSD and	C
	what should happen then. The teachers were aware of	
D	this.	D
E	Q. Let's look at page 316 for the meeting in 2004. Again,	E
_	"Soldering". In terms of the wording, it's similar to	
F	that in 2004. So there's no mention of tin-lead solder?	F
G	A. The teachers in the technical institutes were aware of	G
Н	this and the syllabus was amended.	**
n	Q. But you were not involved in the amendment of the	Н
I	syllabus. You are not just looking at the document and	I
J	trying to project or guess what happened.	J
v	A. Well, there was the changes here, and also it was	9
K	mentioned in the minutes, and also, in 1997, in the	K
L	examination, relevant contents were contained in the	L
	test.	
M	CHAIRMAN: The year again? 1997?	M
N	A. Let me find out first.	N
0	1997. Page 571. Annex 16. It is an examination	
0	paper in 1997.	О
P	On page 573, question number 12, it's	P
Q	a multiple-choice question: tin solder's main component	Q
· ·	are there are a few choices, tin and zinc; second,	Q
R	tin and copper; the third one, tin and iron; and the	R
\mathbf{S}	fourth one is tin and lead. The correct answer is (b),	S
T.	tin and copper, not (d), not tin and lead. And also you	
T		Т
U		U
3 7		***

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Transcript by DTI Corporation Asia, Limited

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
c	can see in question 18 the melting point of soldering	C
	material.	
D	CHAIRMAN: And the answer is (a)?	D
E	A. I cannot find it.	E
T D	Then there's the examination in 2002. It's true and	_
F	false questions. It's a question about the	F
G	characteristics of lead, true or false. One of the	\mathbf{G}
Н	choices is true. Low melting point or poisonous. And	**
п	question number 8, there's a question on what happens if	Н
I	the soldering material contains lead.	I
J	So the teachers back then did attach importance to	J
J	the possibility of lead in solder.	J
K	MR KHAW: In 2004 or 2001, in terms of the course material,	K
L	tin-lead solder was deleted. It might have to do with	L
M	your meetings with the WSD. It may or may not be the	3.5
M	case, but if you look at 482	M
N	A. When I said it might be related because at that time,	N
0	the WSD officer raised this point, and our colleagues	
0	back then were very aware of this as an issue, and they	0
P	were aware of the importance of whether the solder	P
Q	contained lead or not.	0
V	Q. This one is related to December 2004. That's Mr Ho of	Q
R	the WSD expressing concern about lead-free soldering.	R
S	But there was some prior discussion before this meeting.	\mathbf{s}
	Is it that according to your understanding that that	
T		T
U		U
V	- 83 -	${f v}$

Transcript by DTI Corporation Asia, Limited

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	would be the first time your colleague had a discussion	C
D	with the WSD on lead-free soldering material? A. Well, I wasn't there. I really cannot answer the	D
E	question. I can only show you that, from the documents	E
	I have found, there was such a discussion.	2
F	CHAIRMAN: Sorry, I have a question. In 2001, there was	F
G	a change?	G
	A. Yes.	
Н	CHAIRMAN: The older one, it was in 1996. So I have	Н
I	a question about this. We know that in early 2000,	I
J	something happened, and as a result, leaded solder was	J
J	an issue at that time. What happened in 1996, as far as	J
K	you know? What happened in 1996? Because in your	K
L	examination paper for 1996-1997, there were questions.	L
	I can understand why did you make the change in	
M	2001. What about 1996? Why did you change it, make the	M
N	change in 1996?	N
0	A. I'm afraid I cannot answer this question.	
О	CHAIRMAN: That's okay.	0
P	MR KHAW: Let's look at your statement. Paragraph 45,	P
Q	page 21.	Q
*	Apart from the course materials, you have also got	Q
R	the teaching and learning packages, and in 2001, it was	R
S	the first time you prepared such teaching and learning	S
	packages. You have given us such TLPs in annexure 14.	
Т		T
U		U
V	- 84 -	v

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	It says that the TLP was developed in 2001, and in 2015,	C
D	new guidelines were issued by the WSD, and then you also amended your teaching materials.	D
TC.	A. Yes.	
E	Q. Please look at annexure 14, page 517. Is that the	E
F	earliest version of your TLP?	F
G	A. It was the 2004 version, not the 2001 version. This	G
	particular version was in use since 2004 up to July	
Н	2014.	H
I	Q. So this is the 2004 version. Let's look at page 563.	I
J	Paragraph 4.1 says that in the TLP, soldering material	J
	is produced by mixing lead and tin, and also some tin,	
K	and it can be used as soldering material under high	K
L	temperature. Then you mentioned British Standard, and	L
	there were three categories: A, lead 34 per cent, tin	
M	65 per cent, antimony 1 per cent; and then B, lead	N
N	48 per cent, tin 50 per cent, antimony 2 per cent; and	N
O	then C, lead 68 per cent, tin 30 per cent, and antimony 2 per cent.	C
P	So, for all the three categories, there's lead. So	P
	you have no particular definition for lead-free solder?	
Q	CHAIRMAN: Well, a lot depends on the use of the solder it's	Ç
R	put to.	F
S	A. Yes, I have the same doubt. I talked to the teachers,	S
_	including those who have retired. I was given to	
T		Т
\mathbf{U}		τ
T 7		•

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Transcript by DTI Corporation Asia, Limited

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	understand that the notes have been used for many years,	C
D	since early days. At first, soldering was not used on potable waterworks. It was used for the connection of	D
E	water tanks or some air-conditioning pipes. The notes	
£	were in use a long, long time ago. But in the 1990s, by	E
F	the end of 1990s, the teachers became aware that for the	F
G	potable water plumbing systems, lead-free solder should	G
	be used. So, in delivering the course, they would	
Н	stress the point that these soldering materials should	Н
I	not be used on potable or drinking water system. That's	I
J	why, in the video presentation, in the examination	J
Ü	paper, they have set questions.	J
K	MR KHAW: For the TLP, in writing, there was nothing about	K
L	the use of lead-free solder in drinking water plumbing?	L
M	A. No, not directly. But indirectly, yes, you can find	
M	some references in the notes. The trainees will be	M
N	reminded to comply with the BS, and you can see that one	N
0	of them is BS 864 part 2, and this BS was referred to in	0
O	the course. That is for potable water usage, the	U
P	soldering material must be lead-free.	P
Q	Q. In your statement, paragraph 22, please.	Q
	A. Which paragraph?	
R	Q. 22, please. Yes, in paragraph 22, you refer to the	R
S	establishment of IVE, and then you also talked about	S
T	a new course code 55776 and 53776. Later on, you gave	Т
-		1
U		U
V	- 86 -	\mathbf{v}

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	n	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water	Day 46	В
C	an explanation for 55776 and 53776. I want to	know	C
D	whether they represent or they were the same a	as 286 and	D
D	266, because you had to adopt a five-digit cou	rse code;	D
E	right?		E
F	A. Yes.		F
	Q. I want to know, after completion of such a cou	urse, if	•
G	somebody would like to move on to take a short	course,	G
Н	and basically there's a licensing examination	so that	Н
	you become qualified to get a licence I thi	nk this is	
Ι	what you have said here.		I
J	Let's go back to the short course. Page 14	1,	J
	paragraph 25.		
K	A. Yes.		K
L	Q. It was called 5267 in the circular of the WSD	. Since	L
3.5	you have to give it five digits, so it has bed	come 56767.	
M	In paragraph 20, you have the short course		M
N	certificate. At first, it had got certified h	ours.	N
0	Later on, the corresponding changes have been	made.	0
О	I want to take you to page 478. Again, sho	owing the	O
P	discussion of the working party. 3.2 says tha	t 5267	P
Q	should change to 56767.		Q
•	Page 475, 3.2, it says here:		Q
R	"(In English) Mr KK Lo suggested separating	g 2567	R
S	into 2 new modules to reflect the passing	rate.	S
	The chairman recommended the followings for	r	
T			T
U			U
X 7			<u>-</u> -
\mathbf{V}	- 87 - Transcript by DTI Corporation Asia Limited		V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	discussion".	C
	Please explain the following point:	
D	"The short course 5267 might be considered to offer	D
E	only one theoretical subject and the new entry	E
	requirements for the short course would be:	
F	(i) Graduates of 53776/55776" those were the 266	F
G	and 286 given a new number "who registered as skilled	G
**	plumbing workers under the Construction Worker	
Н	Registration Scheme."	Н
I	Then, first of all, it talks about being a skilled	I
.	worker, and then "Holders of MIP" what is meant by	_
J	"MIP"?	J
K	A. Member of the Institute of Plumbing.	K
L	Q. "(In English) Holders of MIP and registered as skilled	L
	plumbing workers under the Construction Worker	
M	Registration Scheme."	M
N	It appears that you have brought up one point. That	N
	is, you took either one of the two courses, 266 or 286.	
О	First of all, one has to be registered as a skilled	О
P	plumbing worker, and then he may take 5267?	P
0	A. Well, it was a discussion. There was a suggestion,	0
Q	followed by a discussion. I think you need to go back	Q
R	to the previous paragraph, that is 3.2. Two groups of	R
S	people took the short course, one with the craft	S
b	certificate and four years' experience, the other have	S
T		T
U		U
-		O
V	- 88 - Transcript by DTI Corporation Asia Limited	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	\mathbf{A}
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	an equivalent qualification, that is MIP. Now they have	C
D	changed the name to Chartered Institute of Plumbing and Heating Engineering. They are different. For the craft	D
	cert people, they are very practical, so they did well	
E	in practice, but theory not good. On the other hand,	E
F	for those from the institute, they had higher academic	F
G	qualifications, they were fine with the theory, but then	G
	their practical was very poor.	
Н	Q. Please pause here. You talk about members of the	Н
I	institute having higher academic qualifications.	I
J	Usually, what sort of educational attainments did they	J
	have?	J
K	A. Just a general idea, from the instructors, many of them	K
L	had got a degree from universities. So they were strong	L
3.6	in writing. On the other hand, they didn't have much	
M	practical experience. But then the statutory	M
N	requirement was such that they were treated as being	N
0	equivalent; they were allowed to take the examination.	o
	So for paragraph 3.2, we presented the problem.	Ü
P	KK Lo talked about the problem. He said that maybe we	P
Q	should split it into two parts, one called theory. For	Q
	theory, who should take it? Well, separate it into two	
R	modules, one theory and one practical. So their intake	R
S	requirements would be different. It is hoped that by	\mathbf{S}
T	taking up this suggestion, we can deal with the problems	Т
_		1
U		U
V	- 89 - Transcript by DTI Corporation Asia, Limited	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	of passing rates because the candidates are different. But then, after elaboration, in paragraph 2.3, the	C
D	suggestion wasn't taken up and we just maintained the	D
E	practice.	E
F	Q. So at that time there was a suggestion to separate the work into theory and practical?	F
G	A. The practical part wasn't necessary. If someone has	G
Н	registered as a skilled worker, so he only has to take the theory. So there was this discussion. But then in	н
I	paragraph 2.3, the result was that the idea wasn't	I
J	adopted.	J
J	Q. So the idea was not adopted, and the prevailing system	J
K	was retained. So after taking 266 or 286, you can move	K
L	on to take the short course 5267?	L
M	A. Correct.	М
141	Q. In other words, you don't need to be registered as	IVI
N	a skilled worker?	N
o	A. No. Q. But you need four years' experience; right? Then, if	0
P	you have an equivalent qualification, like a holder of	P
Q	MIP, does it mean that they can directly move on to take the short course of 5267?	Q
R	A. Yes, plus four years' experience.	R
s	MR KHAW: Four years' working experience.	S
T	CHAIRMAN: Let's have a break. Ten minutes.	Т
U		U
\mathbf{V}	- 90 - Transcript by DTI Corporation Asia Limited	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	(3.37 pm) (A short adjournment)	C
D	(A short adjournment) (3.53 pm)	D
E	CHAIRMAN: Mr Khaw, please continue.	17
E	MR KHAW: Before the break, I asked you some questions about	E
F	the short course and whether it's related to the skilled	F
G	worker qualification, and you said that the proposal was	G
	not adopted at that time. If you want to enrol on the	
Н	course 5267, it will not be related to any skilled	Н
I	worker qualification or semi-skilled worker	I
J	qualification; am I correct?	J
J	A. Correct.	J
K	Q. Page 19, paragraph 43. Paragraph 43 is on the learning	K
L	contents and the changes from 1996 to 2004, and we	L
	looked at some of those a moment ago. In 1996, on	
M	page 20 of your statement, there was something on	M
N	advantages and disadvantages of different pipe	N
0	materials.	
0	It's page 82, 1.9.	0
P	A. Yes.	P
Q	Q. "(In English) Compares the advantages and disadvantages	Q
¥	of different pipe materials"	V
R	There's something on solder. Page 79. That's the	R
S	version in 1996. If we look at the 2001 version, it's	S
T	your page 20 of your statement, subparagraph (2). 2001.	T.
T		Т
U		\mathbf{U}
${f v}$	- 91 - Transcript by DTI Corporation Asia Limited	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	
В	Commission of Inquiry into Excess Lead Found in Drinking Water	Day 46 B
C	It's page 166. We have looked at this. Soldering h	nere.
.	And also page 184. "(In English) Demonstrate the	_
D	technique of soldering".	D
E	Just by reading the documents and the syllabus,	${f E}$
_	there was nothing on soldering material, and also l	
F	A. But this is a syllabus. It's an outline of the top	Fics.
G	Q. Again, it's the same with 2004. Pages 316 and 324,	and ${f G}$
11	similar references as the 2001 course scheme, there	
Н	no specific mention of lead-free solder.	Н
I	Page 317, your statement also refers to this.	I
J	"References", number 2:	J
J	"(In English) Hong Kong Waterworks Standard	J
K	Requirements, WSD, 2002."	K
L	Is it your understanding that these are just	L
	reference materials and you want students to maybe	
M	read some of those?	M
N	A. Yes.	N
0	Q. What about the language competency of your trainees	
0	students? What about English? What's the minimum	О
P	requirement?	P
Q	A. Form 3 standard is required. Earlier than that, in	
V	1980s, it's primary 6. So, for more recent student	Q _s ,
R	form 3.	R
S	This is the syllabus. It covers the topics. Ap	art S
т	from the changes in the syllabus, we must also look	
T		Т
U		U
X 7		*7

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Transcript by DTI Corporation Asia, Limited

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation		A
В	Commission of Inquiry into Excess Lead Found in Drinking Water	Day 46	В
C	the TLP, teaching and learning packages, which is important.	more	C
D	Q. Actually, the TLP is written in Chinese?		D
E	A. Yes.		E
_	Q. Please look at the 2004 TLP. On the question rega	rding	L
F	page 317 and the reference, Hong Kong Waterworks		F
G	Standard Requirements, you did try to understand f	rom	G
**	retired instructors what was taught. Have you ask	ed	
Н	them what they covered in respect of Hong Kong		Н
I	Waterworks Standard Requirements back then?		I
J	A. Yes, we have learned a lot from Hong Kong Waterwood	rks	J
J	Standard Requirements. In the past, there were on	ly	J
K	nine chapters, there was no chapter 10. Then		K
L	subsequently, I don't know when, but chapter 10 wa	ıs	L
	added. We also listed chapter 10 in the syllabus.		
M	Please look at page 316, number 3, "(In English	ı)	M
N	Pipes and valves", "Use of pipes and fittings H	IKWSR	N
0	chapter 10".		
0	Chapter 10 is mainly about the material to be u	ısed	О
P	should comply with WSD requirements and also the B	SS	P
Q	standards referred to in the WSD website.		Q
V	Q. So that's the reference to chapter 10 and also Hor	ng Kong	Q
R	Waterworks Standard Requirements.		R
S	You have recently touched base with instructors	3.	S
	Did they explain in particular in relation to lead	l-free	
Т			Т
U			U

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 \mathbf{V}

Annex	Realtime English Transcription based on floor / Simultaneous Interpretation	
	ission of Inquiry into Lead Found in Drinking Water	Day 46
	content in the waterworks requirements?	
Α.	When they were teaching about the soldering materia	ls,
	that had been in use for long time, and that's for l	pasic
	water supply systems. When they reach that part, th	еу
	would emphasise that for potable water system, they	have
	to use lead-free solder, and they would also play	
	a video.	
Q.	In your statement, it is said that you have already	
	followed this up with the instructors. Have you ask	ed
	them as to since when they started to tell the train	nees
	that it has to be lead-free for potable water supply	y ?
Α.	I don't think I can tell you the exact year, but I	did
	make enquiries with a number of them. My impression	ıis
	that towards the end of the 1990s, they became	
	relatively more concerned about this issue.	
Q.	End of the 1990s, before the year 2000; right?	
Α.	Correct.	
Q.	Did you ask them, that is, when they explained the	use
	of lead-free solder for potable water supply, did the	ney
	show the materials to the trainees, did they give	
	an explanation?	
Α.	You can put this question to an instructor tomorrow	. In
	his statement, he has already referred to it. Becau	ıse
	he is responsible for the practical session, with bo	
	theory and practical sessions. For theory, you have	
	<u> </u>	
	- 94 -	

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	notes. For practical, you see the physical objects and	C
_	you have to do the practical work. Mr Leung Man is	
D	responsible and he showed the two materials to the	D
E	trainees, leaded and lead-free. He would also explain	E
T.	to the trainees as to the scenarios under which they	_
F	would use the leaded solders, that is electronic	F
G	equipment and non-potable water supply systems. For	G
Н	lead-free, it has to be used for potable water supply.	11
11	Q. All right. I will follow this up with Mr Leung.	Н
I	Lastly, in relation to the course, in your	I
J	statement, please refer to paragraph 50 on page 23.	J
U	A. Yes.	J
K	Q. You were mainly talking about 56767, that is 267 that we	K
L	used to hear about, that is about the short course, that	L
	is the most difficult one. Now you talk about basically	
M	it's a licensing examination course for 39 hours.	M
N	For the first paragraph, if I may follow this up	N
	with you, towards the end of this paragraph, you talk	
0	about "(Partially in English) the latest regulations and	0
P	the WSD requirements on plumbing works are reviewed by	P
0	a 32-hour lecture before the 2-hour written	0
Q	examination."	Q
R	You talked about the significance of the TLP. For	R
S	the 2014 TLP, here you said that "(In English) the	S
S	candidates were be reminded to have all materials and	3
T		T
U		U
		C
V	- 95 - Transcript by DTI Corporation Asia Limited	\mathbf{v}

A	Annex: Re	altime English Transcription based on floor / Simultaneous Interpretation	A
В		on of Inquiry into ad Found in Drinking Water	Day 46 B
C	f	ittings complied with relevant British Standards an	d \mathbf{c}
D		he WSD's requirements. It also states that all apillary fittings for copper joints have to comply	with D
E		S 864 Part 2. Though this standard has been	E
E	SI	uperseded, clause 5.2 at page 2" talked about i	
F		You also talk about "(In English) general usage a	F
G	po	otable usage of solders"	G
		Let's look at the latest version of the TLP.	
Н	I	think what you have been referring to can be found	H at
I	pa	age 625.	I
J	А. У	es.	J
U	Q. T	his is about the application for approved pipe fitt	
K	aı	nd the guidelines. Actually, what is said here is	that K
L	i	f WWO46 has to be signed, then certain things have	to L
	be	e attended to.	
M	А. У	es.	М
N	Q. F	irst of all, WWO46, for the fittings and materials	N
0	me	entioned therein, do you know that it doesn't inclu	
0	S	older?	О
P	A. I	have become aware of it now.	P
Q	Q. Y	ou know it, but you didn't pay attention to that ir	the $oldsymbol{Q}$
	pa	ast.	¥
R		Now, when we look at the guidelines for the	R
S	f	ittings, you need to be of one of the two categorie	s if
T D	λo	ou would like to be accepted by the Water Authority	
T			Т
U			U
${f v}$	Transcript	- 96 -	v

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	That is, with the BS Kitemark or it has the approval of	C
D	the Water Authority, saying that it is suitable for use locally. So mention is made about the British	D
E	Standards.	E
F	From the paperwork, I don't think you refer to	F
G	a specific BS for a specific material? A. Well, for the 39-hour course, it is supposed to be	G
Н	an examination course. But then before the examination	Н
I	we have to make sure that they are up to the standard, so we want to give them the highlights. If you expect	I
J	something very detailed, I think it can only be sort of	J
K	explained in a three-year course. So for this	K
L	particular chapter, this is the Standard Requirements, chapter 10.	L
M	In addition, on page 712, this is repeated here,	M
	that is in relation to the Waterworks Regulations, and we have mentioned schedule 2, and that's about the	
N	standards for the relevant materials.	N
0	As to whether we have talked about copper pipes as	0
P	well as the requirements for soldering, please take a look at schedule 2, among which you see you find it	P
Q	on page 714 there are a few points here.	Q
R	Points 13, 14, 15, 16, all the way down to point 16,	R
S	that's about capillary joints and soldering joints. You have to meet the BS 864 part 2.	S
T		T
U		U
V	- 97 - Transcript by DTI Corporation Asia Limited	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	You have to understand one point. What is mentioned	C
	here is that a lot of materials are mentioned. All of	
D	them are important. For soldering, of course it is	D
E	important, in particular, in the light of what has	E
	happened. At that time, and this was explained, it	
F	wasn't possible to highlight and explain each and every	F
G	BS. Well, I think in light of what was regarded as most	\mathbf{G}
Н	important by the industry, by the society at that time.	**
п	Well, candidates are supposed to know everything.	Н
I	Q. In your statement, in paragraph 50, you refer to the	I
J	TLP. You have said that candidates have been reminded	J
J	of the British Standards. There the differentiation	J
K	between general usage and potable usage.	K
L	Well, from the paper, just now we were in page 625.	L
	There was no specific mentioning of this point. That	
M	is, whether it is for general usage or potable usage.	M
N	Therefore, on the face of it, candidates have to know	N
0	how to get hold of BS 864, and you will find it at	
0	page 734 in your folder. So unless he can find that,	0
P	and then he would know about the general usage and the	P
Q	potable usage. Otherwise, from your TLP, I don't think	Q
•	you make a special point about the differences between	V
R	the different usages.	R
S	A. Well, for the teaching notes, it provides general	S
	information to the candidates, so that they know where	
T		T
U		U
V		W 7
V	- 98 - Transcript by DTI Corporation Asia Limited	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	to get the relevant information. They should have to	C
	understand everything mentioned there is important.	
D	Of course here our focus is on soldering and	D
E	lead-free soldering. In fact, all the BS mentioned	E
	there would be important. Had we copied each and every	
F	BS, it would become a very thick document.	F
G	Q. We need to mention this point because around about 2004,	G
11	in December, you mentioned that the WSD at a working	
Н	party meeting raised a point about lead-free solder.	Н
I	A. Yes.	I
J	Q. This was highlighted. But it appears to me that despite	T
J	raising the point, after the year 2004, the course	J
K	design didn't highlight this point.	K
L	A. This is because the content was mainly based on the	L
M	three-year craft cert course, and instructors will	3.6
M	explain in a classroom, there would be the playing of	M
N	the video. For the 39-hour course, that's simply to	N
0	remind the statutory requirements.	0
Ü	Q. All right. Lastly, maybe we can go to annexure 15. We	U
P	can play the video. I think we can play the video,	P
Q	a very short one. It would just be for three minutes.	Q
	A. Yes.	¥
R	Q. Perhaps we should take a look of the last one first:	R
S	preparing the materials and connection.	S
	VIDEO DEMONSTRATING PREPARING THE MATERIALS AND CONNECTION:	
T		T
U		U
v	- 99 - Transcript by DTI Corporation Asia Limited	v

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	"First of all, let's talk about how it can be done.	C
D	First of all, you have to follow the drawing approved by	ъ.
D	the EMSD and then workers have to follow the	D
E	measurements in preparing the materials. For the copper	E
F	pipes, you have to tidy up or trim the edge, like girls	ъ
r	making up, and then you have to deliver it to the site.	F
G	If you have to bend the pipe, then of course it has to	G
н	be a diameter 28 mm or below. Then you can do it	11
11	manually or by a machine.	Н
I	The important point is that you need to use the	I
J	proper device. Anything that has been folded cannot be	J
J	used.	J
K	To connect pipes, first of all, the plastic sleeve	K
L	has to be removed for 50 to 70 mm, and then you have to	L
	rub clean the inside and outside surface, and then you	
M	apply the approved flux. Make sure that you mustn't use	M
N	leaded solder paste or anything containing ammonia,	N
	because they are harmful to human health, and then you	
О	can have it connected. It requires skill before you can	0
P	connect them. Before you heat it, use a wet cloth to	P
0	cover those with a plastic sleeve, and then it won't	^
Q	melt when heated.	Q
R	Then, for the connection, you have to make sure that	R
S	the solder is filling up the gap, and then it will be	S
	done.	
Т		T
U		U
v	- 100 - Transcript by DTI Corporation Asia Limited	v

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
С	In the light of the circumstances of the	C
-	construction site, we can either have it vertical or	C
D	horizontal, for the jointing, but then it has to be	D
E	evenly distributed and the excessive tin and the	E
	excessive flux has to be removed.	
F	Then, if you use brazing, then the relevant	F
G	acetylene has to be adjusted to the right amount, and	G
**	then the heating should be even and then the solder and	
Н	the solder rod has to be heated and then they have to be	Н
I	filled up fully until it overflows.	I
J	When the brazing has become hot, then you have to	J
U	use the cloth to clean it. After the pipes have been	J
K	connected, the supervisor must carry out sample testing.	K
L	What is meant by properly connected? We cut it open to	L
	show you. Now, the joint and the pipe has to become one	
M	piece and then there won't be leakage. Then all the	M
N	connection procedures should be completed before moving	N
0	them to the floor, and then we can reduce the time spent	0
0	on connecting them on the floor; that would hold up the	0
P	other procedures.	P
Q	Then the contractor has to produce a mock-up flat,	Q
¥	and then they have to mark the alignment, et cetera, and	Q
R	then that would be something that is acceptable, and	R
S	then the architect can tell whether the alignment,	S
	et cetera, is correct.	
T		T
U		U
V	- 101 - Transcript by DTI Corporation Asia Limited	${f v}$

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	So it is like when buying a flat, if you want to	C
C	check whether the show flat is good or not. Yes,	C
D	installation of pipework is the same as purchase of	D
E	a flat. You can't do a sloppy job. So you have to	E
	follow the drawings, you have to make sure whether the	
F	positions are correct, the architect has to give	F
G	approval before installation can be carried out.	G
**	Of course, the contractor will have to transport the	
Н	material to the right location. But for copper wires,	Н
I	before work commences, the plumber and the plumbing	I
J	worker have to look at the plan."	J
J	Let's also look at the other two video clips before	J
K	I put questions to you.	K
L	VIDEO DEMONSTRATING JOINTING OF COPPER PIES WITH	L
	INTEGRATED SOLDERING MATERIALS:	
M	"There are two components here. One with lead	M
N	embedded, one without. I will show you how to joint the	N
	pipes embedded with tin.	
0	First of all, you have to plug in. For this part,	0
P	we have to clean it with sandpaper. Why do we have to	P
Q	rub it? It's because the pipe might be rusted, so you	0
V	have to wipe it clean.	Q
R	Then we use some flux. It's for the lead-free	R
S	soldering. The flux is for cleansing purposes.	S
	Then let's have the fittings and components, and	
T		T
U		U
\mathbf{V}	- 102 - Transcript by DTI Corporation Asia Limited	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	clean the surface, the inside surface. And also apply	C
	some flux inside, for cleansing purpose again. After	
D	that, fit the two parts properly.	D
E	Now it's the jointing process. We use this LPG	E
	torch to heat it up. You see something silvery coming	
F	out from the joint. It means the solder is melting.	F
G	First of all, get the torch close to the solder, and	\mathbf{G}
TT	then the joint, the place where you find the joint,	
Н	apply the flame. Pay attention. You should get the	Н
I	torch away once you see the tin coming out from the	I
J	joint.	J
ū	Now we see the tin solder has come out. You can	J
K	heat it up a little bit more to increase the	K
L	temperature.	L
3.4	So the tin solder is forming a ring. Because of the	
M	presence of flux, we need to clean it with a piece of	M
N	cloth.	N
0	So this is done, if you are jointing parts embedded	0
O	with tin solder."	0
P	VIDEO DEMONSTRATING JOINTING OF COPPER PIPES WITH	P
Q	EXTERNAL SOLDERING MATERIALS:	Q
¥	"Now I'm going to show you how to join the parts	V
R	without any tin embedded. First of all, this has to be	R
\mathbf{S}	fitted into the pipe, and then you have to clean this	S
	part. You have to use a sandpaper to rub the surface,	
T		T
U		\mathbf{U}
v	102	${f v}$
•	- 103 - Transcript by DTI Corporation Asia Limited	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	just like what we did. Because of the oxidation, we	C
D	need to clean the oxide. It's clean now. We have to clean the inside part of	D
E	the other side, the inside of the other part.	E
F	After cleansing, apply flux. Apply a thin layer, and also the inside of this fitting. The two parts are	F
G	jointed.	G
Н	After that, connect to the location of the elbow. We now need to apply solder. We must use lead-free	Н
I	solder. Again, we use a torch to heat up the solder, to	I
J	heat up the fittings. Please don't heat up both the solder and the pipe, because the melting point of the	J
K	solder is just over 200 degrees and it will melt easily	K
L	and the solder will drop to the floor. So let's heat up	L
M	the joint first. If it's hot enough, apply the solder. If the temperature is high enough, the solder will melt.	M
N	If not, apply the torch to heat it up.	N
0	You can see that there's a ring all around. If you think that you should apply more solder, you should use	O
P	more, and then allow the solder to seep inside. Then	P
Q	take away the torch, clean the flux. So this is how we joint non-embedded parts.	Q
R	Final inspection: This is the one where we are	R
S	fitting without solder. You can see that the solder can	S
Т	be found around the circumference, and this is one with	T
U		U
V	- 104 - Transcript by DTI Corporation Asia Limited	${f v}$

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Da	y 46 B
С	soldering fitting embedded, and the solder will come	\mathbf{C}
D	out. You should see some coloured solder at the seam, and you can see it's a thin ring. For those when we	D
E	apply lead, you can see the ring is thicker.	E
	CHAIRMAN: The next one, AVSEQ.	
F	VIDEO AVSEQ02:	F
G	"Copper pipes are most popular and most commonly	G
11	used for potable water and other uses.	••
Н	There are many fittings that you can choose. You	Н
I	can use many cost-saving techniques to install them,	I
J	such as bending, you can have a T diversion; or	J
U	soldering, tin alloy and other alloys; leaded solder,	J
K	not suitable for drinking water or potable water,	K
L	soldering.	L
	For copper pipe jointing, you should apply flux	
M	first, assemble the parts, apply heat and solder, cool	M
N	down and cleansing. When you prepare for soldering, you	1 N
0	should use dedicated flux for the soldering. You should	
0	stir well before applying, and then on a clean surface	0
P	apply a very thin and even layer of flux. It will	P
Q	remove the oxide and also wet the surface.	Q
•	Do not apply too much flux. Do not allow the flux	V
R	excessively to come into the inside of the fittings.	R
S	You can turn the fittings to ensure that excessive flux	S
	will come out, and then you should remove excessive flux	
T		T
U		U
V	- 105 - Transcript by DTI Corporation Asia Limited	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water	Day 46 B
C	before soldering.	C
D	Tin solder has a low melting point. You can use a torch. It's more convenient than the acetylene	D
E	cylinder welding, for you can use compression joint,	use E
	a torch. You should apply the frame perpendicularly	to
F	the pipes. The time required depends on the size, ar	F
G	the heat should be applied uniformly to the	G
Н	circumference of the pipe fittings, and then you can	
п	apply the solder.	Н
I	If the solder cannot be melted, you should heat i	t I
J	up, but do not make it too hot. At the right	J
ū	temperature, when the solder comes into contact with	
K	copper pipes, it would melt, and it would melt like	in K
L	the capillary movement. Because of capillary action,	L
	the solder will fill up the gap.	
M	Do not use excessive solder. Excessive heating	M
N	results in wastage of solder. You should use solder	N
0	equivalent to the circumference of the pipe size.	0
O	There are also fittings with solder embedded. The	O
P	same technique can be applied. You can take advantage	ge P
Q	of the capillary action, apply the heat. Then, when	it ${f Q}$
-	cools down, the solder would be evenly distributed.	_
R	before it cools down, do not touch the pipe. You can	R R
S	use a wet cloth to clean the excessive solder and fl	ux.
Т	After soldering, it would be very strong and it o	
Т		Т
U		U
V	- 106 - Transcript by DTI Corporation Asia Limited	v

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	withstand pressure even higher than that for the pipe	C
D	itself.	D
	Copper brazing is also popular. The temperature is	2
E	more than 450 degrees, but the temperature will be below	E
F	the melting point of the metal. It's like soldering.	F
	You heat up the joint so that the metal is melted, and	
G	through capillary action the soldering material will	G
Н	fill up the gap.	Н
	You can apply it to T joints, and the composition	
I	can be different, in respect of soldering materials and	I
J	flux, and also the heating required will be different	J
	for different materials. It's either silver brazing or	
K	copper brazing. Silver brazing contains silver, and	K
L	sometimes other metals are added to lower the melting	L
3.6	point. You can use a copper rod and then there's no	
M	need to use flux. Copper and bronze or similar metals,	M
N	then you need the flux. To connect copper and bronze,	N
	you need to have flux. When compared with the tin	
0	solder, the composition is different, so they are not	0
P	substitutes for each other. It is water-based, and	P
0	before you use it, you have to dilute it and stir it	0
Q	well.	Q
R	For brazing, it is above 450 degrees Celsius, but	R
\mathbf{S}	not the melting point of the base metal, so you need	S
	a higher temperature. And in fact the oxyacetylene will	
T		T
U		U
V	- 107 -	V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	be right. But then you have to make sure that the	C
	handle, the holes and everything is working properly.	C
D	To make sure it is even, the mouthpiece would be	D
E	important. If it is too small, it is not economical,	${f E}$
	and it can only focus the heat on a particular point.	
${f F}$	To make sure that it is working properly and	F
G	efficiently, you have to adjust the volume of the gas to	G
TT	make sure that the frame is of the right strength.	
Н	Irrespective of the diameter of the copper pipe,	Н
I	like the soldering, first of all you need to heat the	I
J	copper, and then the copper pipe and the fittings have	J
J	to be heated together, and then you heat the joint until	J
K	the hot part becomes dark red. If you want to know	K
L	whether the temperature is right or not, you can put the	L
3.4	tip of the rod slightly into the gap, and then it will	
M	melt. You have to remember that you need to use that	M
N	temperature to melt the material, and the heat has to	N
0	continue and has to be focused at the point of the	0
U	joint. This promotes capillary action.	О
P	Then the melted filler metal can go inside. If you	P
Q	move around the joint, look carefully to look at the	Q
	amount of filler material used. If you examine	*
R	carefully, you can see that a small gap will be evenly	R
S	distributed. After it has been completed, then the heat	S
an.	source can be removed. But then, for the melted filler	
T		Т
U		U
v	- 108 -	v

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	metal, before it's solidified, please do not come into	C
	contact with it, and you use a wet cloth to clean it.	
D	In principle, the procedure is the same, if you use	D
E	copper to connect with bronze. After heating up, you	E
_	should focus on the fitting, to make sure that before	
F	you add the filler metal, the temperature is right, but	F
G	make sure that the bronze is not overheated.	\mathbf{G}
Н	For tin or bronze or for copper, you need to make	11
п	sure that you measure accurately the pipe, and then you	Н
I	cut the size, rough clean. And for soldering, make sure	I
J	you use the right amount of flux. Remove excessive	J
J	flux. The frame has to be of the right temperature.	J
K	Then you use the solder material. When the joint has	K
L	cooled down, you remove the excessive materials.	L
	If you adopt what has been demonstrated, then the	
M	installing worker can use the proper technology to do	M
N	the work, and then the copper pipes installed will be	N
•	durable and then you don't need to worry about anything.	
0	If you want to know more about what has been shown	О
P	here, you can get the information from Copper	P
Q	Development Centre Southeast Asia."	Q
V	MR KHAW: I think I have some questions for the video clips.	Q
R	I can ask you tomorrow.	R
S	CHAIRMAN: Yes. Mr Lo, please come back at 10 am.	S
	MR SHIEH: If I may just talk about the arrangements for the	-
T		T
U		U
V		T 7
¥	- 109 - Transcript by DTI Corporation Asia Limited	\mathbf{V}

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation	A
В	Commission of Inquiry into Excess Lead Found in Drinking Water Day 46	В
C	following week. Tomorrow, we will have VTC witnesses	C
D	giving evidence, and then we understand that we have the trade association representative, to be followed by the	D
E	WSD witnesses.	E
	For the timetable for the witnesses, we haven't	
F	actually talked about the sequence. I think at one	F
G	stage we have told the relevant parties that one of the	G
**	expert witnesses, that is Prof Joseph Lee, may be	
Н	available on either Thursday or Friday next week.	Н
I	Having considered the matter, we believe that it is	I
J	better to get all the evidence from the WSD witnesses	J
J	that is, we should allow them to speak first before	J
K	we move on to the expert witnesses of the Commission.	K
L	Therefore, in the week following, we are going to get	L
	evidence from the WSD.	
M	As to the exact sequence of the witnesses, we will	M
N	inform the relevant parties. For the provisional	N
0	timetable, we have already built in a sequence. It will	
0	be more or less the sequence that we will have during	0
P	the hearing. As to whether there will be some slight	P
Q	adjustments, I think we need to talk to the relevant	Q
	counsel.	V
R	For 15 to 19 February, certainly that will be	R
S	devoted to the expert witnesses.	S
_	CHAIRMAN: All right. Let's resume at 10 o'clock tomorrow.	
T		T
U		U
V	- 110 -	v

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation		A
В	Commission of Inquiry into Excess Lead Found in Drinking Water	Day 46	В
C	(4.37 pm)		C
D	(The hearing adjourned until 10.00 am the following day	7)	D
E			E
F			F
G			G
Н			Н
I			I
J			J
K			K
L			L
M			M
N			N
0			o
P			P
Q			Q
R			R
S			S
T			T
U			U
V	- 111 - Transcript by DTI Corporation Asia, Limited		V

A	Annex: Realtime English Transcription based on floor / Simultaneous Interpretation		A
В	Commission of Inquiry into Excess Lead Found in Drinking Water	Day 46	В
C	INDEX		C
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